

COMPACT[®]
AUTOMATION PRODUCTS

Select Cylinders Inch Series

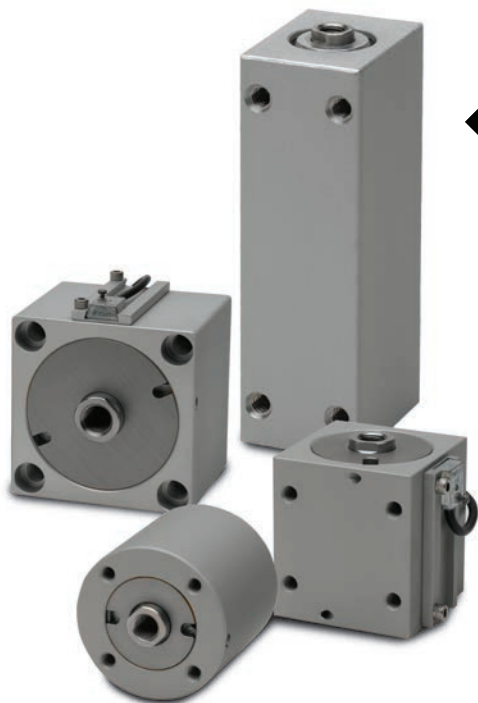


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Inch Cylinders, Options and Accessories

Inch Cylinders

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Visit online at www.compactautomation.com

**Our Online Configurator Allows you to Build the Cylinder you Need.
Get Price, Delivery and 3D Models with Just a Few Clicks.**

How to Order: Inch Cylinders

Inch Cylinders
Example: ASFHD118X1-FFHTV

MAGNETIC PISTON	MOUNTING STYLE	DUTY	DOUBLE ROD END	BORE SIZE	X	STROKE LENGTH	OPTION	OPTION
A	S	FH	D	118	X	1	FF	HTV
1	2	3	4	5		6	7	8

1 Magnetic Piston (Optional)

A	Magnetic piston cylinder with sensor mounting rail
---	--

NOTE: Leave blank for standard option.

3 Duty (Optional)

HH	Half Husky - Intermediate duty (available on single rod end only)
FH	Full Husky - Heavy duty

NOTE: Leave blank for standard option.

5 Bore

12	1/2"	212	2-1/2"
34	3/4"	3	3"
118	1-1/8"	4	4"
138	1-3/8"	5	5"
158	1-5/8"	6	6"
2	2"	8	8"

2 Mounting Style

S	Square, end mount
R	Round, end mount
B	Base, side mount
T	Thin, side mount

4 Double Rod End (Optional)

D	Double rod end
---	----------------

6 Stroke Length (Stroke lengths are available in 1/8" increments)

See catalog pages for stroke availability for each bore size.
Example: 1-1/8 = 118
3/4 = 34

7 Options (String option codes in alphabetical order to the right of the "-" including seal option)

Mounting Options			
EB	End Bracket	SP	Short Pivot
FF	Front Flange	SRC	Short Rear Clevis
LP	Long Pivot	SRCE	Short Rear Clevis w/ Eye Mount
NM**	Nose Mount		
PS	Pivot Shaft	TBE	Threads Both Ends
RA	Reverse Assembly	TF	Threads Front
RF	Rear Flange	TM	Thru Mount
SB	Side Bracket	TR	Threads Rear
Rod End Options			
CBSS	Clevis Bracket Set Screw	HR1	Hollow Rod, Option 1
EX	Extension, Single Rod End	HR3	Hollow Rod, Option 3
EXD	Extension on Double Rod	MS/MSD	Male Stud/MS Double End
EXF	Front End Extension on Double Rod	NR*	Non-Rotating
		NT**	Jam Nut
EXR	Rear End Extension on Double Rod	RE	Rod Eye
		RES	Rod Eye, short head design
FT	Fine Threads	RW/RWD	Rod Wiper/Rod Wiper Double End
Other			
ADJ	Adjustable Retract Stroke	UB3	Urethane Bumper - Both ends
PA	Positive Alignment	UC1	Urethane Cushion - Front end
UB1	Urethane Bumper - Front end	UC2	Urethane Cushion - Rear end
UB2	Urethane Bumper - Rear end	UC3	Urethane Cushion - Both ends
Ports			
18NPT	1/8" National Pipe Thread Fine	14NPT	1/4" National Pipe Thread Fine

*NOTE: See NR in options section

** NOTE: See nose mount option page 86.

8 Seal Option

Standard Buna-N 0° - 200° F (-18° - 93° C)		
Optional Seals		
Pneumatic		
HTV	High temperature viton	0° - 400° F (-18° - 204° C)
CRT*	Corrosion resistant Not recommended for use under 250° F	250° - 400° F (121° - 204° C)
Hydraulic		
HYD*	Buna-N hydraulic	0° - 250° F (-18° - 121° C)
VHYD*	Viton hydraulic	0° - 400° F (-18° - 204° C)
ETP	Ethylene Propylene	-70° - 300°F (-57° - 150°C)

*NOTE: Not available in 1/2" bore

CR3 - Corrosion Resistant 300 Series Stainless Steel
1/2" Bore - See page 16
3/4 - 3" Bore - See page 72

Modifications Welcome

Special stroke lengths, port orientation, mounting configuration.

Forces, Ratings & Envelope Dimensions

Cylinder Force and Pressure Rating

Formula: Force (lbs.) = Piston Area (In²) x Pressure (PSI)

Example: 1.5 In² (Piston Area) x 150 PSI (Pressure) = 225 lbs. Force

Bore	Piston Area (In ²)	Pre-Calculated Force in Pounds			Pressure Rating (PSI)	
		60 PSI	80 PSI	100 PSI	Pneumatic	Hydraulic
1/2	Push .2	12	16	20	125	-
	Pull .15	9	12	15		
3/4	Push .44	26	35	44	250	500
	Pull .36	22	29	36		
1-1/8	Push 1.0	60	80	100	250	500
	Pull .8	48	64	80		
1-3/8	Push 1.5	90	120	150	250	500
	Pull 1.2	72	96	120		
1-5/8	Push 2.0	120	160	200	250	500
	Pull 1.7	102	136	170		
2	Push 3.1	186	248	310	250	500
	Pull 2.8	168	224	280		
2-1/2	Push 4.9	294	392	490	250	500
	Pull 4.5	270	360	450		
3	Push 7.0	420	560	700	250	500
	Pull 6.6	396	528	660		
4	Push 12.6	756	1008	1260	200	200
	Pull 12.1	726	968	1210		
5	Push 19.6	1176	1568	1960	200	-
	Pull 19.2	1152	1536	1920		
5" FH	Pull 18.8	1128	1504	1880	200	-
6	Push 28.3	1698	2264	2830		
	Pull 27.5	1650	2200	2750		
8	Push 50.3	3018	4024	5030	200	-
	Pull 49.5	2970	3960	4950		

Conversions

PSI to BAR

1 PSI = 0,069 bar

Example: 25 PSI X 0,069 = 1.73 BAR

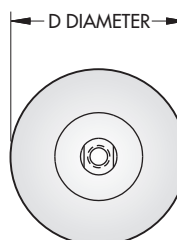
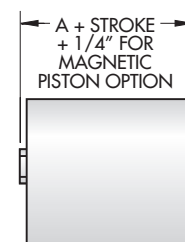
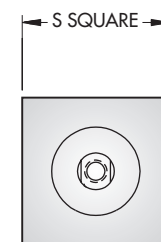
Pound to Kilograms

1 pound = 0,45 kilograms

Example: 5 lbs. x 0,45 = 2,25 kilograms

Envelope Dimensions

Bore	A			S	D
	Standard	Intermediate	Heavy		
1/2	0.69	0.81	0.94	1.00 X .75	1.13
3/4	0.81	1.06	1.31	1.25 Sq.	1.50
1-1/8	0.88	1.13	1.38	1.50 Sq.	1.88
1-3/8	1.13	1.38	1.63	1.75 Sq.	2.13
1-5/8	1.13	1.38	1.63	2.00 Sq.	2.38
2	1.25	1.50	1.75	2.50 Sq.	3.00
2-1/2	1.38	1.63	1.88	3.00 Sq.	3.50
3	1.63	1.88	2.13	3.50 Sq.	4.00
4	1.75	2.00	2.25	-	5.00
5	1.88	2.13	2.38	-	6.00
6	2.13	-	-	-	7.00
8	2.38	-	-	-	9.00



1/2" through 3" Bore

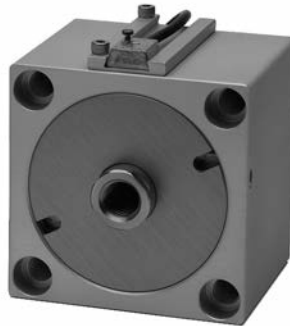
Non Magnetic Piston

Ordering Prefix **S**

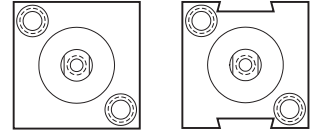


Magnetic Piston

Ordering Prefix **AS**



Icon shown on top of each dimensional page



Sensors Sold Separately

See Sensors pages 87-88

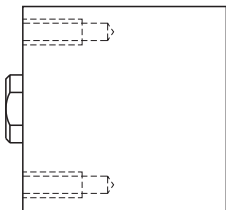
Optional Mounting

Square - end mount - cylinders have one or more of the following patterns as standard.

Each dimensional page lists standard and optional mounting suffix codes.

Threads Front

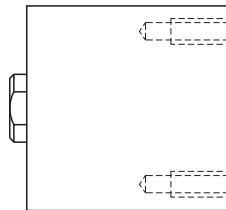
Standard on all cylinders



Tapped mounting holes on the rod end

Threads Rear

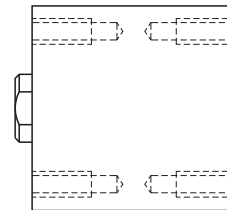
Ordering Suffix **TR**



Tapped mounting holes opposite the rod end

Threads Both Ends

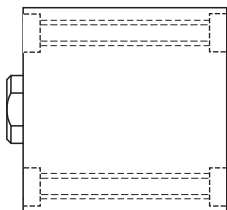
Ordering Suffix **TBE**



Tapped mounting holes on both ends

Thru Mount

Ordering Suffix **TM**



Counterbored mounting holes, both ends, for drop through bolt

Available on:

- 1/2" Bore through 1-1/8" **body** length
- 3/4" - 3" Bore through 2" **stroke** length

For longer stroke lengths - Check mounting screw availability.

Modifications welcome - consult factory.

Non magnetic piston cylinders - When 'TR' is specified or when using 'Bolt On Hardware' options, the cylinder may be reverse assembled, see Technical Data section page 93 for detailed explanation. To avoid changing port orientation, specify suffix: "TBE".

Round - End Mount - Cylinder

1/2" through 8" Bore

Non Magnetic Piston

Ordering Prefix **R**

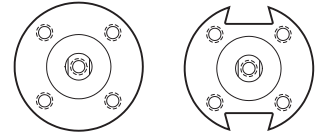


Magnetic Piston

Ordering Prefix **AR**



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Sensors Sold Separately

See Sensors pages 87-88

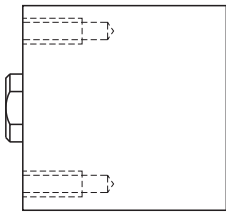
Optional Mounting

Round - end mount - cylinders have one or more of the following patterns as standard.

Each dimensional page lists standard and optional mounting suffix codes.

Threads Front

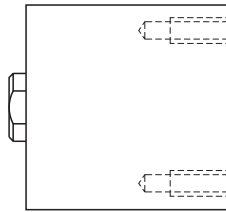
Standard on all cylinders



Tapped mounting holes on the rod end

Threads Rear

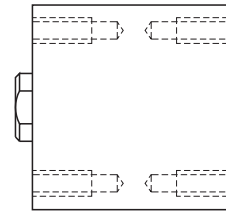
Ordering Suffix **TR**



Tapped mounting holes opposite the rod end

Threads Both Ends

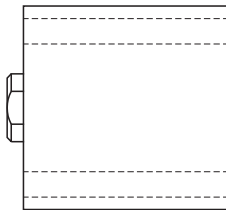
Ordering Suffix **TBE**



Tapped mounting holes on both ends

Thru Mount

Ordering Suffix **TM**



Thru mounting holes for drop through bolt

Available on:

- 3/4" - 8" Bore through 2" **stroke** length

For longer stroke lengths - Check mounting screw availability.

Modifications welcome - consult factory.

Non magnetic piston cylinders - When 'TR' is specified or when using 'Bolt On Hardware' options, the cylinder may be reverse assembled, see Technical Data section page 93 for detailed explanation. To avoid changing port orientation, specify suffix: "TBE".

Base - Side Mount - Cylinder

1/2" through 3" Bore

Non Magnetic Piston

Ordering Prefix **B**

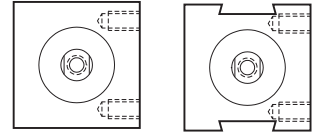


Magnetic Piston

Ordering Prefix **AB**



Icon shown on top of each dimensional page



Sensors Sold Separately

See sensors pages 87-88

Optional Port Position

Base - side mount - cylinders have one standard mounting and port location, below are examples of optional positioning.

1/2" Bore Cylinder may be 'Reverse Assembled' consult factory - See Technical Data page 93 for detailed explanation.

3/4" through 3" Bore

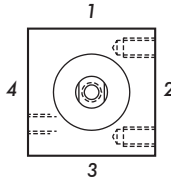
- Non Magnetic Piston Cylinders** Optional positions are available as shown below:

COMPACT® reserves the right to plug existing ports, without notification, unless specified otherwise.

Standard Location

Example

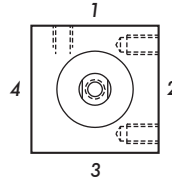
Side number 4



Port Position 1

Example

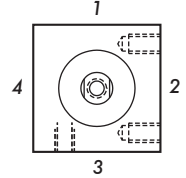
Ordering Suffix **PP1**



Port Position 3

Example

Ordering Suffix **PP3**



- Magnetic Piston Cylinders**

Alternate port locations are available, consult factory for information.

Thin - Side Mount - Cylinder

1/2" Bore Only

Non Magnetic Piston

Ordering Prefix **T**

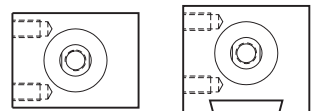


Magnetic Piston

Ordering Prefix **AT**



Icon shown on top of each dimensional page



Sensors Sold Separately

See Sensors pages 87-88

Duty Types

Double Acting COMPACT® Cylinders – Single and Double Rod End

Standard Duty



COMPACT® Cylinders

Our most space efficient duty. Short rod bearing and thin piston design are for guided loads. Available as single or double rod end.

Heavy Duty Ordering Suffix **FH**



Full Husky®

Longer rod bearing plus thicker piston with wear band are for heavy-duty service. Available as single or double rod end.

Intermediate Duty Ordering Suffix **HH**

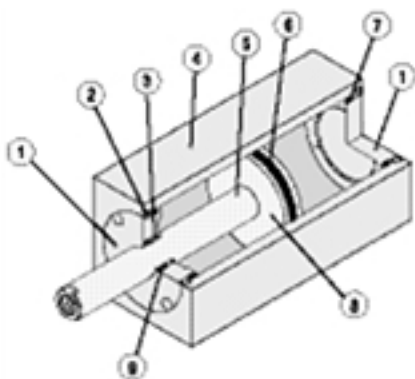


Half Husky®

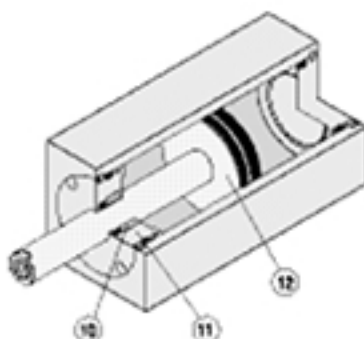
A combination of our standard and Full Husky duty. Long rod bearing and thin piston design are for medium duty service. Available as single rod end only.

Components and Material

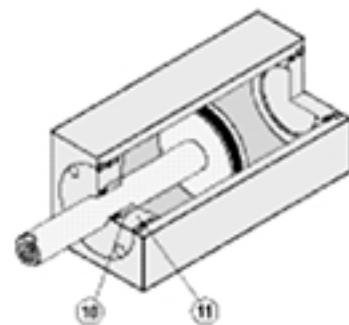
Standard Duty Single Rod End



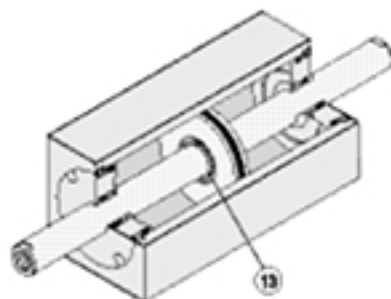
Heavy Duty Single Rod End



Intermediate Duty Single Rod End



Double Rod End Standard or Heavy Duty



Optional Magnetic Piston - Available on any cylinder, style or duty. (Not shown.)

	Description	Material
1	End Cap	Aluminum
2	Retaining Wire	Stainless Steel
3	Rod Bearing	Sintered bronze
4	Cylinder Body	Aluminum
5	Piston Rod	Stainless steel
6	Piston Seal	Low friction Nitrile
7	End Cap Seal	O-ring (Nitrile)
8	Piston	Aluminum
9	Rod Seal	Low friction Nitrile
10	Husky Rod Bearing	Bronze
11	Husky End Cap	Aluminum
12	Husky Piston	Aluminum
13	Snap Ring	Carbon spring steel

Snap-Cap®, Magnetic Piston and Hydraulic option cylinder constructions may deviate from above listing - consult factory for additional information.

Components and Material

A.) Port Orifices

Enter directly into the bore; no turns, tapers or cross drilling. Crisp, powerful response to pneumatic pressure provides speed, control, and faster cycle time.

B.) Factory Lubrication

Is standard on all cylinders and does not require air line induced lubrication, although additional air line lubrication may be used. Lubricated air that is compatible with petroleum based grease containing Teflon® is recommended. Non-lubricated air is recommended to operate the cylinder.

C.) End Caps

Are machined of high grade aluminum alloy and anodized for protection against corrosion.

- 1/2" bore end caps feature our patented Snap-Cap® design - resilient retainer seal that aids in absorbing piston impact.
- 3/4" bore and larger feature our patented wire retainer design.

Optional urethane cushions may be added when additional impact resistance is required, available on 3/4" - 3" bore.

D.) Retaining Wire

Is a patented stainless wire-form end cap retainer. This design provides more security than common fasteners and tie rods. It is easily removed for maintenance or seal replacement.

E.) Rod Bearing

Varies according to duty and bore size.

- 1/2" Bore Snap-Cap
All duties - Sintered bronze
- 3/4" through 5" Bore
All duties - Sintered bronze
- 6" through 8" Bore
All duties - Bearing bronze

F.) Cylinder Body

Is a thick-walled, clear anodized, aluminum extrusion. Tight tolerances and concentricity guarantee longer life. Total Compact® envelope is up to 60% smaller than typical cylinders.

G.) Seals

Are constructed of high grade, low friction, Nitrile materials. Optional seal materials, fluorocarbon and PTFE, are available – See Seal Descriptions in the Options section.

H.) Piston Construction

- 1/2" Bore is a solid one piece construction on both the single and double rod end cylinders.
- 3/4" through 8" Bore
 - Single rod end cylinders - the lightweight aluminum piston is attached to the rod with a flat head socket screw. A thread adhesive is used to assure sealing and secure the assembly from shock and vibration damage.
 - Double rod end cylinders - the piston and rod feature a snap ring construction. Consult factory for alternative double piston shaft assembly construction.



Unique Application Examples

For technical assistance and quotes contact your local distributor or our Technical Sales Department (864) 647-9521.

Standard Product

- Square End Mount Cylinder
- Standard duty
- Standard port style and location
- Standard rod end



Highly modified to meet the Customer's application requirements

- Modified Through Mount Cylinder
- Special duty including extended rod bearing and rod wiper
- Custom port style and location
- Special rod end with rod end attachment



Modifications... simple solutions to space problems.

We have over 50,000 files of modified or special cylinder designs. Examples range from simple porting changes to 100% custom designed cylinders.

Our standard product design is a simple, plain extrusion, which allows us to easily modify our product to meet many unusual or unique requirements. Our design also allows modifications at a cost effective price and quick delivery.

In the Modified Products section we offer two Request for Quote fax forms to assist in a quick quote on your specifications via your local distributor.



Simple Solutions

- Hollow piston rods
- Tunneled air ports
- Frame modifications
- Modified rod ends
- Multi-position cylinders
- Back-to-back cylinders
- Modified locations on: sensors, mounting and porting
- Multi-piston (multi force)



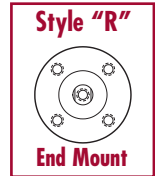
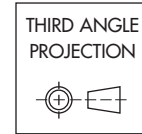
Complex Solutions

- Extreme space limitations
- Multi-cylinder blocks
- Pneumatic industrial hand tools
- Load bearing cylinders

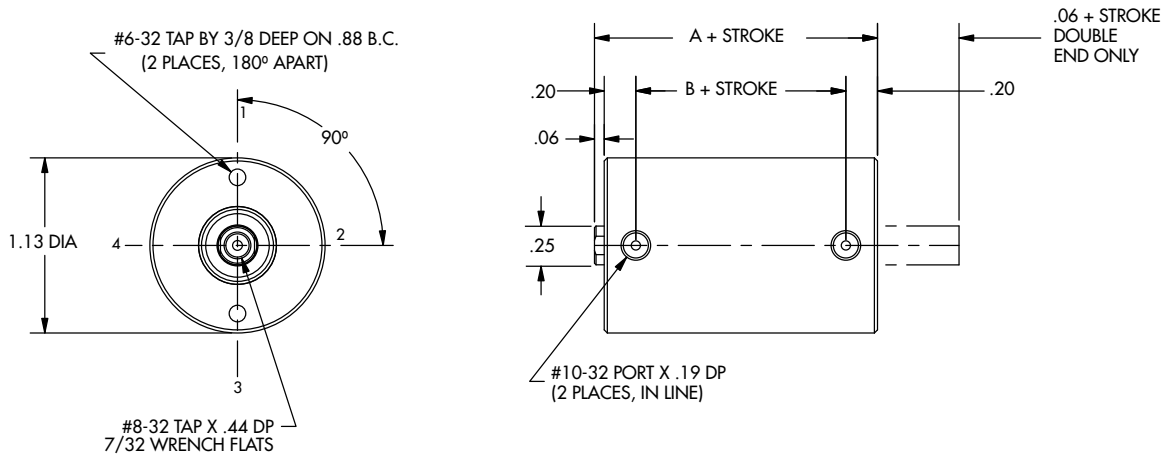


1/2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A	B
	Single Rod	Double Rod			
Standard	R12x __	RD12x __	1/8 to 2 in 1/8" increments	.69	.22
Intermediate	RHH12x __		1/8 to 2 in 1/8" increments	.81	.34
Heavy	RFH12x __	RFHD12x __	1/8 to 2 in 1/8" increments	.94	.47



Standard Mounting: **TF** Optional Mounting: **TR, TBE, TMF, TMR**

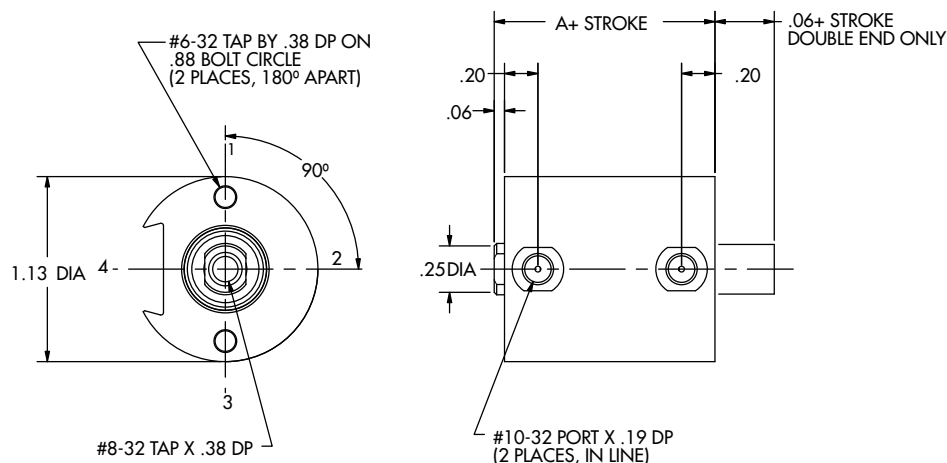


1/2" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR12x __	ARD12x __	1/8 to 2 in 1/8" increments	.94
Intermediate	ARHH12x __		1/8 to 2 in 1/8" increments	1.06
Heavy	ARFH12x __	ARFHD12x __	1/8 to 2 in 1/8" increments	1.19



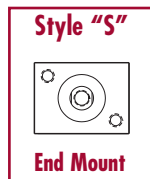
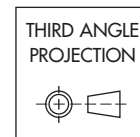
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TMF, TMR**



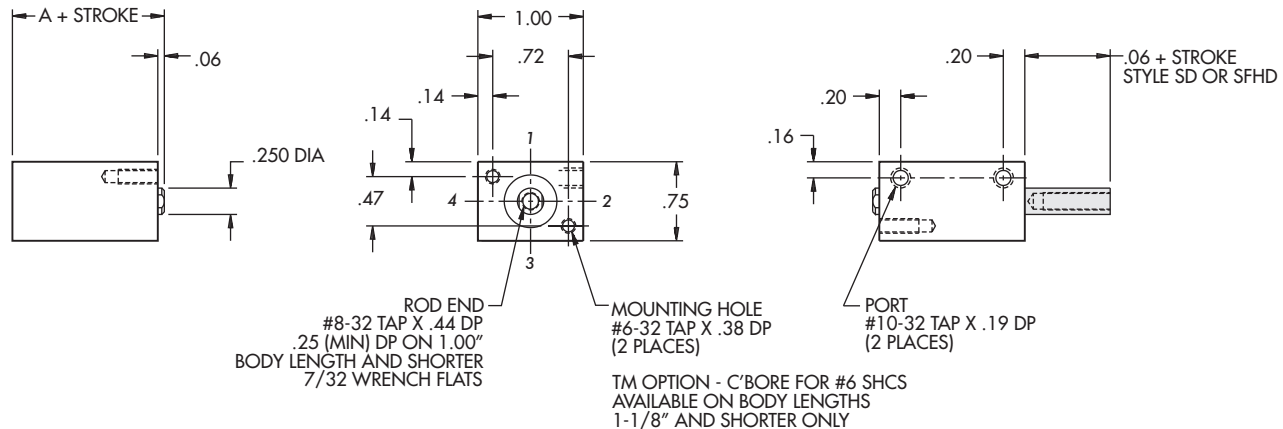
Due to physical size, body lengths 1-1/2" and shorter have only one sensor; Body length = A + stroke - .06. For modifications, consult factory.

1/2" Bore | Non Magnetic Piston Snap-Cap® Design

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S12x __	SD12x __	1/8 to 2 in 1/8" increments	.69
Intermediate	SHH12x __		1/8 to 2 in 1/8" increments	.81
Heavy	SFH12x __	SFHD12x __	1/8 to 2 in 1/8" increments	.94

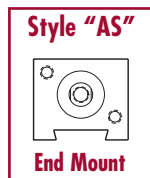


Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

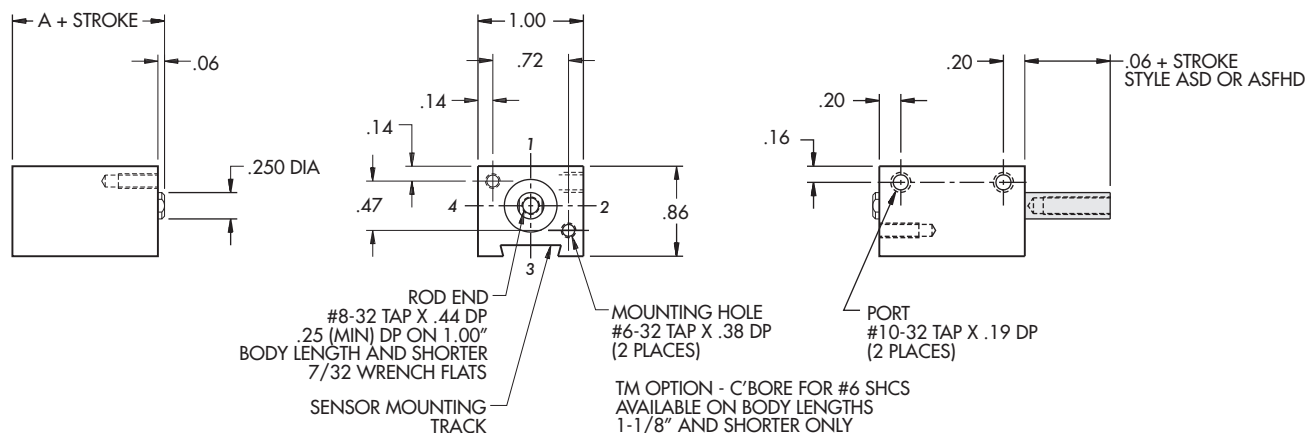


1/2" Bore | Magnetic Piston Snap-Cap® Design

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS12x __	ASD12x __	1/8 to 2 in 1/8" increments	.94
Intermediate	ASHH12x __		1/8 to 2 in 1/8" increments	1.06
Heavy	ASFH12x __	ASFHD12x __	1/8 to 2 in 1/8" increments	1.19



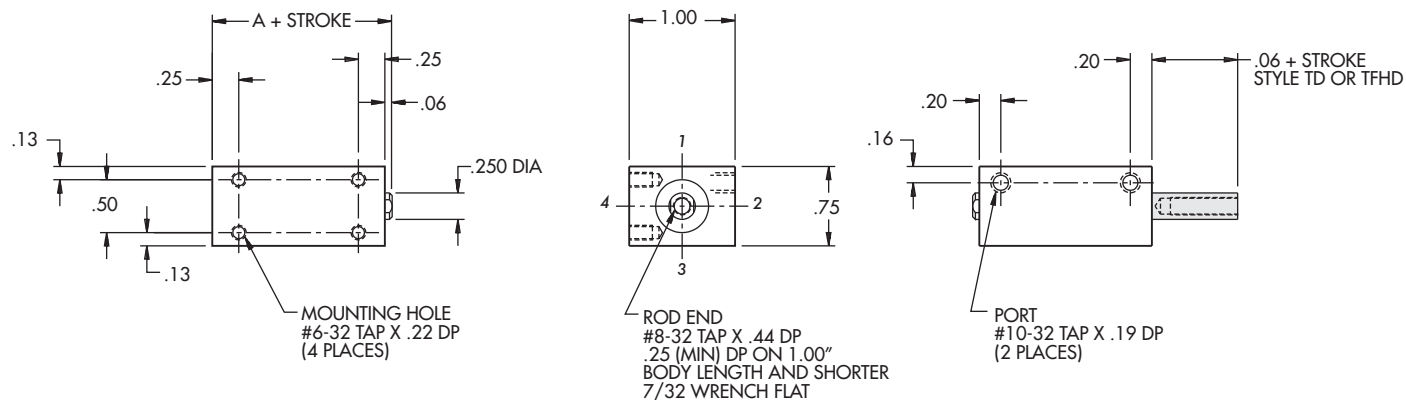
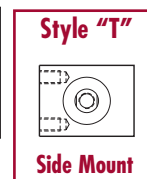
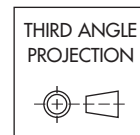
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**



Due to physical size, body lengths 1-1/2" and shorter have only one sensor; Body length = A + stroke - .06.
For modifications, consult factory.

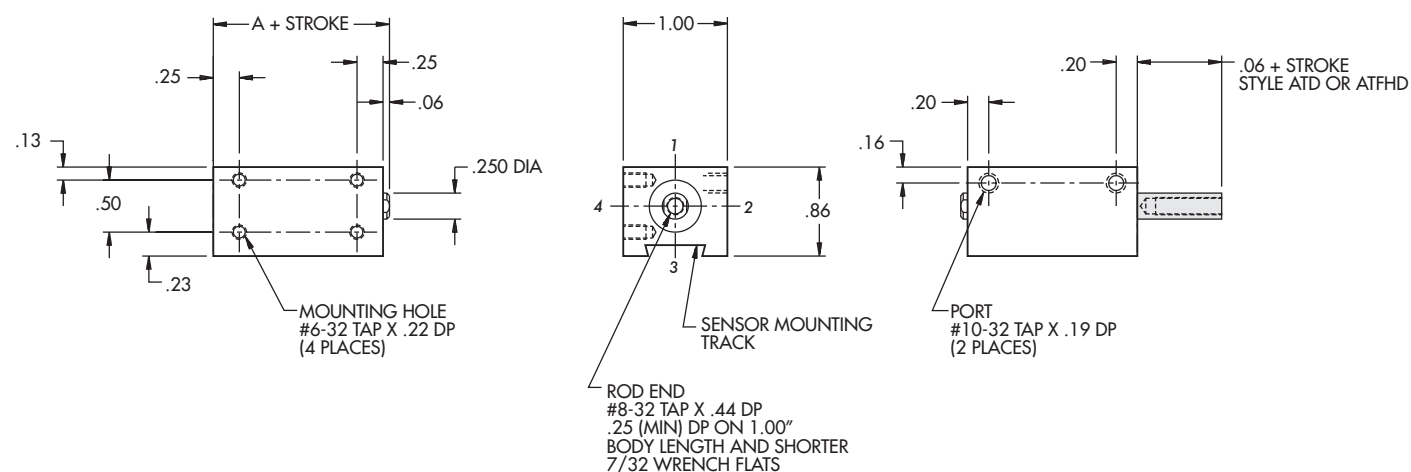
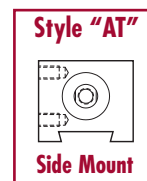
1/2" Bore | Non Magnetic Piston Snap-Cap® Design

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	T12x__	TD12x__	1/8 to 2 in 1/8" increments	.69
Intermediate	THH12x__		1/8 to 2 in 1/8" increments	.81
Heavy	TFH12x__	TFHD12x__	1/8 to 2 in 1/8" increments	.94



1/2" Bore | Magnetic Piston Snap-Cap® Design

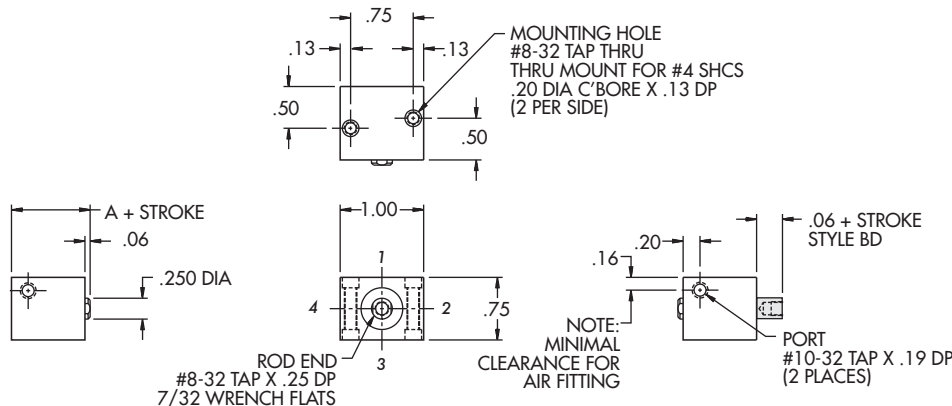
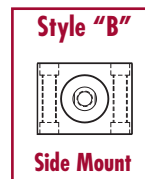
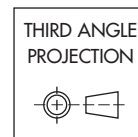
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AT12x__	ATD12x__	1/8 to 2 in 1/8" increments	.94
Intermediate	ATHH12x__		1/8 to 2 in 1/8" increments	1.06
Heavy	ATFH12x__	ATFHD12x__	1/8 to 2 in 1/8" increments	1.19



Due to physical size, body lengths 1-1/2" and shorter have only one sensor; Body length = A + stroke - .06. For modifications, consult factory.

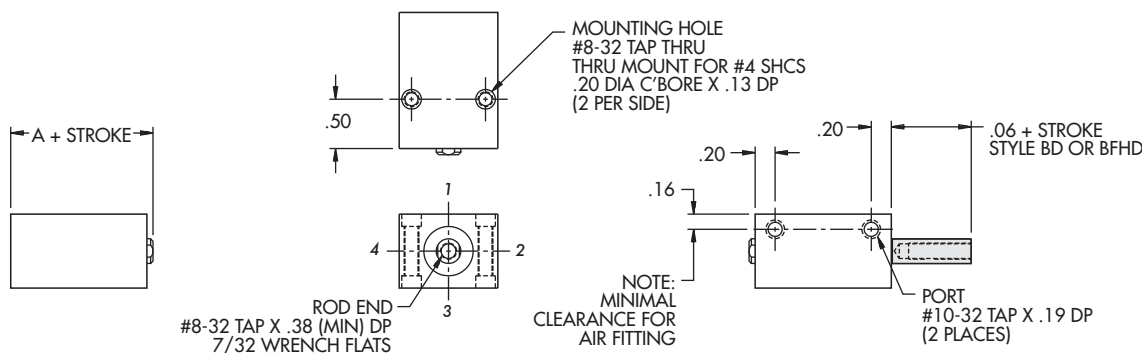
1/2" Bore | Non Magnetic Piston Snap-Cap® Design

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B12x __	BD12x __	1/8, 1/4	.69
Intermediate	BHH12x __		1/8	.81



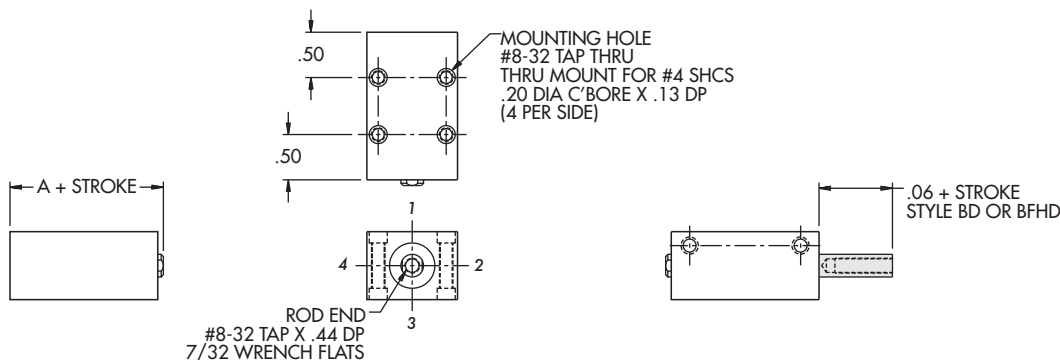
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B12x __	BD12x __	3/8 to 1-1/4 in 1/8" increments	.69
Intermediate	BHH12x __		1/4 to 1-1/8 in 1/8" increments	.81
Heavy	BFH12x __	BFHD12x __	1/8 to 1 in 1/8" increments	.94

Information same as above except where noted.



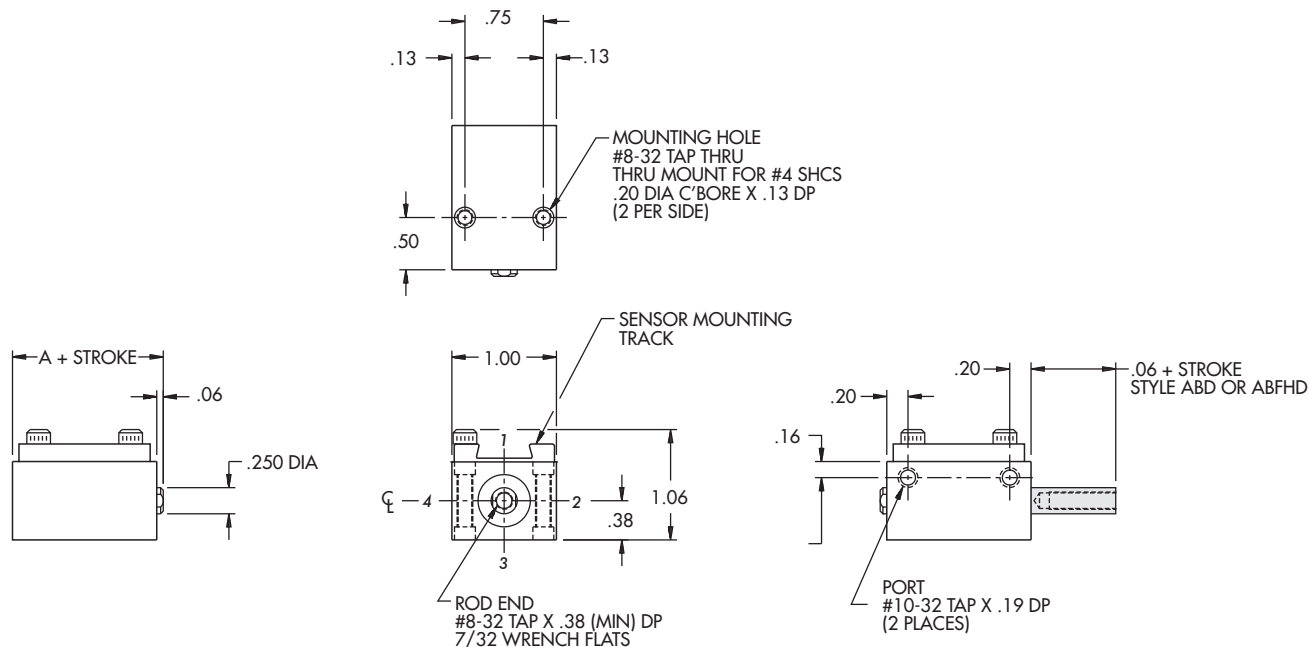
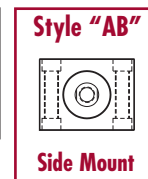
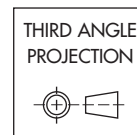
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B12x __	BD12x __	1-3/8 to 2 in 1/8" increments	.69
Intermediate	BHH12x __		1-1/4 to 2 in 1/8" increments	.81
Heavy	BFH12x __	BFHD12x __	1-1/8 to 2 in 1/8" increments	.94

Information same as above except where noted.



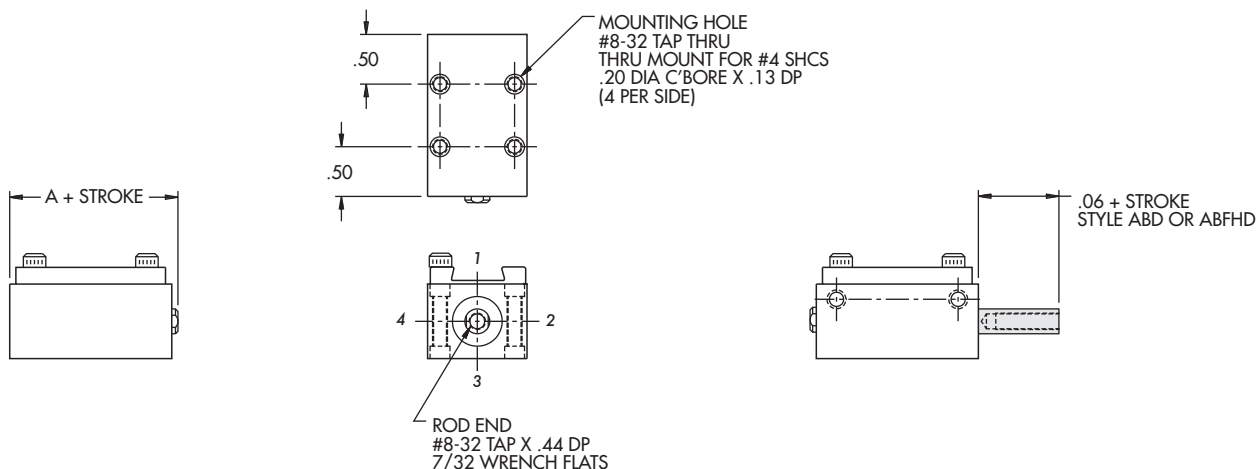
1/2" Bore | Magnetic Piston Snap-Cap® Design

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB12x __	ABD12x __	1/8 to 1 in 1/8" increments	.94
Intermediate	ABHH12x __		1/8 to 7/8 in 1/8" increments	1.06
Heavy	ABFH12x __	ABFHD12x __	1/8 to 3/4 in 1/8" increments	1.19



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB12x __	ABD12x __	1-1/8 to 2 in 1/8" increments	.94
Intermediate	ABHH12x __		1 to 2 in 1/8" increments	1.06
Heavy	ABFH12x __	ABFHD12x __	7/8 to 2 in 1/8" increments	1.19

Information same as above except where noted.



Due to physical size, body lengths 1-1/2" and shorter have only one sensor; Body length = A + stroke - .06. For modifications, consult factory.

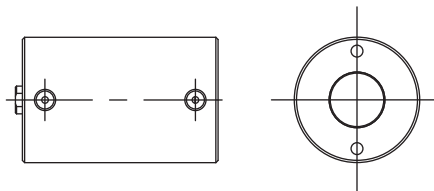
1/2" Bore Options

Conversion Formula: $C^{\circ} = (F^{\circ} - 32^{\circ}) \times .56$

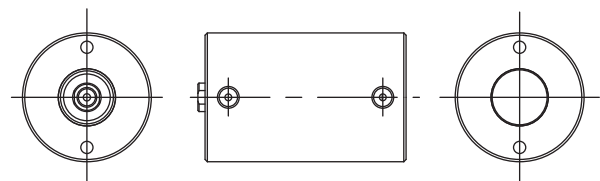
Type	Ordering Suffix	Rating	Description
Pneumatic Seals			
Nitrile	-	0° to 200°F -18° to 93°C	Most commonly used elastomer O-ring due to its excellent resistance to petroleum products, wear, tear and friction. Works with lubricated or non-lubricated air in the noted temperature range. Recommended for general purpose sealing with petroleum oils and fluids, water and silicone greases and oils.
Fluorocarbon	HTV	0° to 400°F -18° to 204°C	Used mainly for elevated temperatures, harsh environments where some coolants, solvents, cleaning agents or other chemicals will contact the seal gland. Lower compression set is characteristic. For your specific requirements, consult factory.

1/2" Bore Round Body Cylinder Options

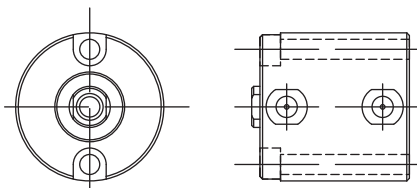
TR Mounting – Threads on Rear
(Optional; specify TR after bore and stroke.)



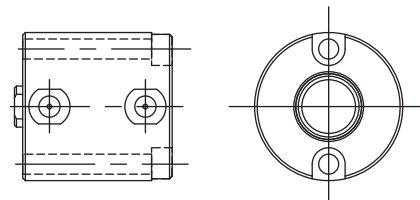
TBE Mounting – Threads on Both Ends
(Optional; specify TBE after bore and stroke.)



TMF Mounting – Thru-Mount (Front)
(Optional; specify TMF after bore and stroke.)
C'bored for #6 SHCB on shaft end only.
Available only on 1-1/8" body lengths and shorter.

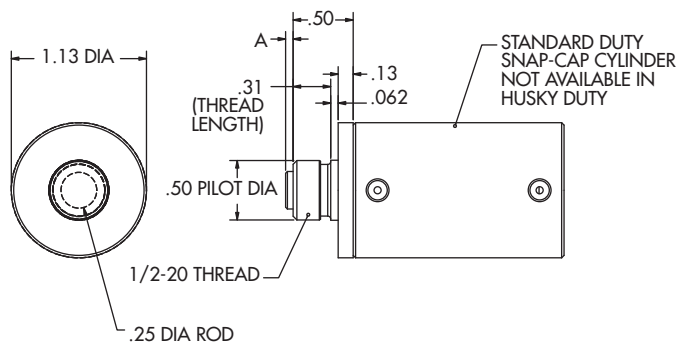


TMR Mounting – Thru-Mount (Rear)
(Optional; specify TMR after bore and stroke.)
C'bored for #6 SHCB on rear end only.
Available only on 1-1/8" body lengths and shorter.



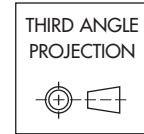
Threaded Nose Mount

Threaded Nose Mounting for
"R" Series Cylinder Option NM



*A = 1/16 on all Stroke Cylinders except:
A = 3/16 on 1-5/8" and 1-7/8" Stroke Standard Duty Cylinders
A = 3/16 on 1-3/8" and 1-5/8" Stroke Magnetic Standard Duty Cylinders

Corrosion Resistant 300 Series Stainless Steel



CR3

Ordering Prefix: CR3
Material: 300 Series stainless steel

Applications:
 Chemical / Petroleum
 Medical Equipment
 Salt Water Exposure
 Clean Rooms
 Food Processing
 Electronic Assembly
 Nuclear
 Pharmaceutical

Standard Duty Features:

- 100% 300 series stainless steel components – interior and exterior
- Plastic rod bearings

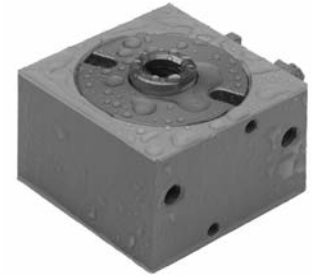
Intermediate and Heavy Duty Features:

- 100% 300 series stainless steel components – interior and exterior
- Plastic rod bearings

Magnetic Piston Cylinders:

- Bolt-on Mounting Track is aluminum only

Ordering: Specify "CR3" before cylinder part number
Delivery: Non-standard delivery, consult factory

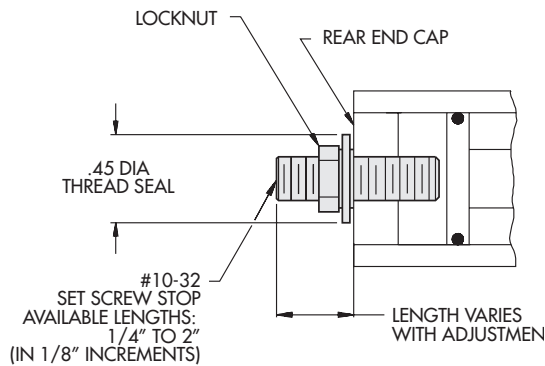
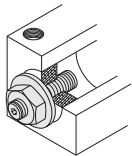


Adjustable Retract Stroke

ADJ__

Specify Length

Ordering Suffix: ADJ_
Length: 1/4 - 2 in 1/8" increments
Rod: Single only
Temperature: 200°F Max.
Material: Aluminum endcap, steel locknut and thread seal



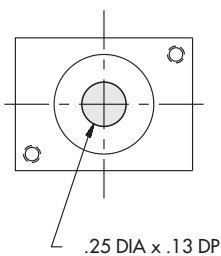
DO NOT use with any pivoting applications

Positive Alignment Available on "S" and "R" style cylinders only

The alignment pocket and pilot are designed to fit between the cylinder and the mounting surface. This ensures accurate mounting and added shear strength.

PA

Ordering Suffix: PA
Style: "S" and "R"
Rod: Single



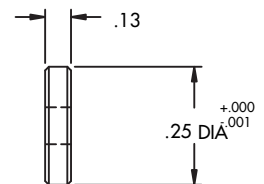
Alignment Pocket

- Provides positive means of locating cylinder centerline within .005"

PL12

Part Number: PL12
Material: Stainless steel

Alignment Pilot Sold separately



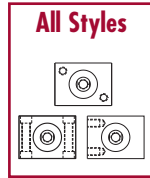
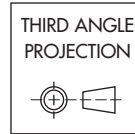
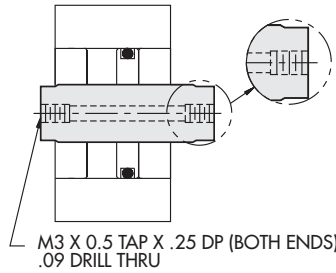
All Dimensions are in inches unless otherwise noted.

1/2" Bore Options

Hollow Rod Option

Our hollow rod option is available for applications that require passage through a double ended rod.

- Available on 1/4 - 2" stroke in 1/8" increments.

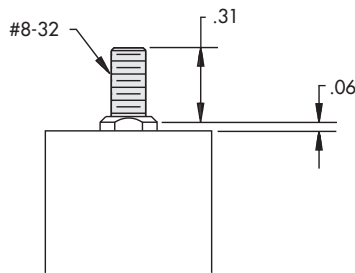


HR3

Ordering Suffix: HR3
Rod: Double only

Applications		
Example	YES	NO
Gases	✓	
Liquids	✓	
Vacuum	✓	
Linear / Rotary Cylinder	✓	
Clamp and Punch Cylinder	✓	
Blow Molding Cylinder	✓	
Hydraulic Cylinders		X
Non-Rotating Rods		X

Male Stud



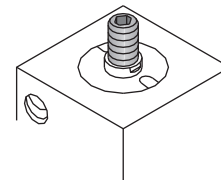
Double ended unit has stud in front end only.

If male stud is desired on *both* ends, specify **MSD**.

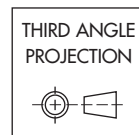
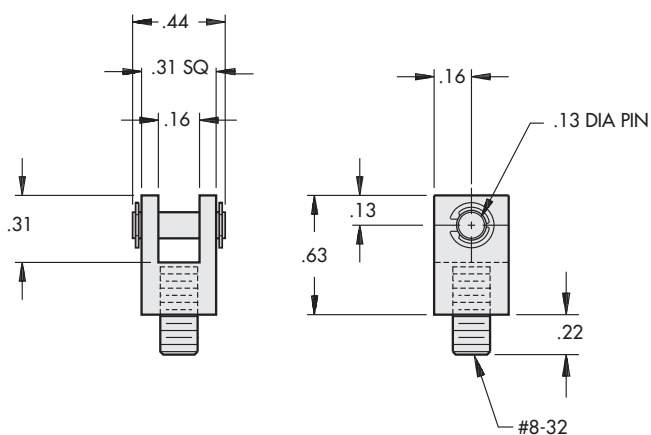
Male stud thread: Same pitch and diameter as female rod tap

MS516

Ordering Suffix: MS516
Material: Steel black oxide

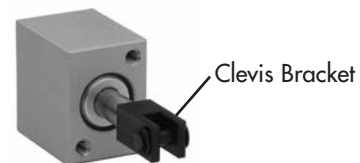


Clevis Bracket with Set Screw



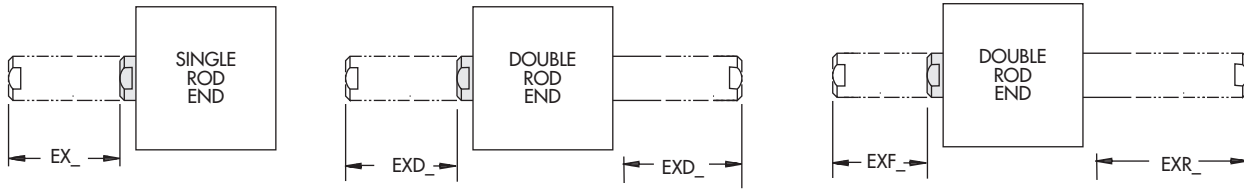
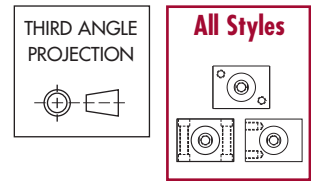
CBSS12

Ordering Suffix: CBSS12
Material: Steel black oxide with case hardened pin and clips



All Dimensions are in inches unless otherwise noted.

Rod End Extension



Extended equally at both ends

- For special extension or length - consult factory
- Not a screw on component
- Female tap does not change

Single Rod End

EX_

Specify Length

Double Rod End

EXD_

Specify Length

Extension Front End

EXF_

Specify Length

Extension Rear End

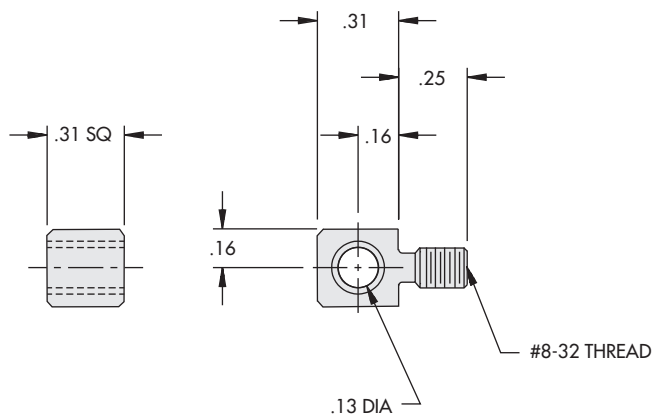
EXR_

Specify Length

Ordering Suffix: EX_, EXD_, EXF_ or EXR_

Length: 1/8 - 1 in 1/8" increments

Rod Eye

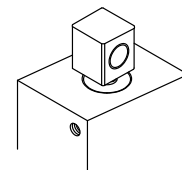


Screws flush with cylinder rod face

RE

Ordering Suffix: RE

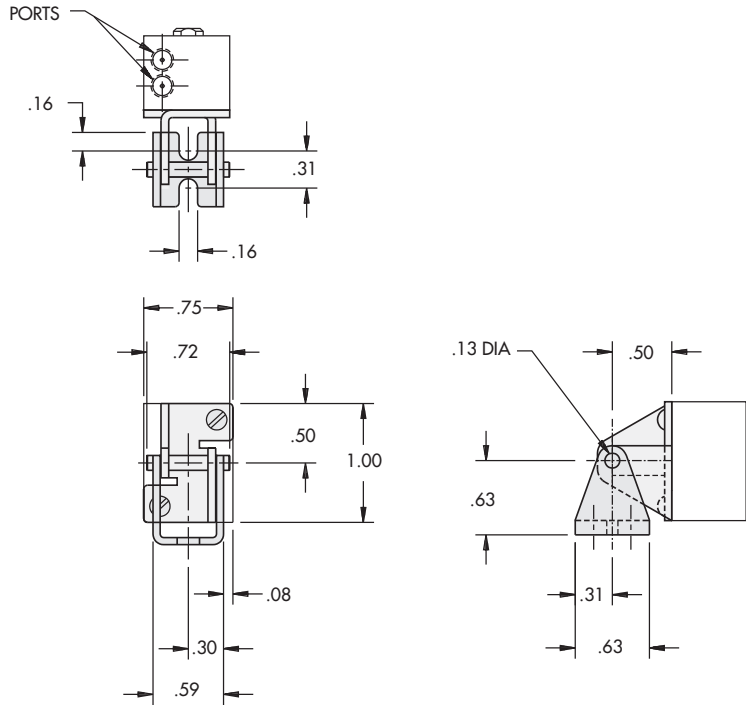
Material: Steel black oxide with sintered bronze bearing



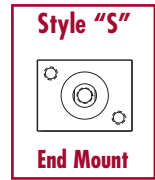
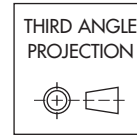
All Dimensions are in inches unless otherwise noted.

1/2" Bore Options

Short Rear Clevis with Eye Mount

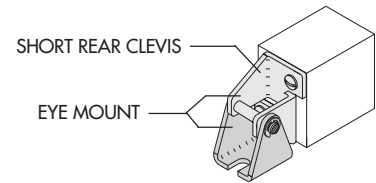


Cylinder is reverse assembled with magnetic piston option.

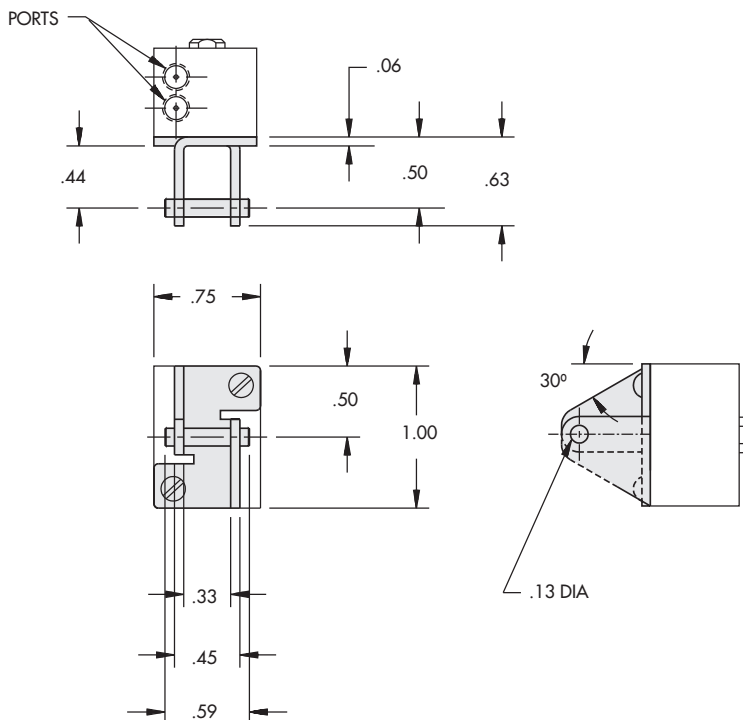


SRCE

Ordering Suffix: SRCE
Style: "S" only
Rod: Single only
Pivot: 180°
Material: Short Rear Clevis: See Below
 Eye Mount: Steel black oxide



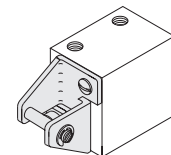
Short Rear Clevis



Cylinder is reverse assembled with magnetic piston option.

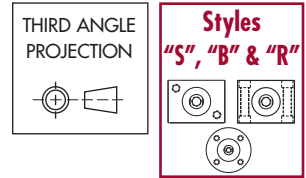
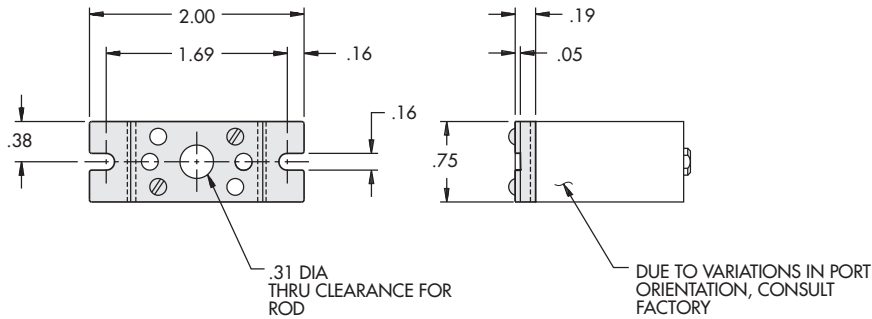
SRC

Ordering Suffix: SRC
Style: "S" only
Rod: Single only
Material: Short Rear Clevis: Steel black oxide with case hardened pin and clips



All Dimensions are in inches unless otherwise noted.

Flange Mount (shown as Rear Flange)



Front Flange

FF

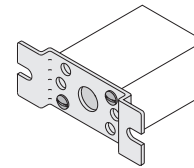
Rear Flange

RF

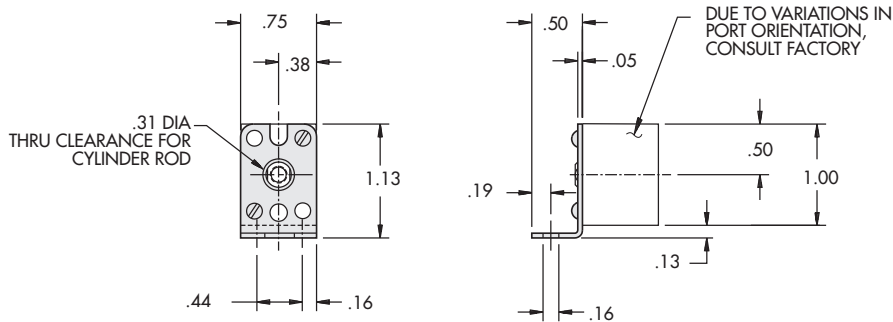
Ordering Suffix: FF or RF

Style: "S" and "R"

Material: Steel black oxide



End Bracket

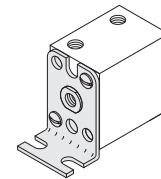


EB

Ordering Suffix: EB

Style: "S" only

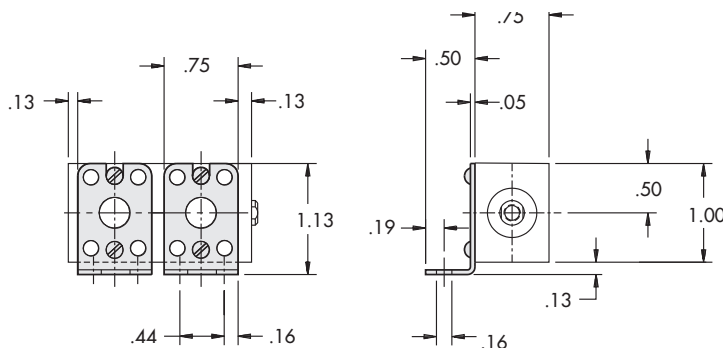
Material: Steel black oxide



Number of brackets required:

- 1-1/2" body length and shorter = 1 bracket
- Over 1-1/2" body length = 2 brackets
(must specify suffix: TBE mounting, threads both ends)

Side Bracket



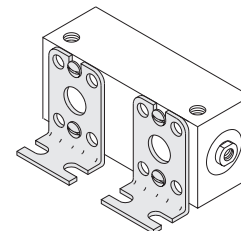
SB

Ordering Suffix: SB

Style: "B" only

Body Length: 1" and larger

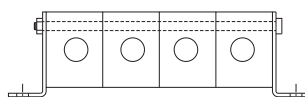
Material: Steel black oxide



Number of brackets required:

- Two mounting holes = 1 bracket
- Four mounting holes = 2 brackets

Application Idea



• GANG MOUNTED

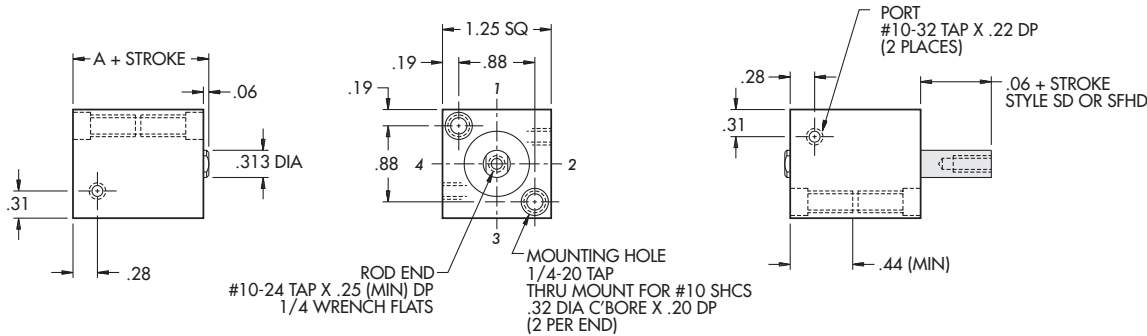
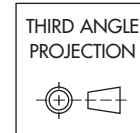
All Dimensions are in inches unless otherwise noted.

3/4" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S34x __	SD34x __	1/8 to 3/4 in 1/8" increments	.81
Intermediate	SHH34x __		1/8 to 1/2 in 1/8" increments	1.06
Heavy	SFH34x __	SFHD34x __	1/8, 1/4	1.31

Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/8-27 NPTF**

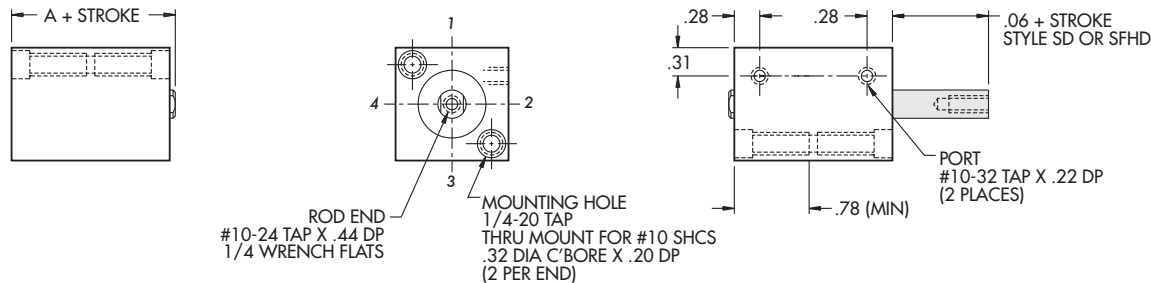


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S34x __	SD34x __	7/8, 1	.81
Intermediate	SHH34x __		5/8, 3/4	1.06
Heavy	SFH34x __	SFHD34x __	3/8, 1/2	1.31

Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/8-27 NPTF**

Information same as above except where noted.



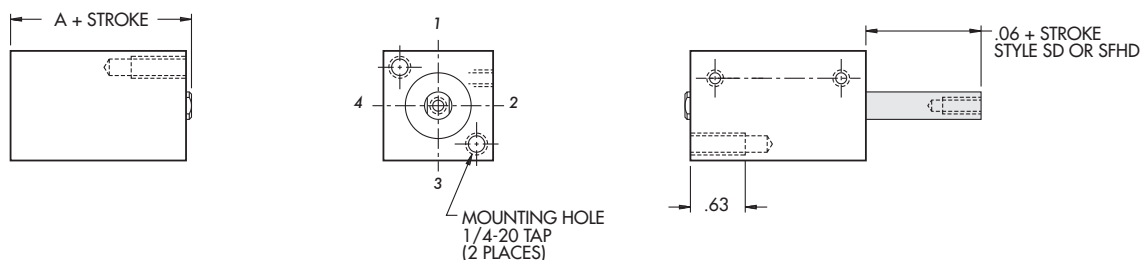
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S34x __	SD34x __	1-1/8 to 6 in 1/8" increments	.81
Intermediate	SHH34x __		7/8 to 6 in 1/8" increments	1.06
Heavy	SFH34x __	SFHD34x __	5/8 to 6 in 1/8" increments	1.31

Standard Mounting: **TF**

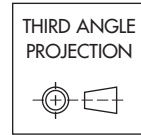
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/8-27 NPTF**

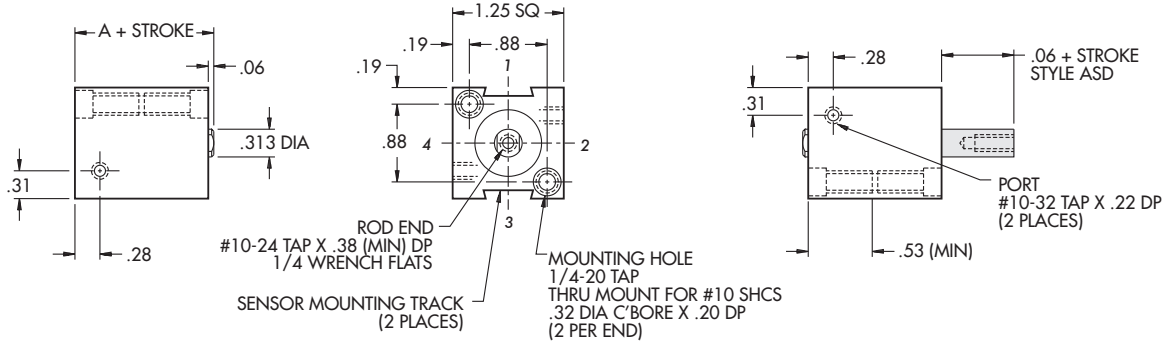
Information same as above except where noted.



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS34x __	ASD34x __	1/8 to 1/2 in 1/8" increments	1.06
Intermediate	ASHH34x __		1/8, 1/4	1.31



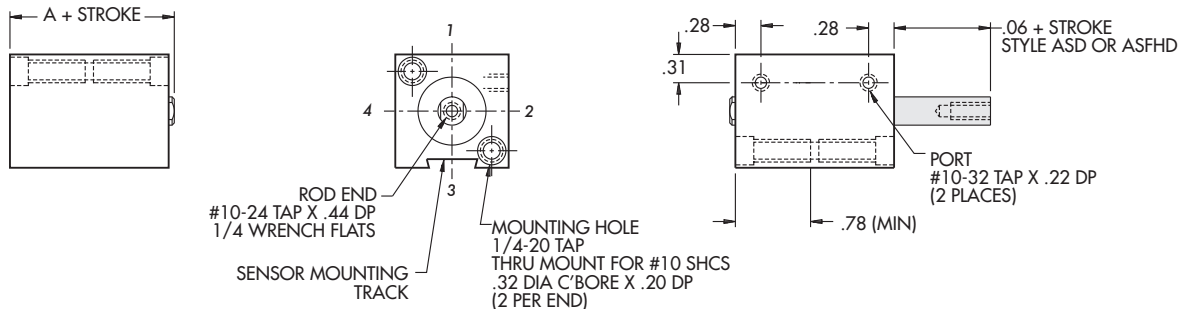
Standard Mounting: **TF, TR, TBE, TM** Optional Porting: **1/8-27 NPTF**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS34x __	ASD34x __	5/8 to 3/4 in 1/8" increments	1.06
Intermediate	ASHH34x __		3/8 to 1/2 in 1/8" increments	1.31
Heavy	ASFH34x __	ASFHD34x __	1/8 to 1/4 in 1/8" increments	1.56

Standard Mounting: **TF, TR, TBE, TM** Optional Porting: **1/8-27 NPTF**

Information same as above except where noted.

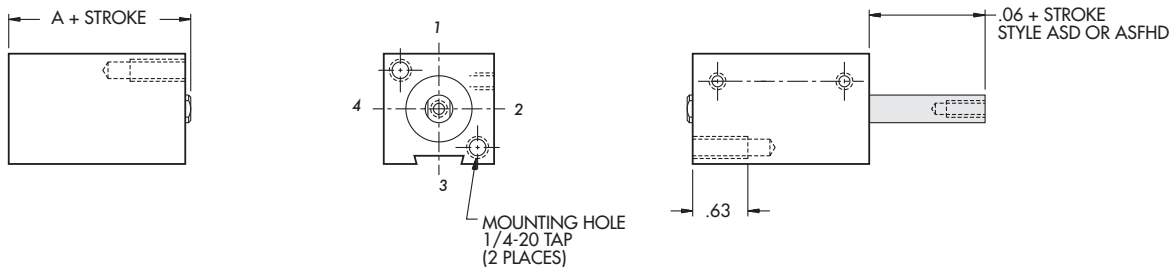


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS34x __	ASD34x __	7/8 to 6 in 1/8" increments	1.06
Intermediate	ASHH34x __		5/8 to 6 in 1/8" increments	1.31
Heavy	ASFH34x __	ASFHD34x __	3/8 to 6 in 1/8" increments	1.56

Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

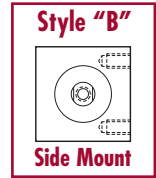
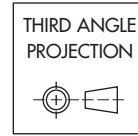
Optional Porting: **1/8-27 NPTF**

Information same as above except where noted.

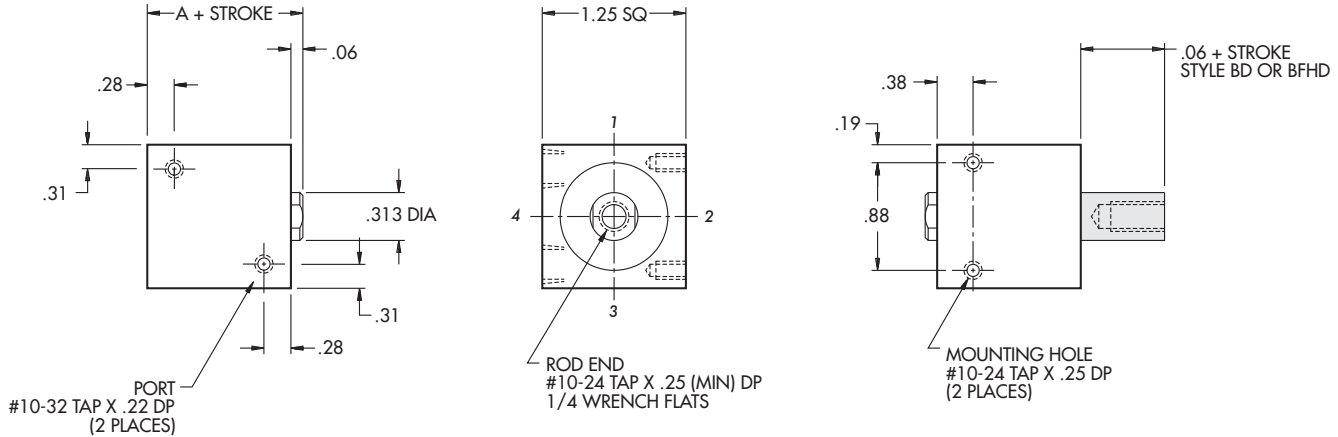


3/4" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B34x __	BD34x __	1/8 to 3/4 in 1/8" increments	.81
Intermediate	BHH34x __		1/8 to 1/2 in 1/8" increments	1.06
Heavy	BFH34x __	BFHD34x __	1/8, 1/4	1.31



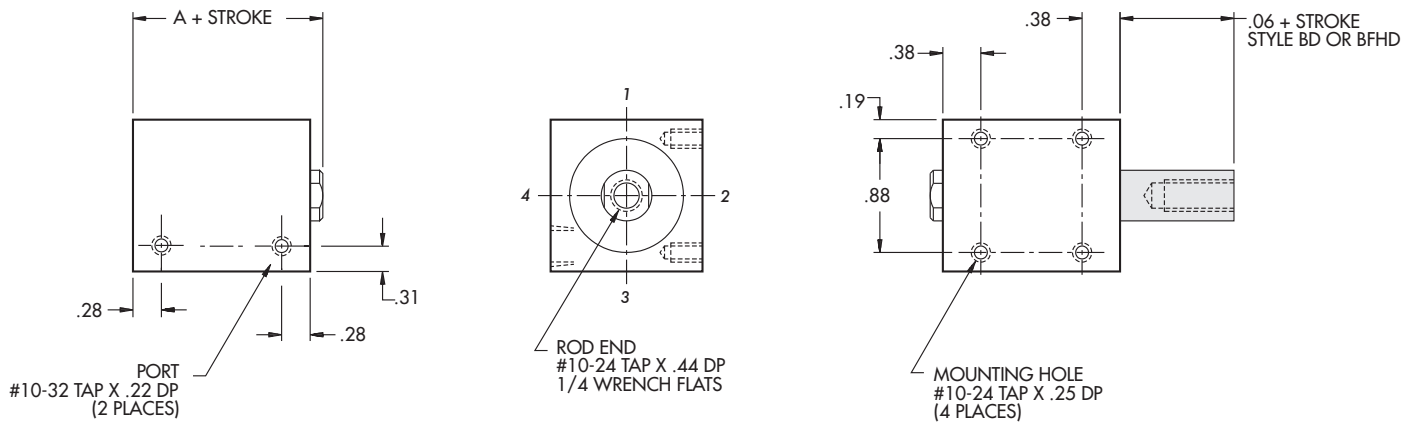
Optional Porting: **1/8-27 NPTF**



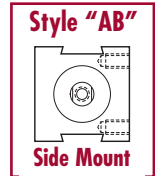
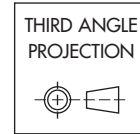
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B34x __	BD34x __	7/8 to 6 in 1/8" increments	.81
Intermediate	BHH34x __		5/8 to 6 in 1/8" increments	1.06
Heavy	BFH34x __	BFHD34x __	3/8 to 6 in 1/8" increments	1.31

Optional Porting: **1/8-27 NPTF**

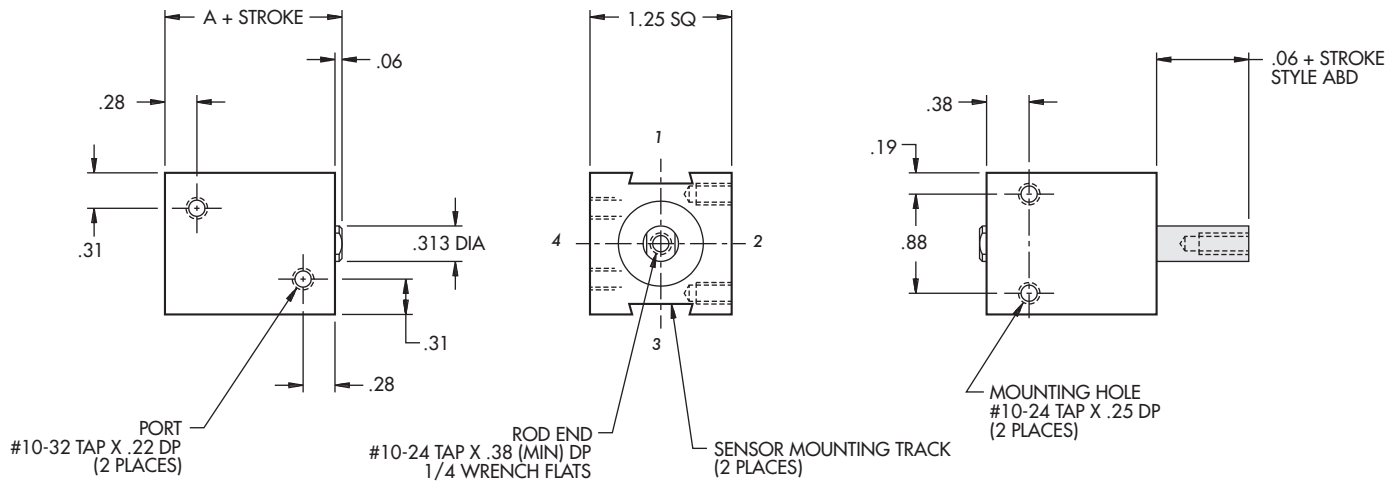
Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB34x __	ABD34x __	1/8 to 1/2 in 1/8" increments	1.06
Intermediate	ABHH34x __		1/8, 1/4	1.31



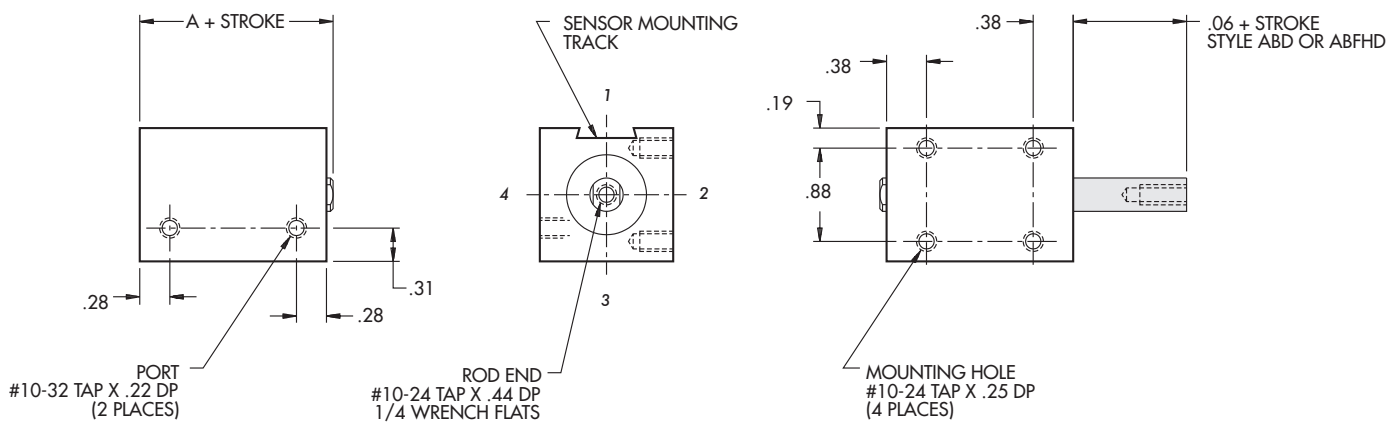
Optional Porting: **1/8-27 NPTF**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB34x __	ABD34x __	5/8 to 6 in 1/8" increments	1.06
Intermediate	ABHH34x __		3/8 to 6 in 1/8" increments	1.31
Heavy	ABFH34x __	ABFHD34x __	1/8 to 6 in 1/8" increments	1.56

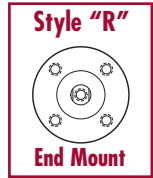
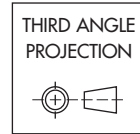
Optional Porting: **1/8-27 NPTF**

Information same as above except where noted



3/4" Bore | Non Magnetic Piston

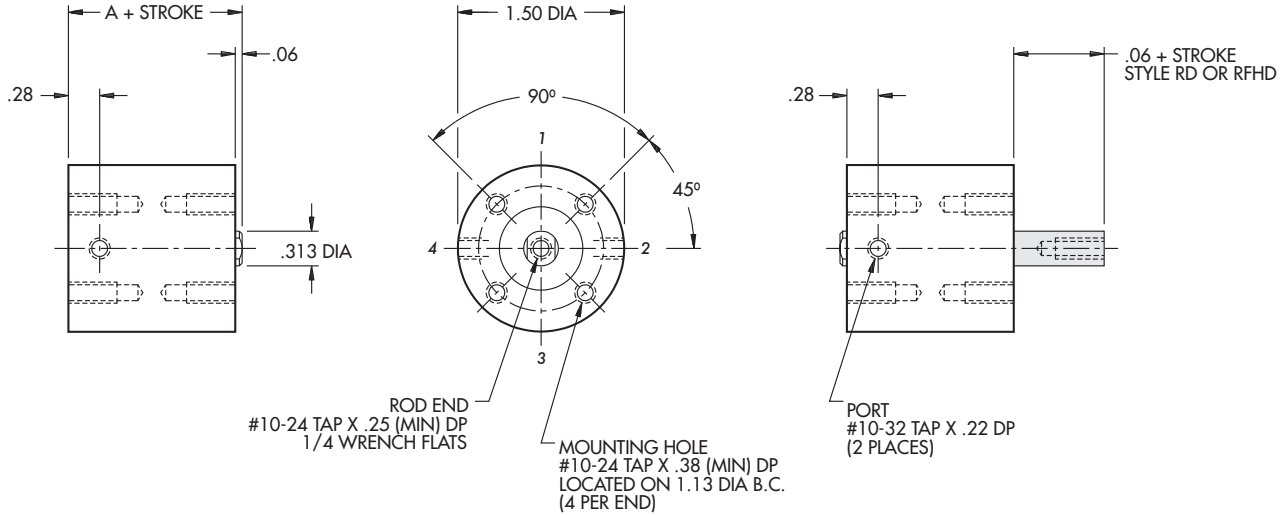
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R34x __	RD34x __	1/8 to 3/4 in 1/8" increments	.81
Intermediate	RHH34x __		1/8 to 1/2 in 1/8" increments	1.06
Heavy	RFH34x __	RFHD34x __	1/8, 1/4	1.31



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/8-27 NPTF**



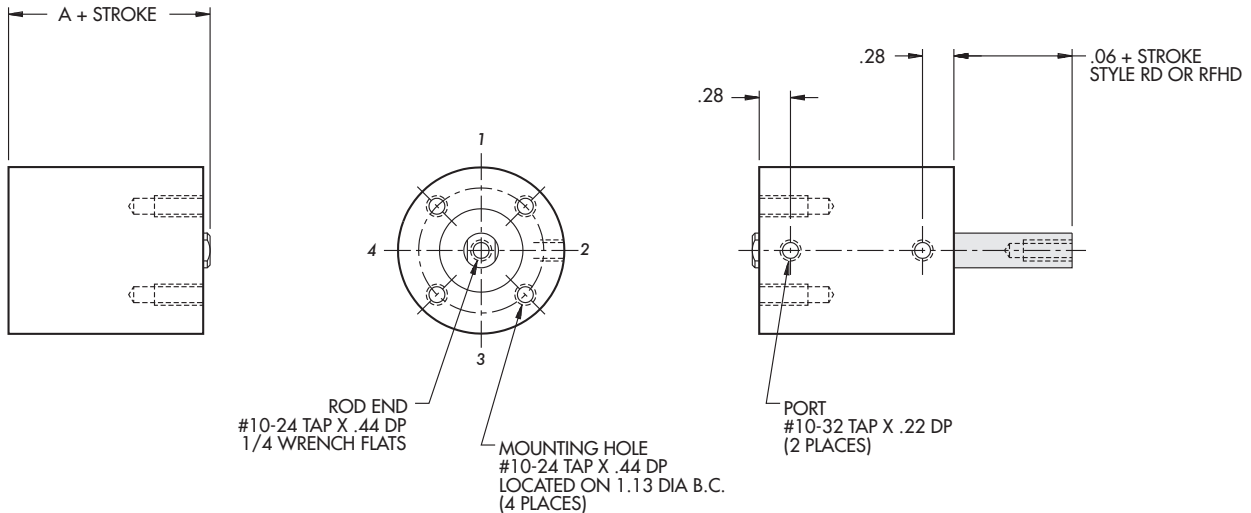
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R34x __	RD34x __	7/8 to 6 in 1/8" increments	.81
Intermediate	RHH34x __		5/8 to 6 in 1/8" increments	1.06
Heavy	RFH34x __	RFHD34x __	3/8 to 6 in 1/8" increments	1.31

Standard Mounting: **TF**

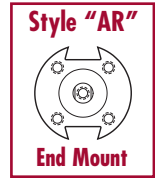
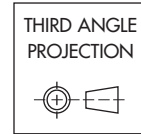
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/8-27 NPTF**

Information same as above except where noted



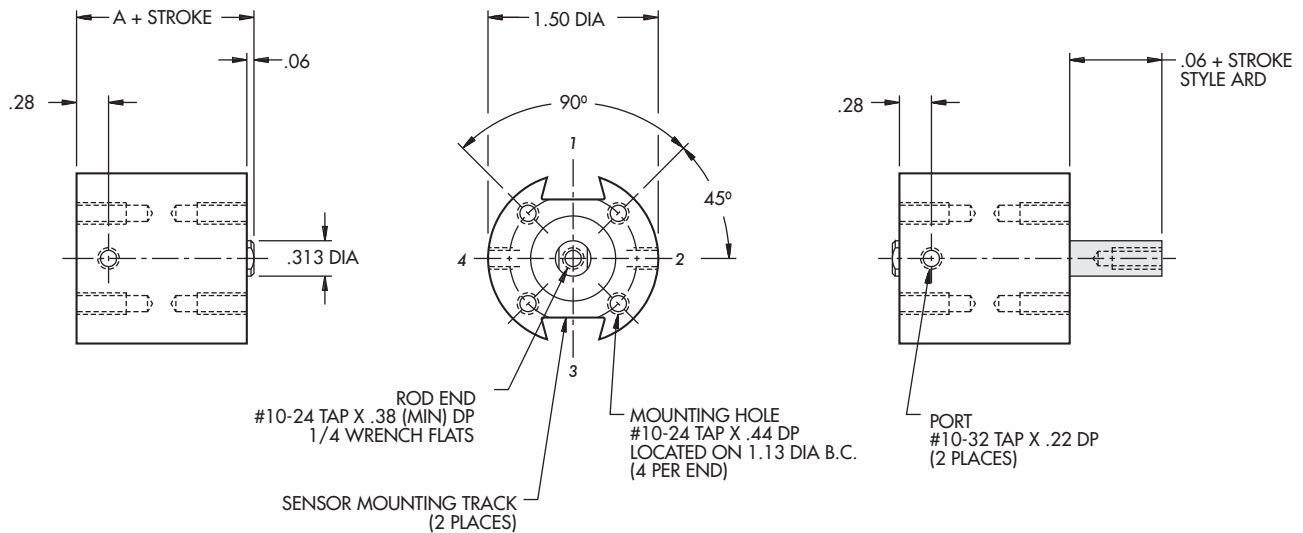
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR34x __	ARD34x __	1/8 to 1/2 in 1/8" increments	1.06
Intermediate	ARHH34x __		1/8, 1/4	1.31



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/8-27 NPTF**



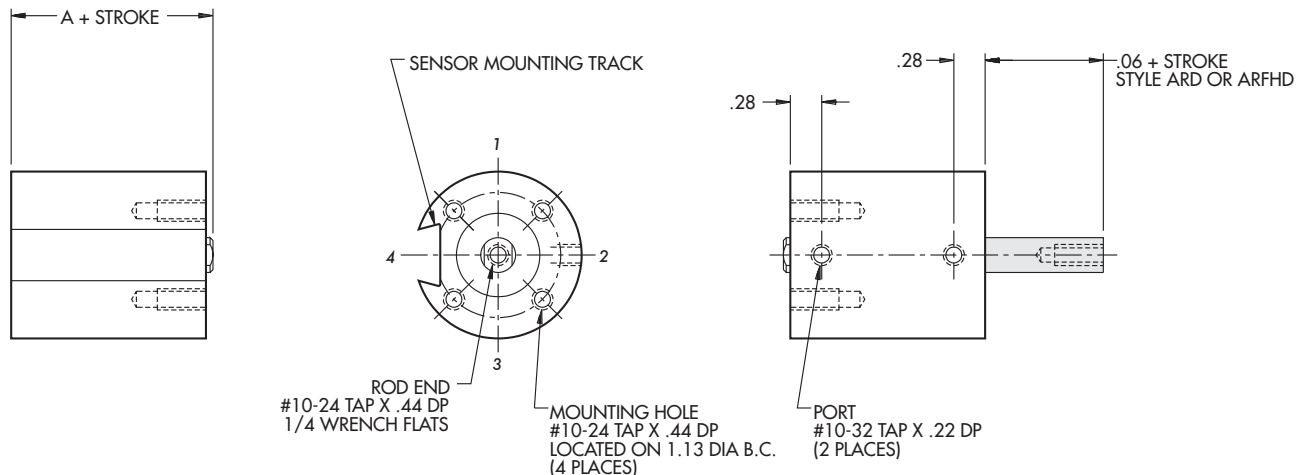
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR34x __	ARD34x __	5/8 to 6 in 1/8" increments	1.06
Intermediate	ARHH34x __		3/8 to 6 in 1/8" increments	1.31
Heavy	ARFH34x __	ARFHD34x __	1/8 to 6 in 1/8" increments	1.56

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

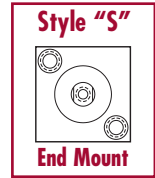
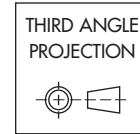
Optional Porting: **1/8-27 NPTF**

Information same as above except where noted

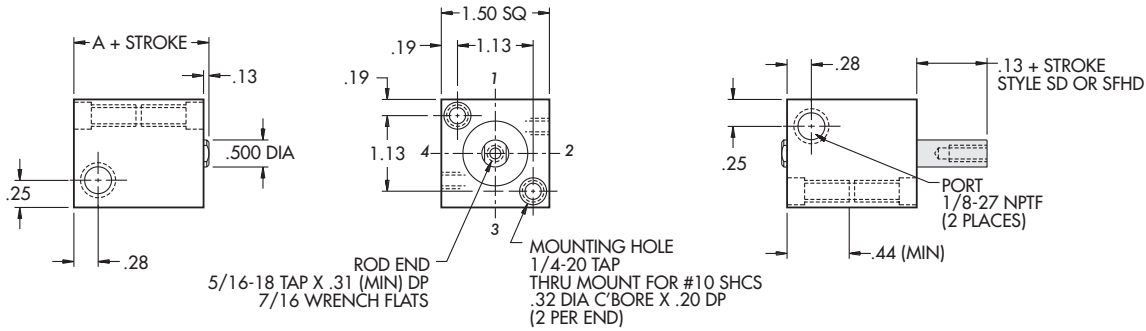


1-1/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S118x __	SD118x __	1/8 to 3/4 in 1/8" increments	.88
Intermediate	SHH118x __		1/8 to 1/2 in 1/8" increments	1.13
Heavy	SFH118x __	SFHD118x __	1/8 to 1/4 in 1/8" increments	1.38



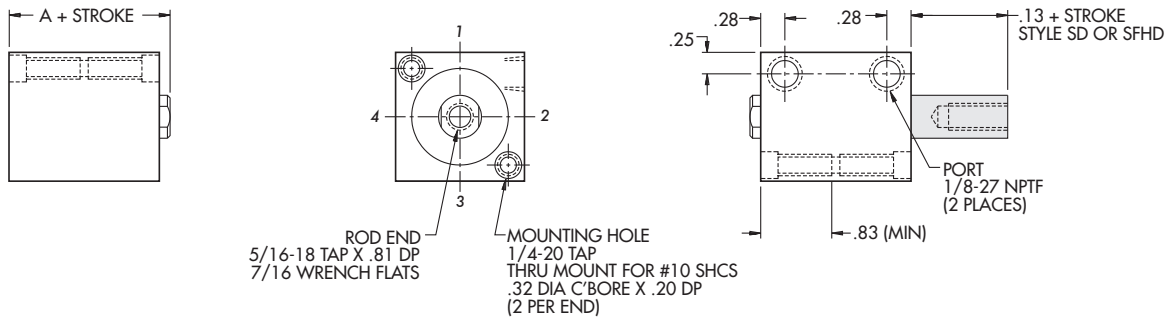
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S118x __	SD118x __	7/8, 1	.88
Intermediate	SHH118x __		5/8, 3/4	1.13
Heavy	SFH118x __	SFHD118x __	3/8, 1/2	1.38

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

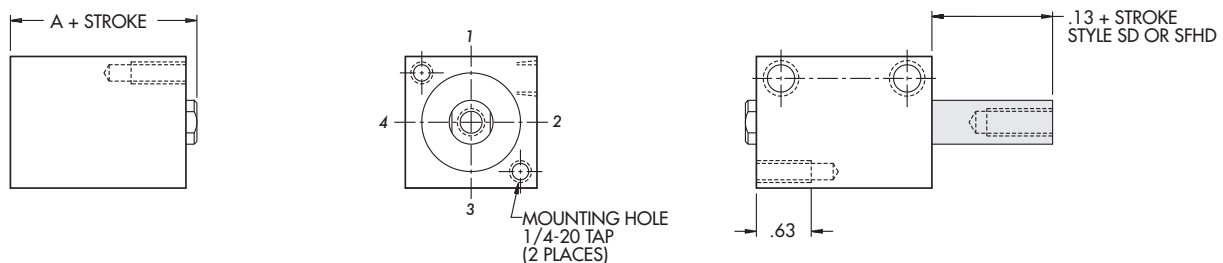


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S118x __	SD118x __	1-1/8 to 6 in 1/8" increments	.88
Intermediate	SHH118x __		7/8 to 6 in 1/8" increments	1.13
Heavy	SFH118x __	SFHD118x __	5/8 to 6 in 1/8" increments	1.38

Standard Mounting: **TF**

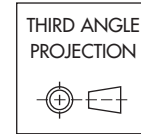
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

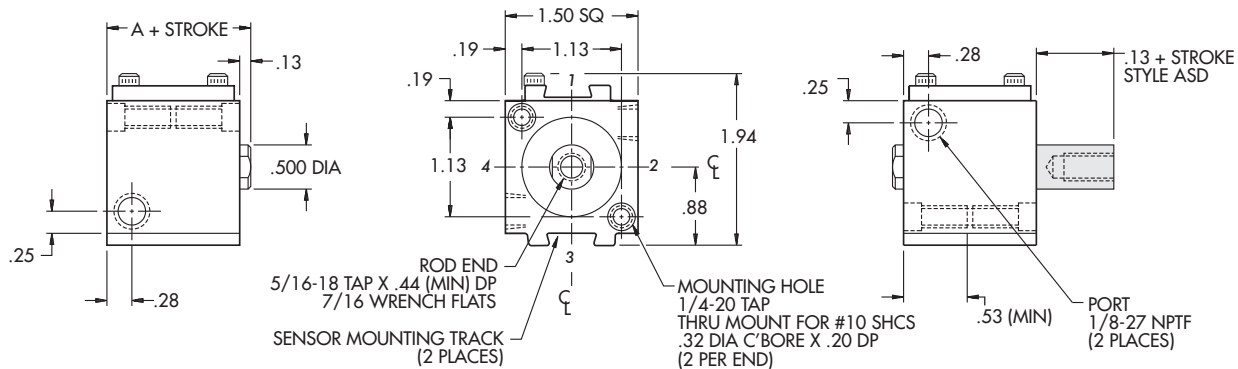


1-1/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS118x __	ASD118x __	1/8 to 1/2 in 1/8" increments	1.13
Intermediate	ASHH118x __		1/8 to 1/4 in 1/8" increments	1.38



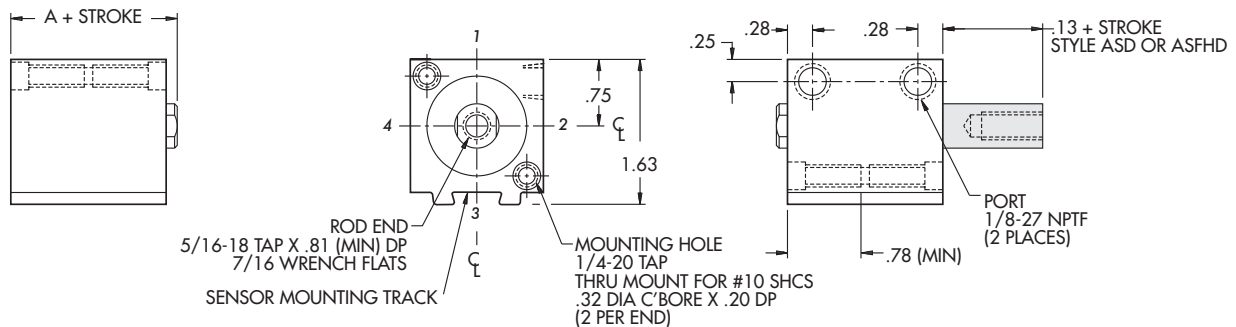
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS118x __	ASD118x __	5/8, 3/4	1.13
Intermediate	ASHH118x __		3/8, 1/2	1.38
Heavy	ASFH118x __	ASFHD118x __	1/8, 1/4	1.63

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

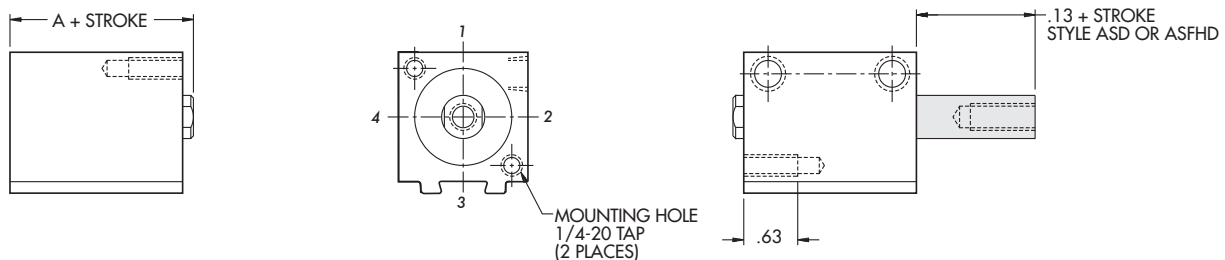


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS118x __	ASD118x __	7/8 to 6 in 1/8" increments	1.13
Intermediate	ASHH118x __		5/8 to 6 in 1/8" increments	1.38
Heavy	ASFH118x __	ASFHD118x __	3/8 to 6 in 1/8" increments	1.63

Standard Mounting: **TF**

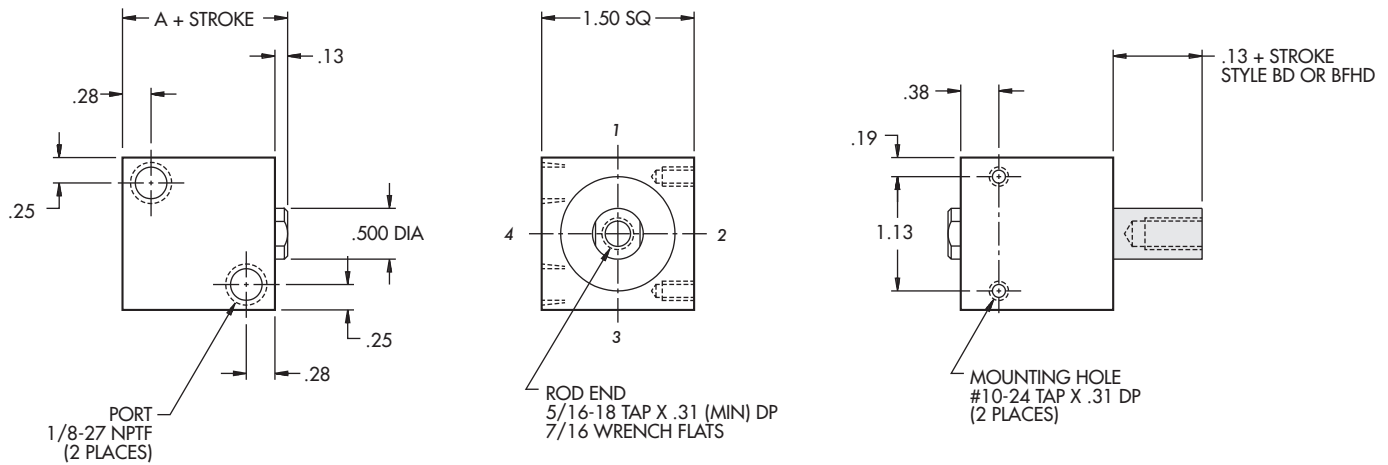
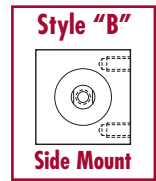
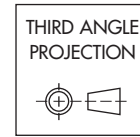
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted



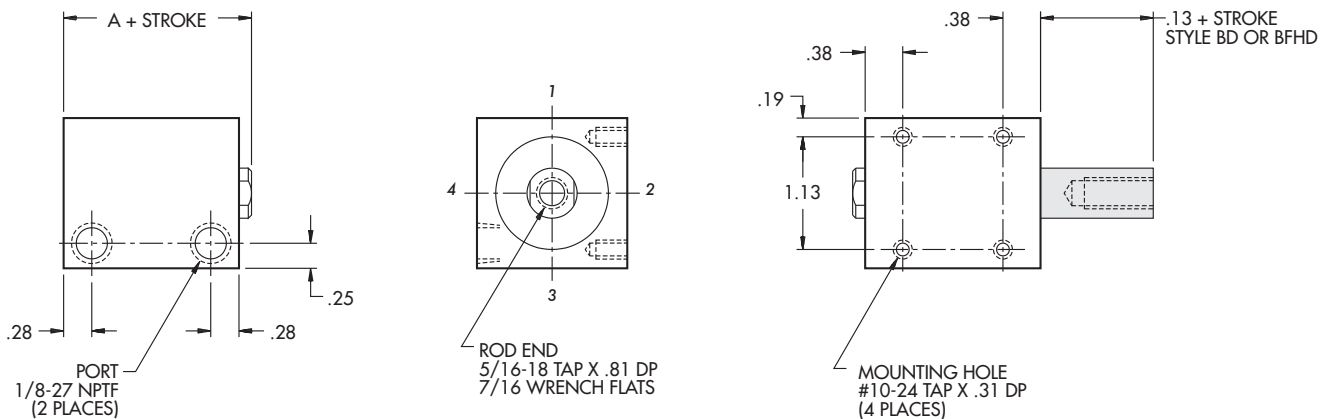
1-1/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B118x__	BD118x__	1/8 to 3/4 in 1/8" increments	.88
Intermediate	BHH118x__		1/8 to 1/2 in 1/8" increments	1.13
Heavy	BFH118x__	BFHD118x__	1/8, 1/4	1.38



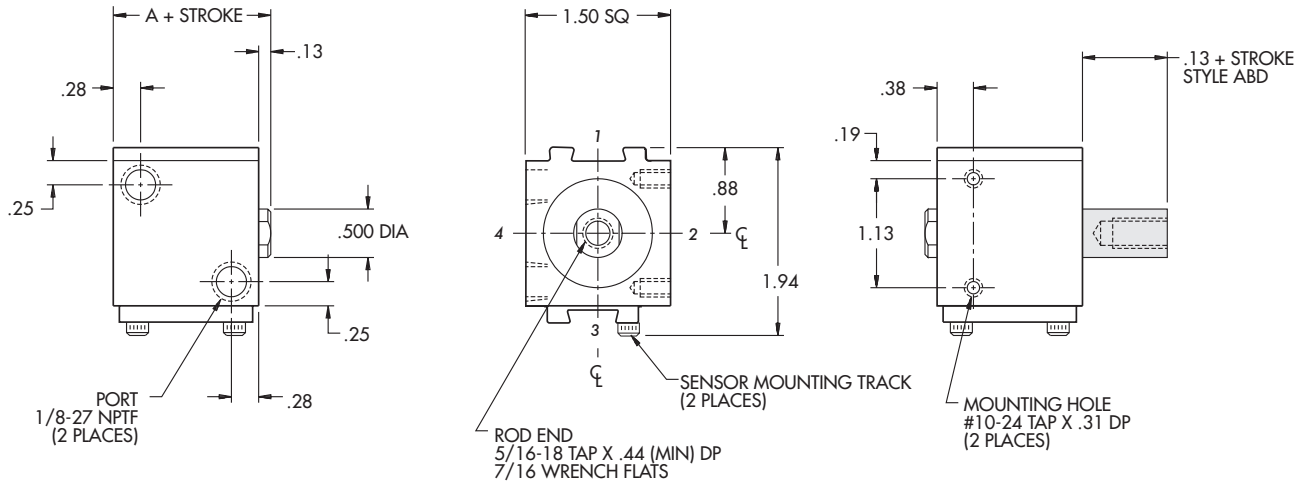
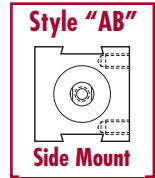
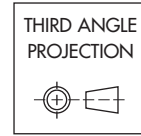
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B118x__	BD118x__	7/8 to 6 in 1/8" increments	.88
Intermediate	BHH118x__		5/8 to 6 in 1/8" increments	1.13
Heavy	BFH118x__	BFHD118x__	3/8 to 6 in 1/8" increments	1.38

Information same as above except where noted



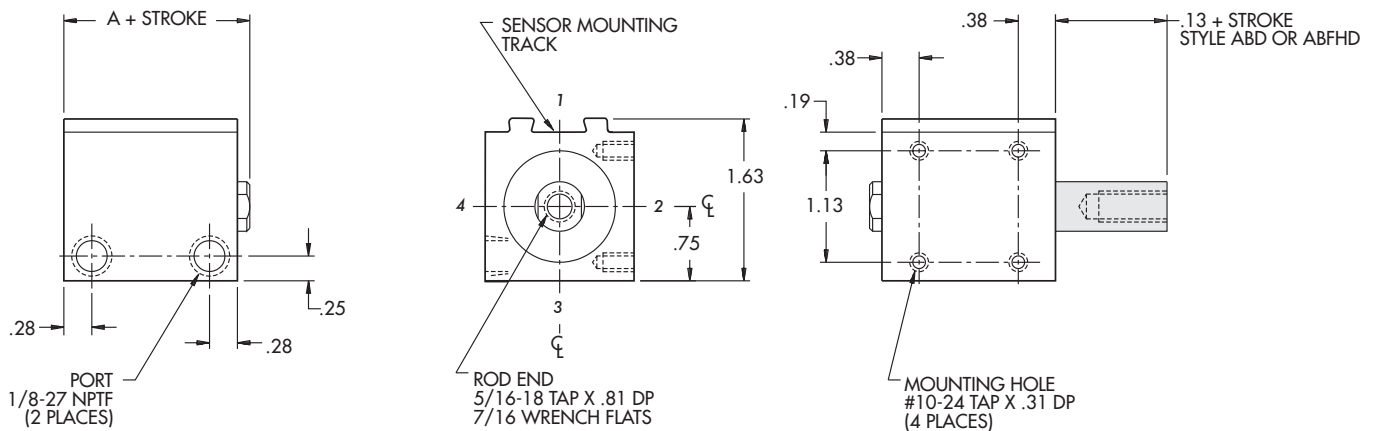
1-1/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB118x__	ABD118x__	1/8 to 1/2 in 1/8" increments	1.13
Intermediate	ABHH118x__		1/8, 1/4	1.38



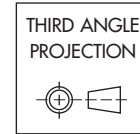
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB118x__	ABD118x__	5/8 to 6 in 1/8" increments	1.13
Intermediate	ABHH118x__		3/8 to 6 in 1/8" increments	1.38
Heavy	ABFH118x__	ABFHD118x__	1/8 to 6 in 1/8" increments	1.63

Information same as above except where noted

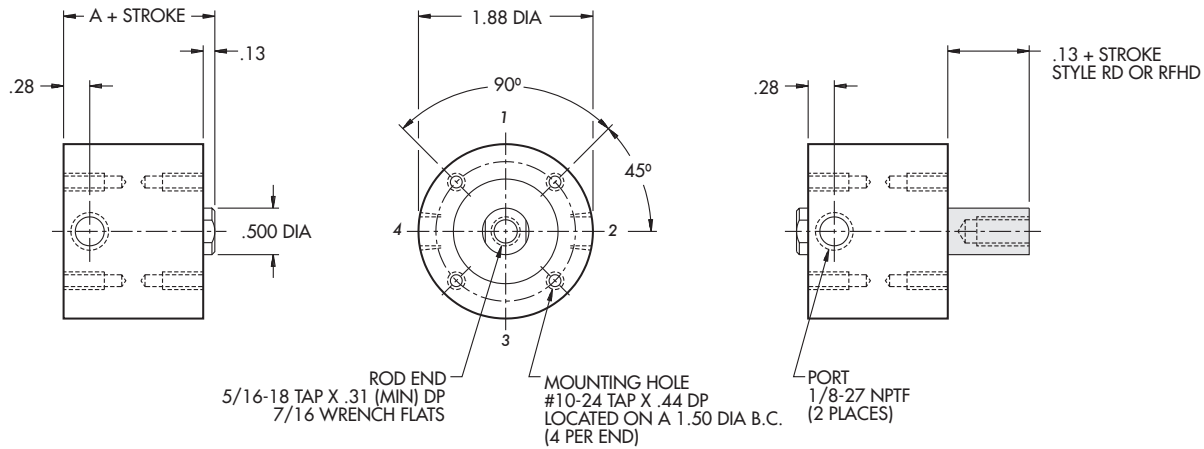


1-1/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R118x __	RD118x __	1/8 to 3/4 in 1/8" increments	.88
Intermediate	RHH118x __		1/8 to 1/2 in 1/8" increments	1.13
Heavy	RFH118x __	RFHD118x __	1/8, 1/4	1.38



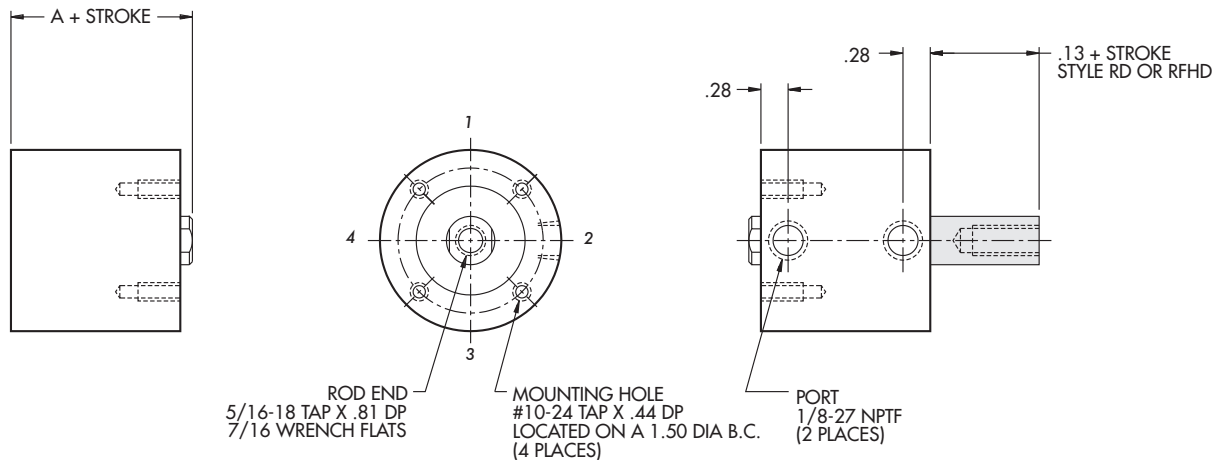
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



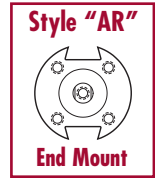
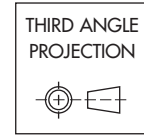
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R118x __	RD118x __	7/8 to 6 in 1/8" increments	.88
Intermediate	RHH118x __		5/8 to 6 in 1/8" increments	1.13
Heavy	RFH118x __	RFHD118x __	3/8 to 6 in 1/8" increments	1.38

Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

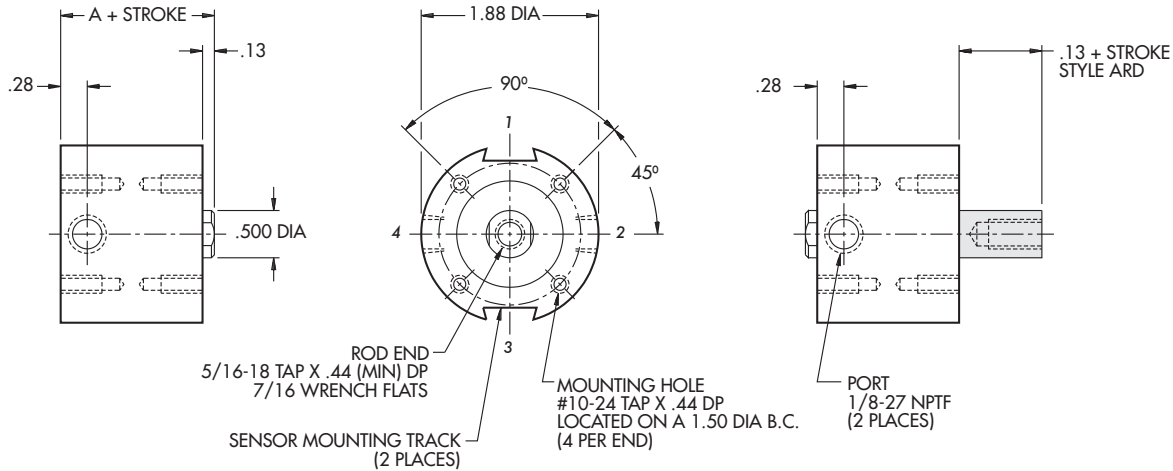
Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR118x __	ARD118x __	1/8 to 1/2 in 1/8" increments	1.13
Intermediate	ARHH118x __		1/8, 1/4	1.38



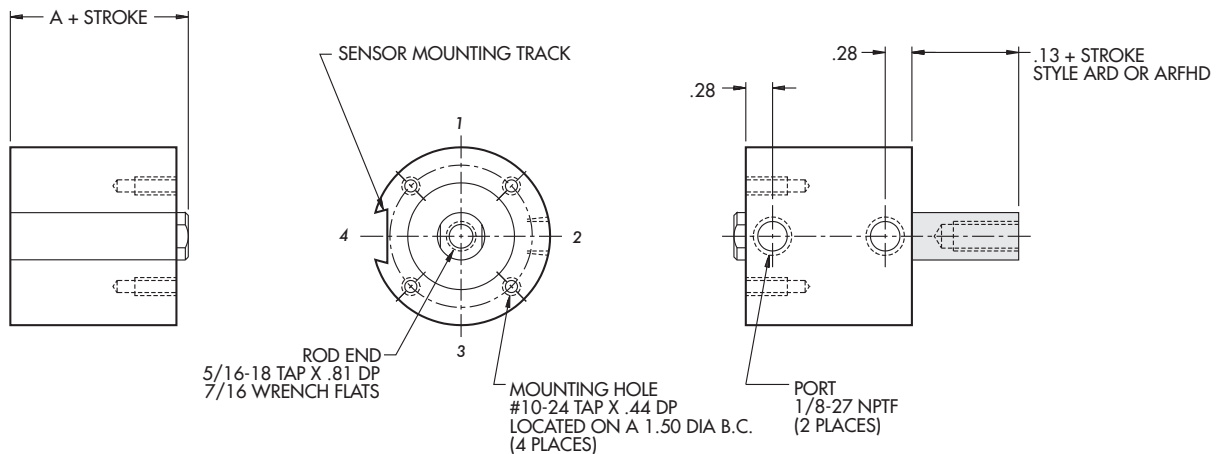
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR118x __	ARD118x __	5/8 to 6 in 1/8" increments	1.13
Intermediate	ARHH118x __		3/8 to 6 in 1/8" increments	1.38
Heavy	ARFH118x __	ARFHD118x __	1/8 to 6 in 1/8" increments	1.63

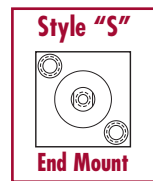
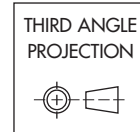
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

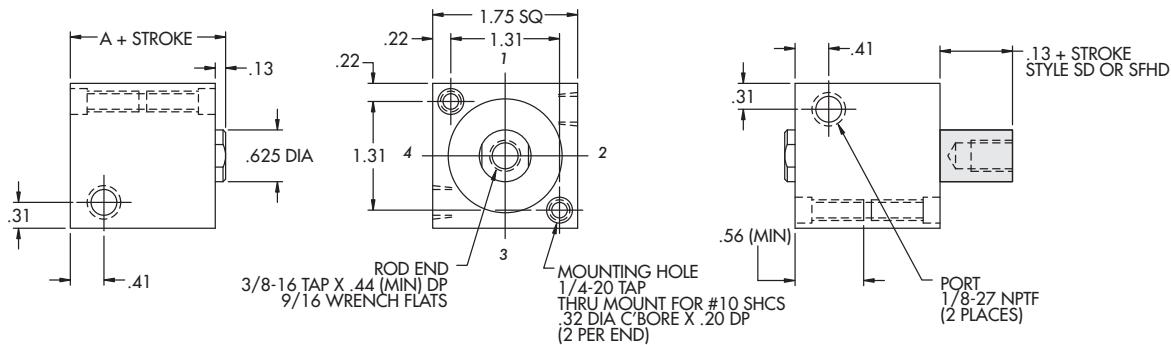


1-3/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S138x __	SD138x __	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	SHH138x __		1/8 to 1/2 in 1/8" increments	1.38
Heavy	SFH138x __	SFHD138x __	1/8, 1/4	1.63



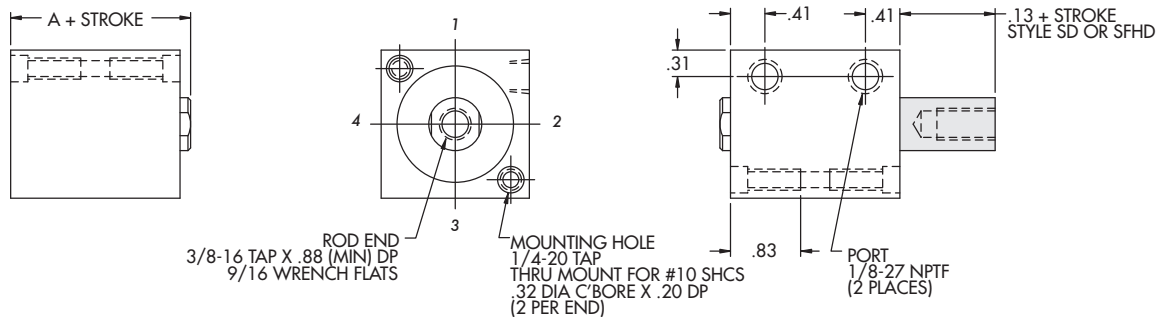
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S138x __	SD138x __	7/8, 1	1.13
Intermediate	SHH138x __		5/8, 3/4	1.38
Heavy	SFH138x __	SFHD138x __	3/8, 1/2	1.63

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

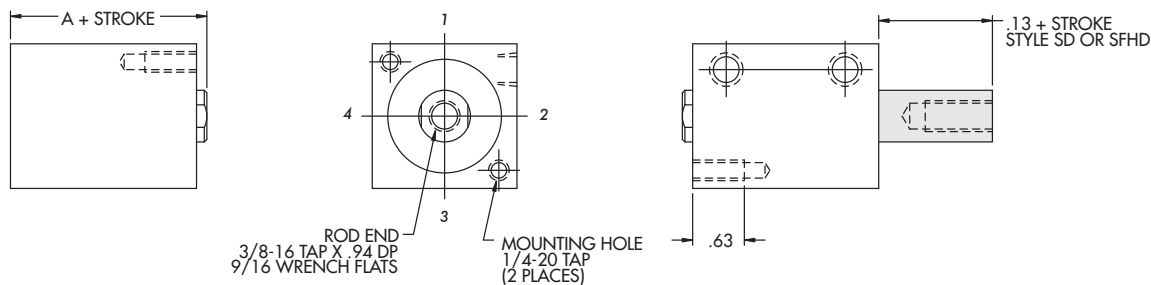


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S138x __	SD138x __	1-1/8 to 6 in 1/8" increments	1.13
Intermediate	SHH138x __		7/8 to 6 in 1/8" increments	1.38
Heavy	SFH138x __	SFHD138x __	5/8 to 6 in 1/8" increments	1.63

Standard Mounting: **TF**

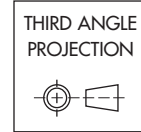
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

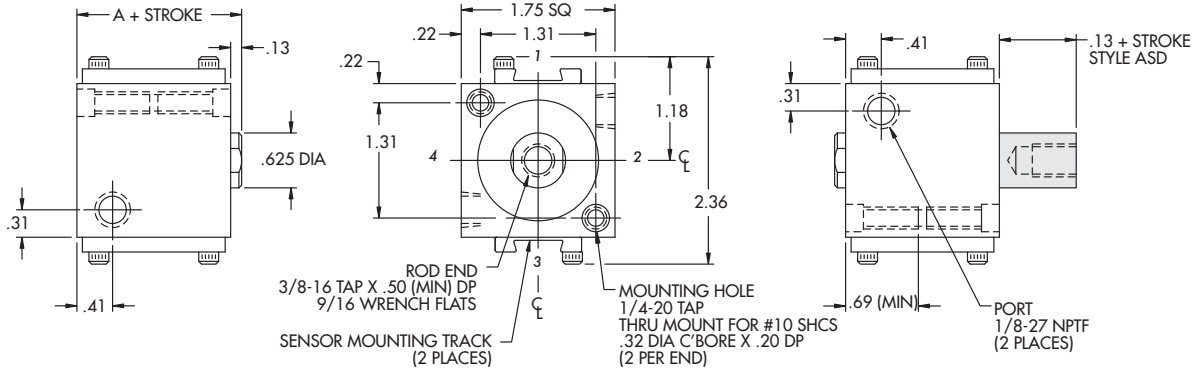


1-3/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS138x __	ASD138x __	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ASHH138x __		1/8, 1/4	1.63



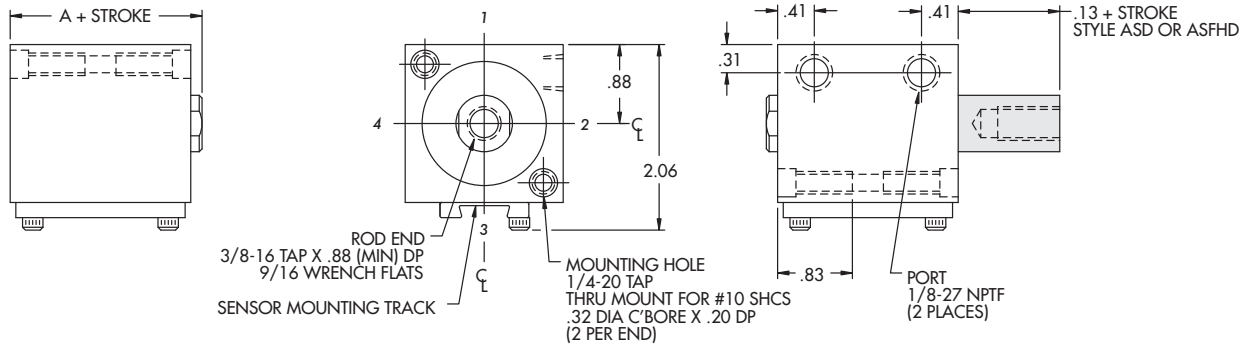
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS138x __	ASD138x __	5/8, 3/4	1.38
Intermediate	ASHH138x __		3/8, 1/2	1.63
Heavy	ASFH138x __	ASFHD138x __	1/8, 1/4	1.88

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

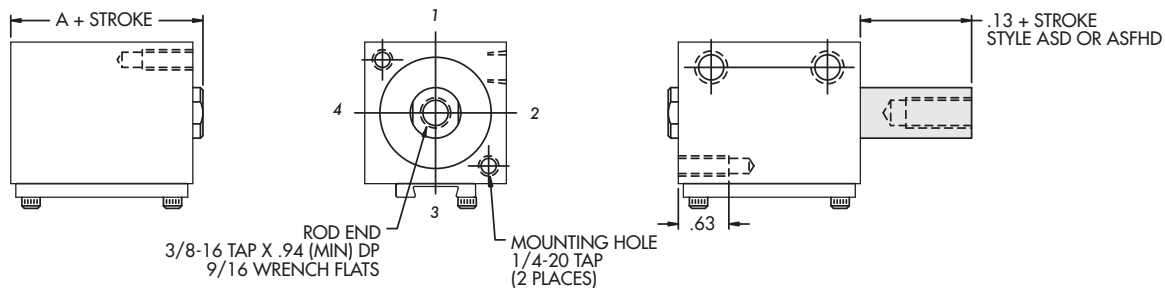


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS138x __	ASD138x __	7/8 to 6 in 1/8" increments	1.38
Intermediate	ASHH138x __		5/8 to 6 in 1/8" increments	1.63
Heavy	ASFH138x __	ASFHD138x __	3/8 to 6 in 1/8" increments	1.88

Standard Mounting: **TF**

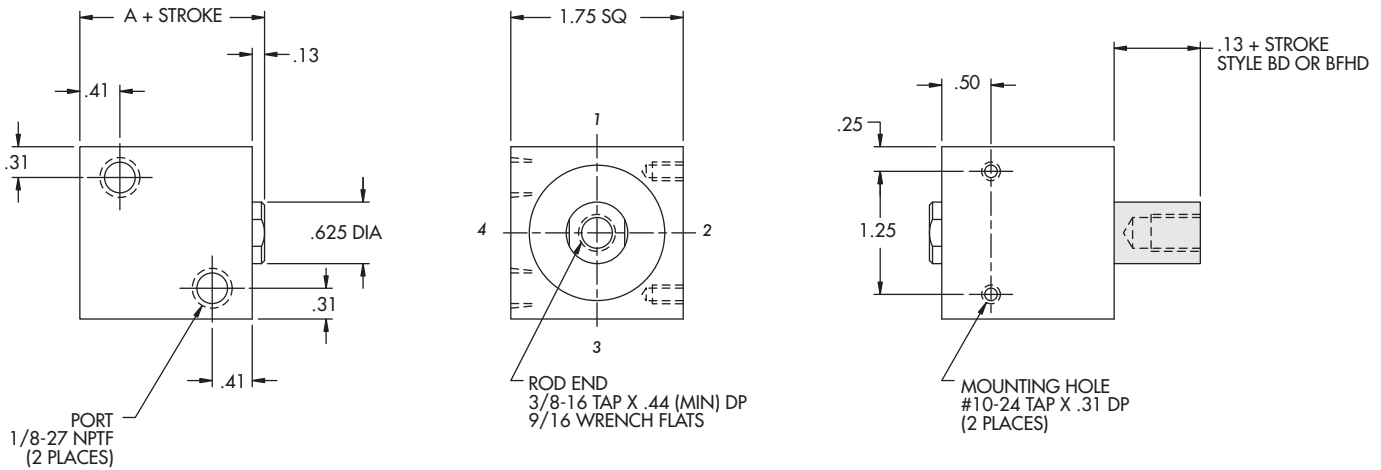
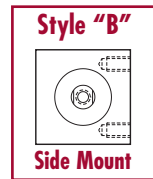
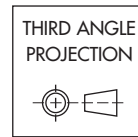
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted



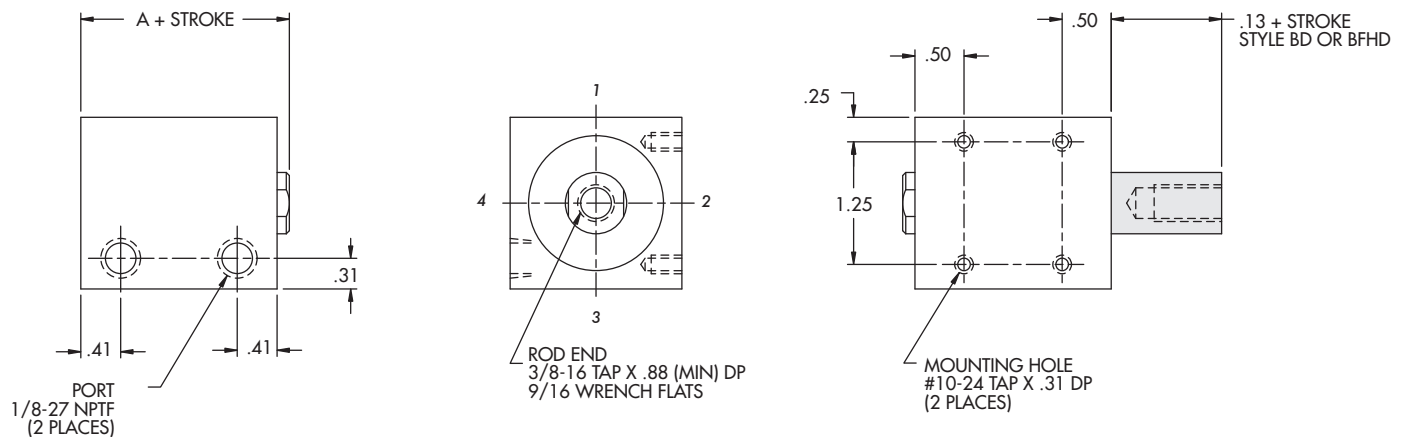
1-3/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B138x __	BD138x __	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	BHH138x __		1/8 to 1/2 in 1/8" increments	1.38
Heavy	BFH138x __	BFHD138x __	1/8, 1/4	1.63



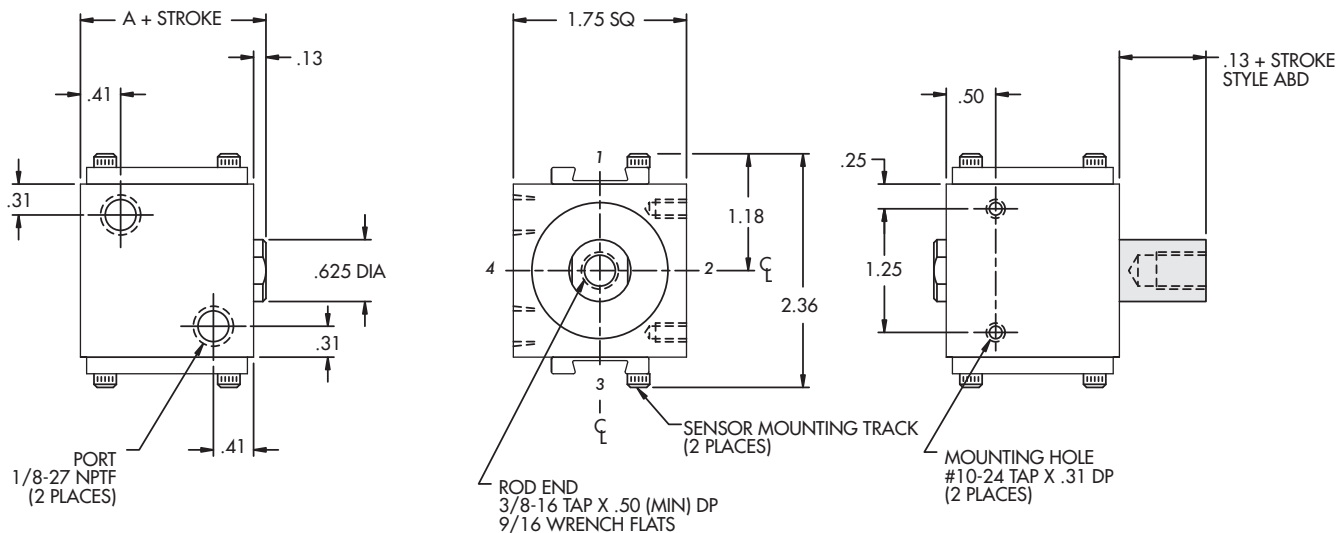
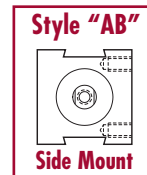
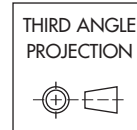
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B138x __	BD138x __	7/8 to 6 in 1/8" increments	1.13
Intermediate	BHH138x __		5/8 to 6 in 1/8" increments	1.38
Heavy	BFH138x __	BFHD138x __	3/8 to 6 in 1/8" increments	1.63

Information same as above except where noted



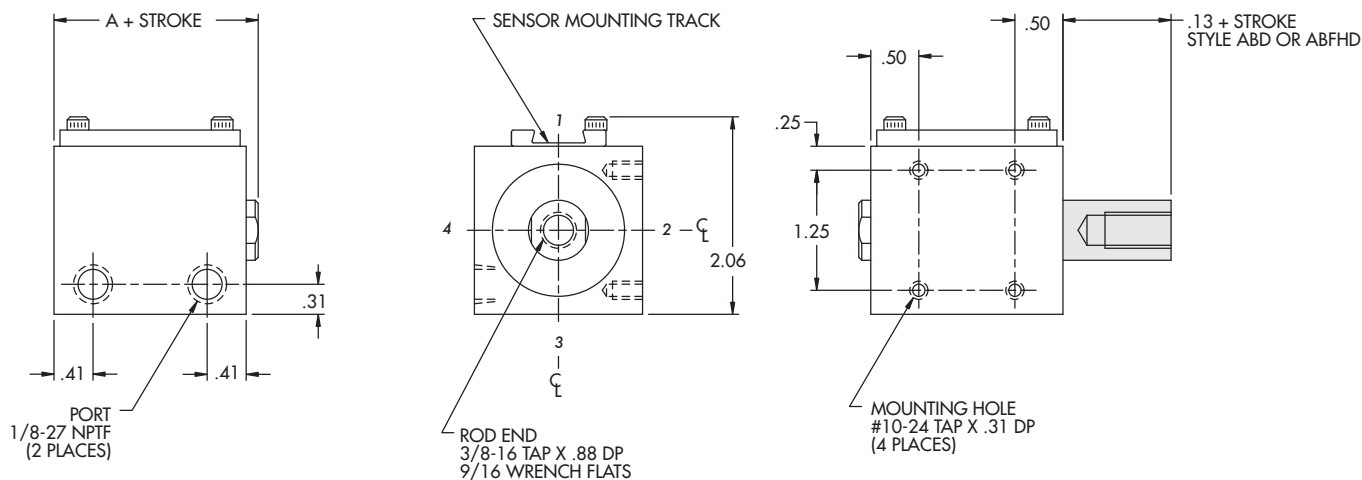
1-3/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB138x __	ABD138x __	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ABHH138x __		1/8, 1/4	1.63



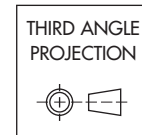
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB138x __	ABD138x __	5/8 to 6 in 1/8" increments	1.38
Intermediate	ABHH138x __		3/8 to 6 in 1/8" increments	1.63
Heavy	ABFH138x __	ABFHD138x __	1/8 to 6 in 1/8" increments	1.88

Information same as above except where noted

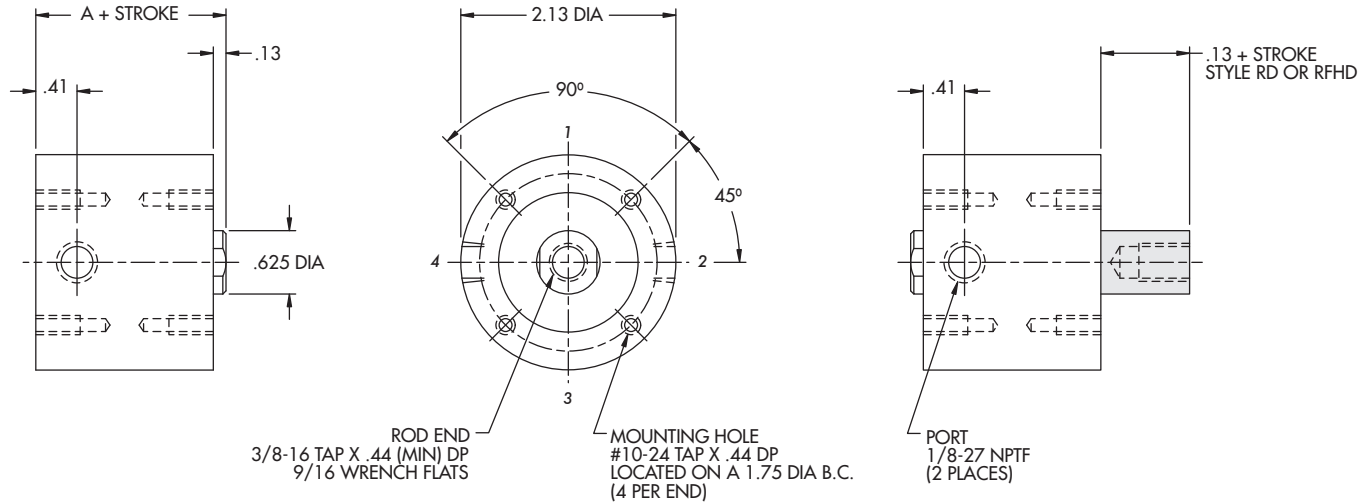


1-3/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R138x __	RD138x __	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	RHH138x __		1/8 to 1/2 in 1/8" increments	1.38
Heavy	RFH138x __	RFHD138x __	1/8, 1/4	1.63



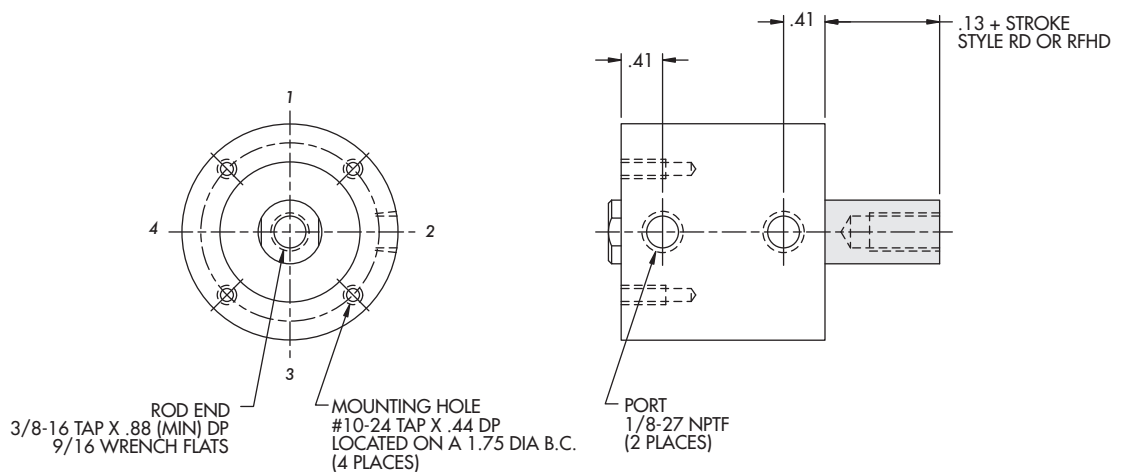
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R138x __	RD138x __	7/8 to 6 in 1/8" increments	1.13
Intermediate	RHH138x __		5/8 to 6 in 1/8" increments	1.38
Heavy	RFH138x __	RFHD138x __	3/8 to 6 in 1/8" increments	1.63

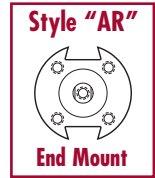
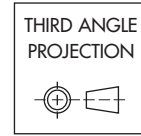
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

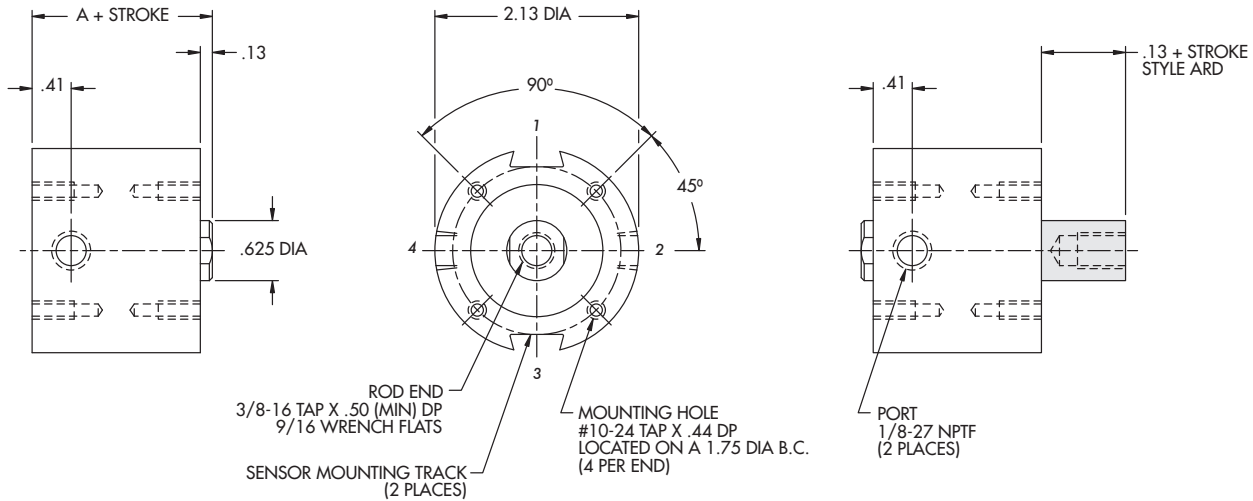


1-3/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR138x __	ARD138x __	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ARHH138x __		1/8, 1/4	1.63



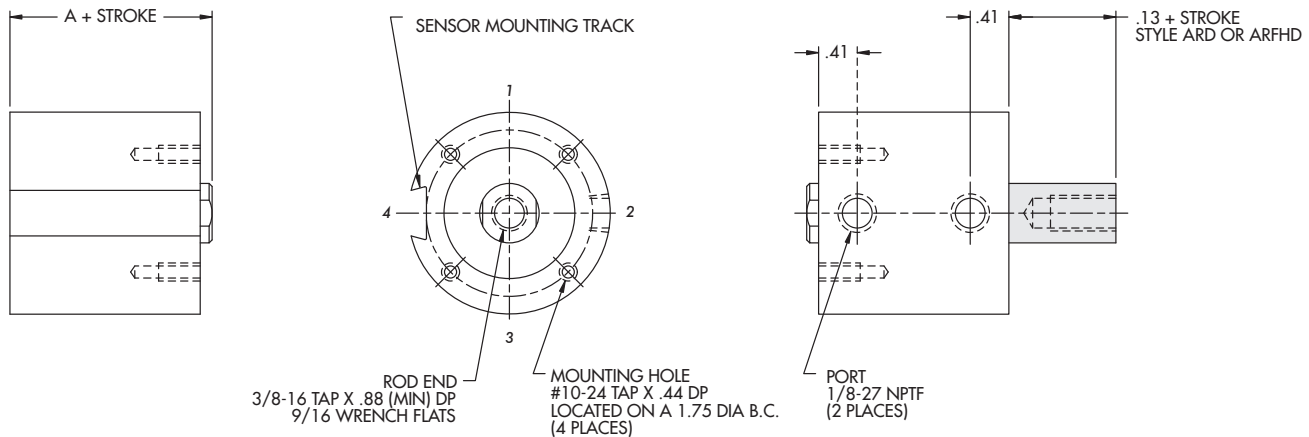
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR138x __	ARD138x __	5/8 to 6 in 1/8" increments	1.38
Intermediate	ARHH138x __		3/8 to 6 in 1/8" increments	1.63
Heavy	ARFH138x __	ARFHD138x __	1/8 to 6 in 1/8" increments	1.88

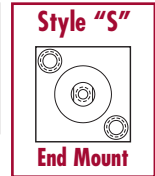
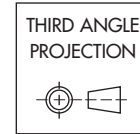
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

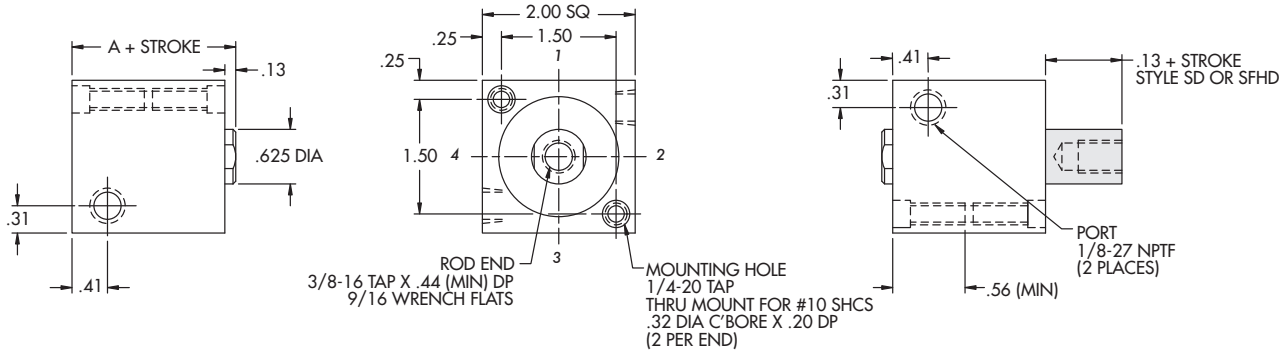


1-5/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S158x __	SD158x __	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	SHH158x __		1/8 to 1/2 in 1/8" increments	1.38
Heavy	SFH158x __	SFHD158x __	1/8, 1/4	1.63



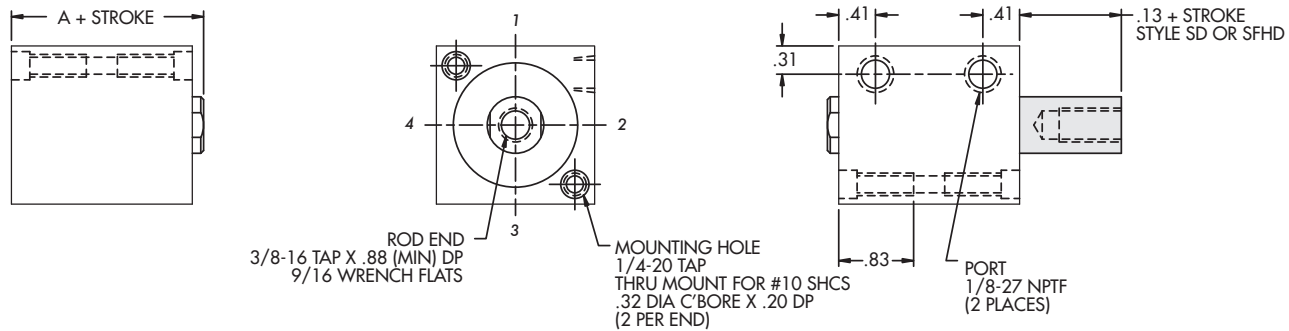
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S158x __	SD158x __	7/8, 1	1.13
Intermediate	SHH158x __		5/8, 3/4	1.38
Heavy	SFH158x __	SFHD158x __	3/8, 1/2	1.63

Standard Mounting: **TF, TR, TBE, TM**

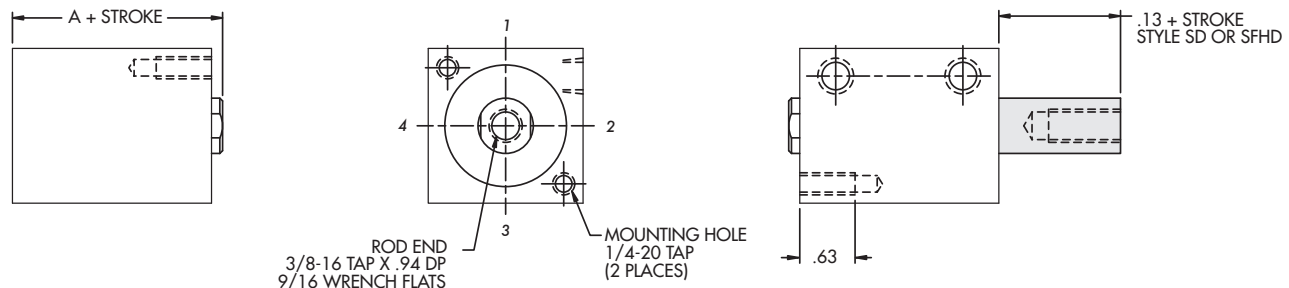
Information same as above except where noted



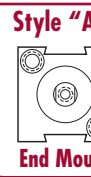
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S158x __	SD158x __	1-1/8 to 6 in 1/8" increments	1.13
Intermediate	SHH158x __		7/8 to 6 in 1/8" increments	1.38
Heavy	SFH158x __	SFHD158x __	5/8 to 6 in 1/8" increments	1.63

Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

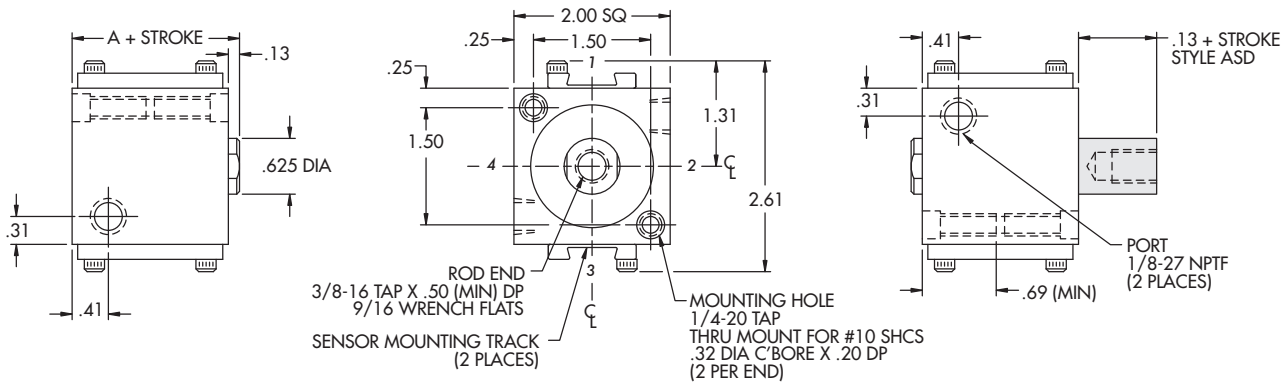


1-5/8" Bore | Magnetic Piston



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS158x __	ASD158x __	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ASHH158x __		1/8, 1/4	1.63

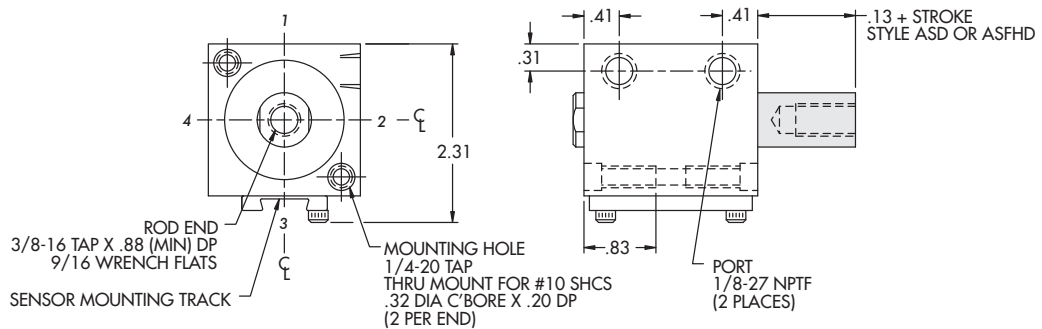
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS158x __	ASD158x __	5/8, 3/4	1.38
Intermediate	ASHH158x __		3/8, 1/2	1.63
Heavy	ASFH158x __	ASFHD158x __	1/8, 1/4	1.88

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

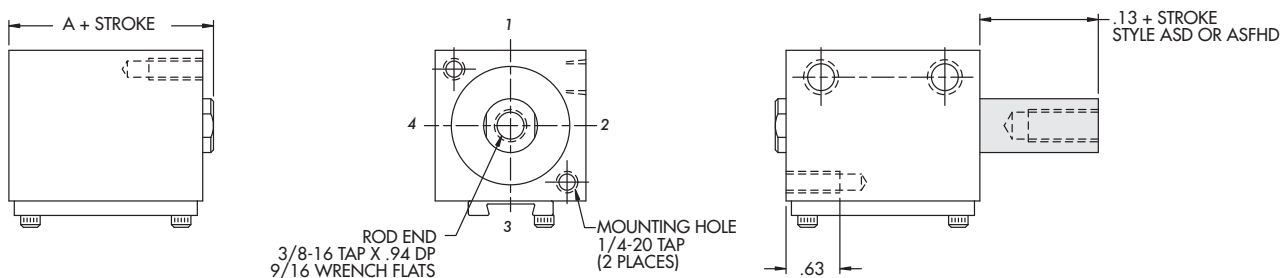


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS158x __	ASD158x __	7/8 to 6 in 1/8" increments	1.38
Intermediate	ASHH158x __		5/8 to 6 in 1/8" increments	1.63
Heavy	ASFH158x __	ASFHD158x __	3/8 to 6 in 1/8" increments	1.88

Standard Mounting: **TF**

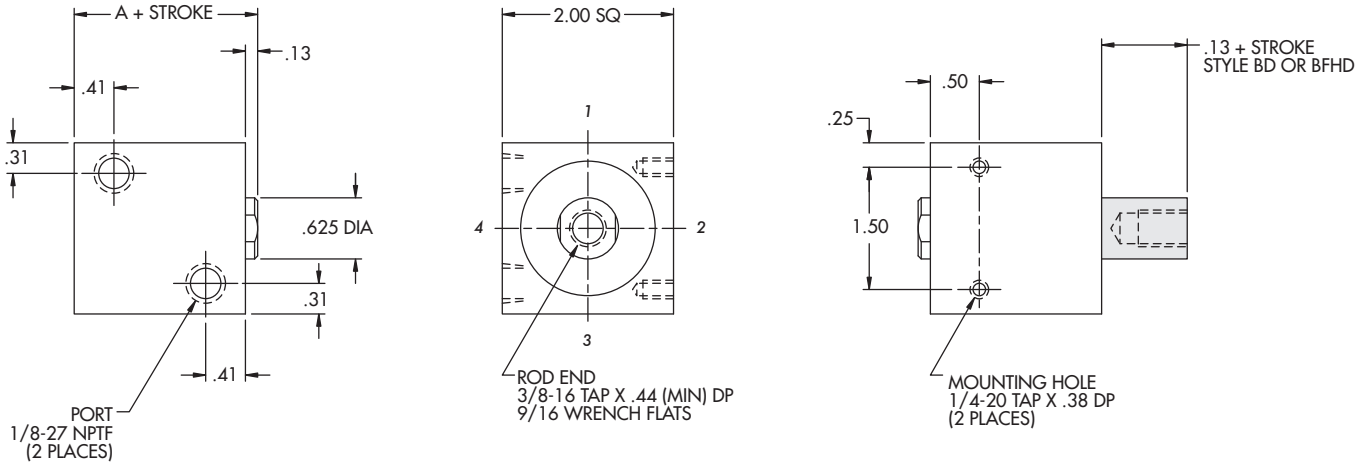
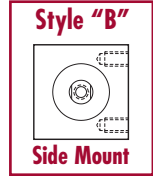
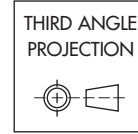
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted



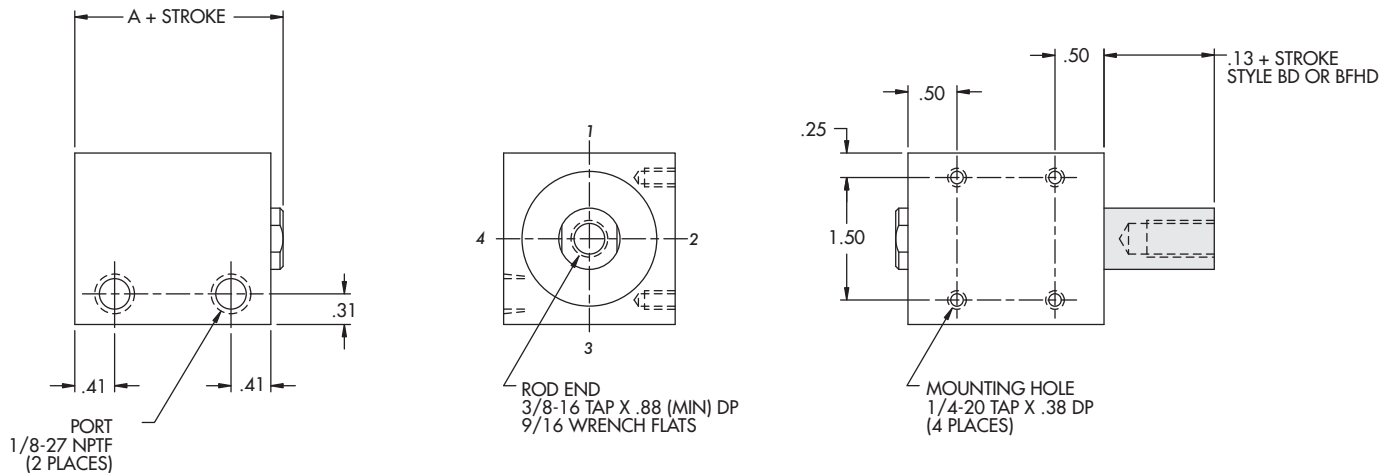
1-5/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B158x__	BD158x__	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	BHH158x__		1/8 to 1/2 in 1/8" increments	1.38
Heavy	BFH158x__	BFHD158x__	1/8, 1/4	1.63



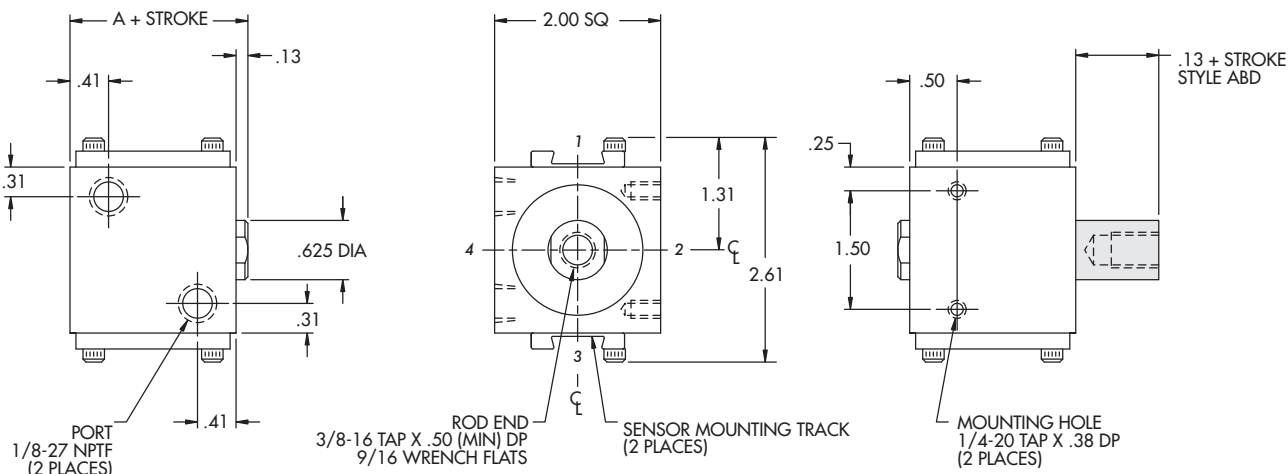
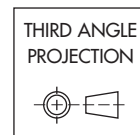
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B158x__	BD158x__	7/8 to 6 in 1/8" increments	1.13
Intermediate	BHH158x__		5/8 to 6 in 1/8" increments	1.38
Heavy	BFH158x__	BFHD158x__	3/8 to 6 in 1/8" increments	1.63

Information same as above except where noted



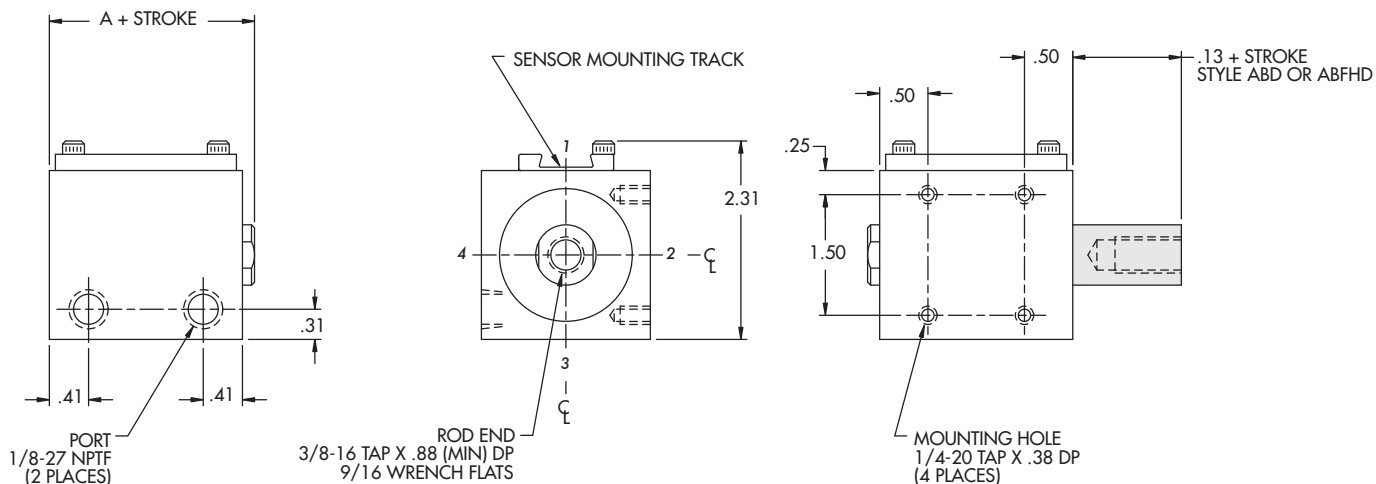
1-5/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB158x__	ABD158x__	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ABHH158x__		1/8, 1/4	1.63



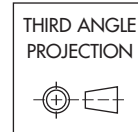
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB158x__	ABD158x__	5/8 to 6 in 1/8" increments	1.38
Intermediate	ABHH158x__		3/8 to 6 in 1/8" increments	1.63
Heavy	ABFH158x__	ABFHD158x__	1/8 to 6 in 1/8" increments	1.88

Information same as above except where noted

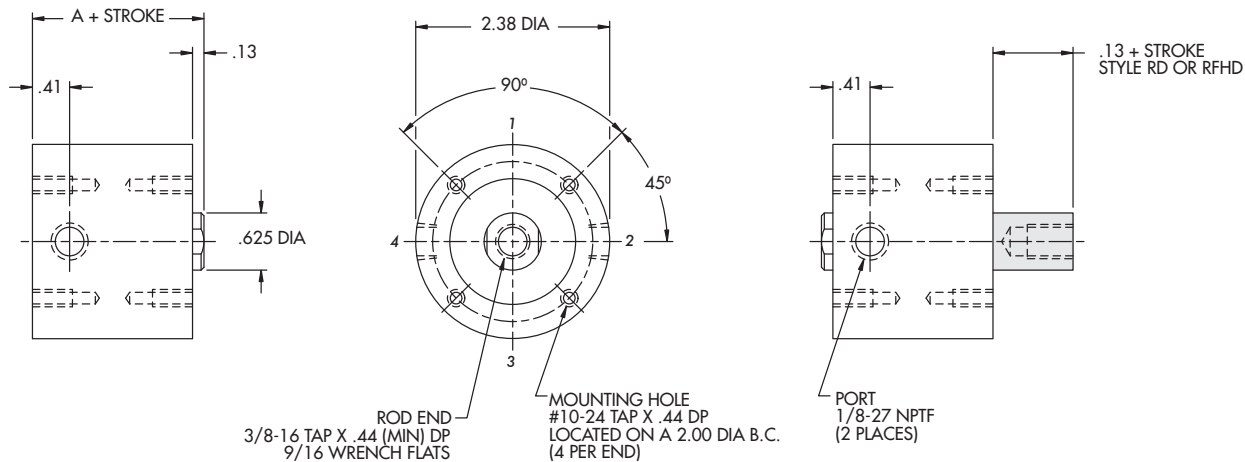


1-5/8" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R158x __	RD158x __	1/8 to 3/4 in 1/8" increments	1.13
Intermediate	RHH158x __		1/8 to 1/2 in 1/8" increments	1.38
Heavy	RFH158x __	RFHD158x __	1/8, 1/4	1.63



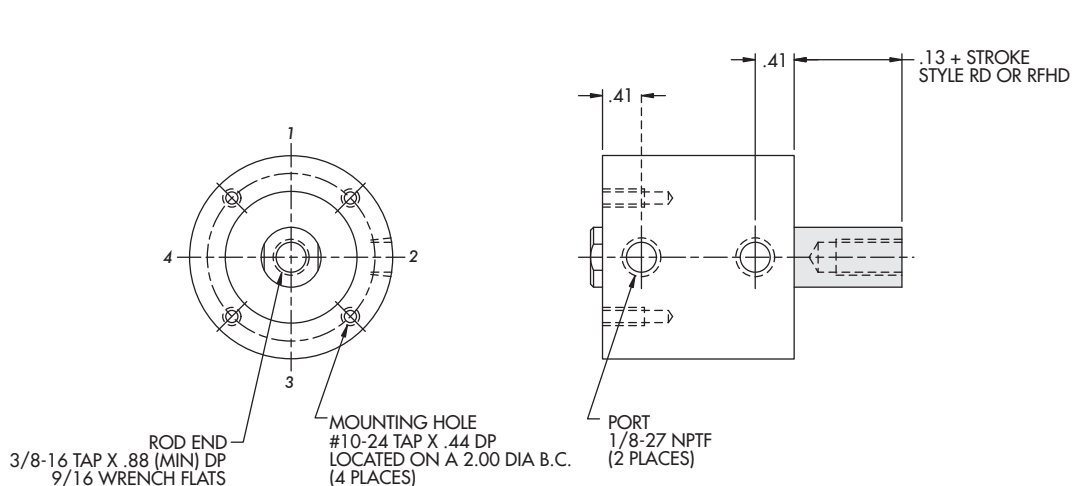
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R158x __	RD158x __	7/8 to 6 in 1/8" increments	1.13
Intermediate	RHH158x __		5/8 to 6 in 1/8" increments	1.38
Heavy	RFH158x __	RFHD158x __	3/8 to 6 in 1/8" increments	1.63

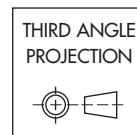
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

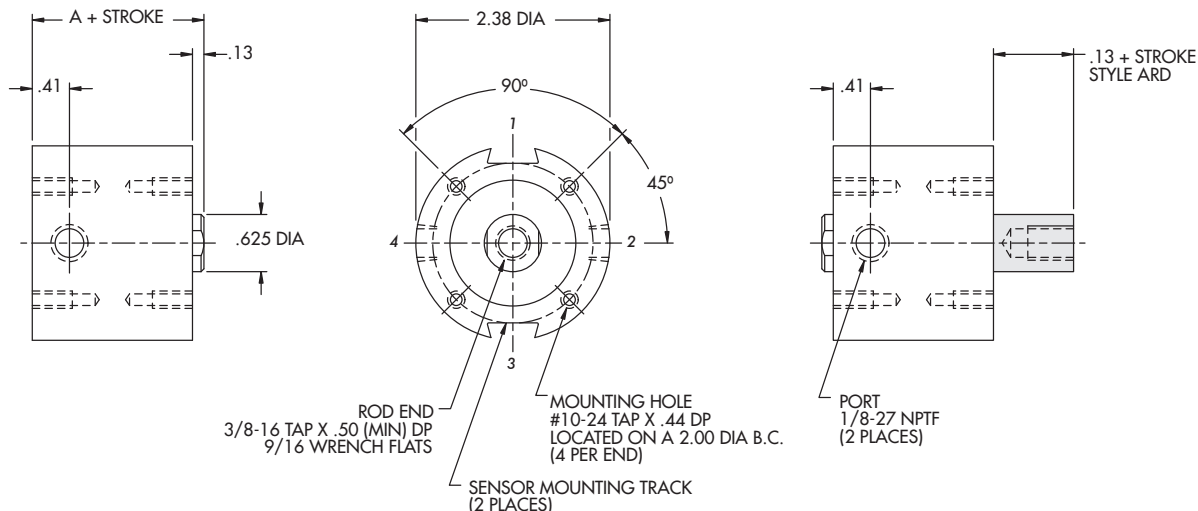


1-5/8" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR158x__	ARD158x__	1/8 to 1/2 in 1/8" increments	1.38
Intermediate	ARHH158x__		1/8, 1/4	1.63



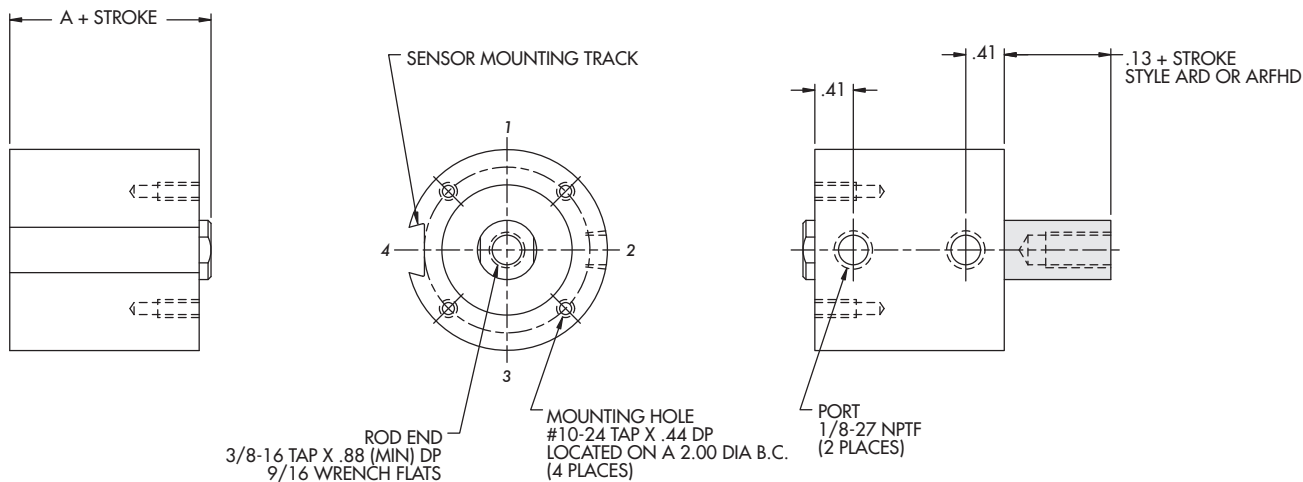
Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR158x__	ARD158x__	5/8 to 6 in 1/8" increments	1.38
Intermediate	ARHH158x__		3/8 to 6 in 1/8" increments	1.63
Heavy	ARFH158x__	ARFHD158x__	1/8 to 6 in 1/8" increments	1.88

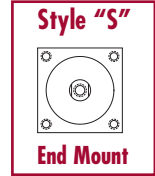
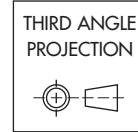
Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

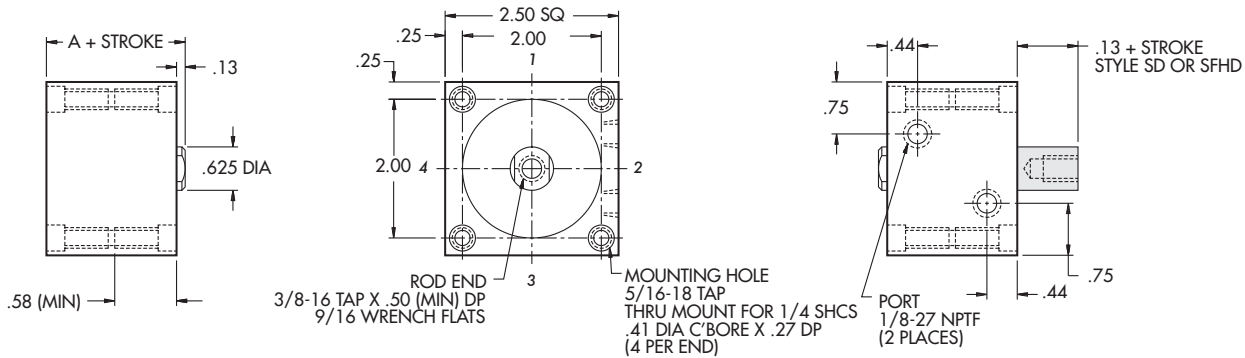


2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S2x __	SD2x __	1/8 to 3/4 in 1/8" increments	1.25
Intermediate	SHH2x __		1/8 to 1/2 in 1/8" increments	1.50
Heavy	SFH2x __	SFHD2x __	1/8, 1/4	1.75



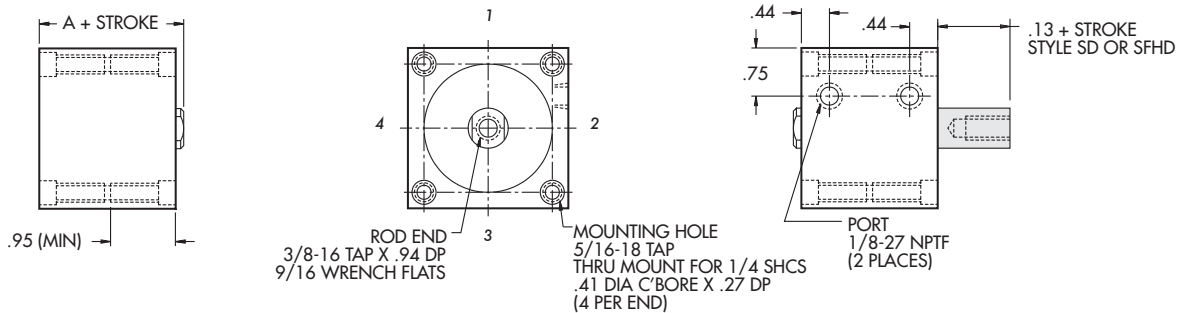
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S2x __	SD2x __	7/8 to 1-1/2 in 1/8" increments	1.25
Intermediate	SHH2x __		5/8 to 1-1/4 in 1/8" increments	1.50
Heavy	SFH2x __	SFHD2x __	3/8 to 1 in 1/8" increments	1.75

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

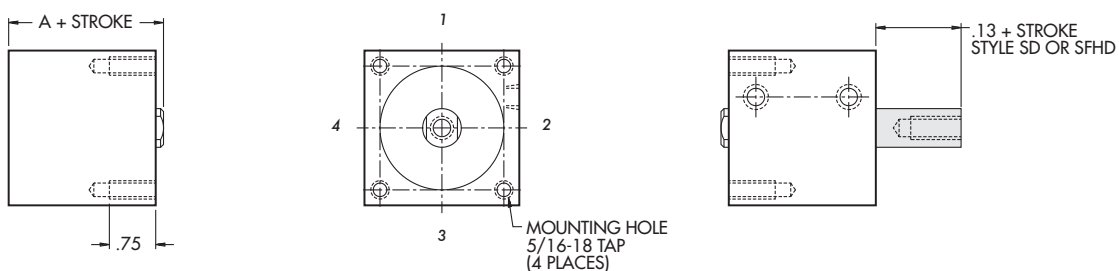


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S2x __	SD2x __	1-5/8 to 6 in 1/8" increments	1.25
Intermediate	SHH2x __		1-3/8 to 6 in 1/8" increments	1.50
Heavy	SFH2x __	SFHD2x __	1-1/8 to 6 in 1/8" increments	1.75

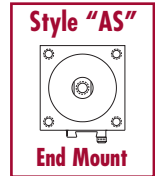
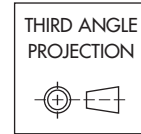
Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

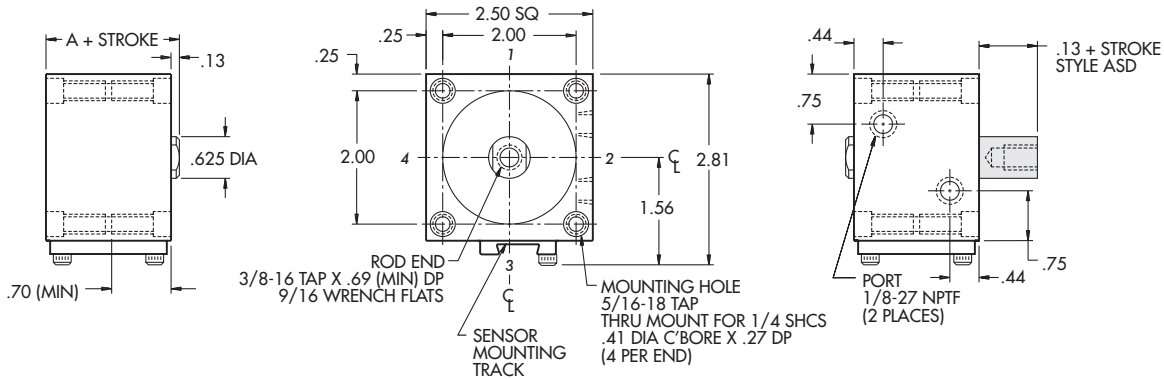
Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS2x __	ASD2x __	1/8 to 1/2 in 1/8" increments	1.50
Intermediate	ASHH2x __		1/8, 1/4	1.75



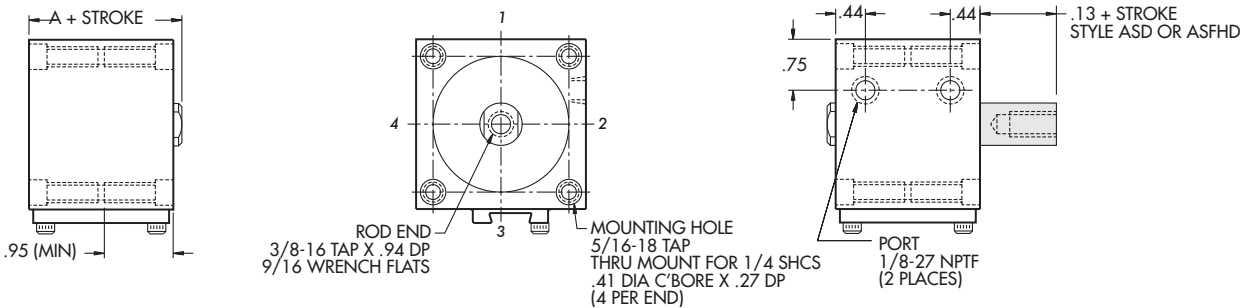
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS2x __	ASD2x __	5/8 to 1-1/4 in 1/8" increments	1.50
Intermediate	ASHH2x __		3/8 to 1 in 1/8" increments	1.75
Heavy	ASFH2x __	ASFHD2x __	1/8 to 3/4 in 1/8" increments	2.00

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

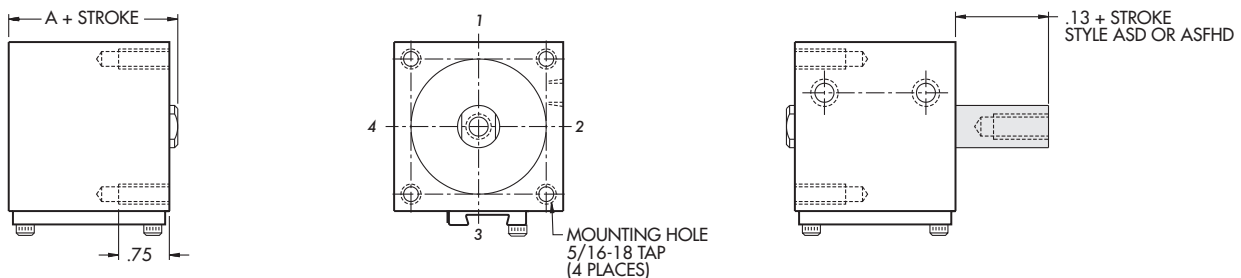


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS2x __	ASD2x __	1-3/8 to 6 in 1/8" increments	1.50
Intermediate	ASHH2x __		1-1/8 to 6 in 1/8" increments	1.75
Heavy	ASFH2x __	ASFHD2x __	7/8 to 6 in 1/8" increments	2.00

Standard Mounting: **TF**

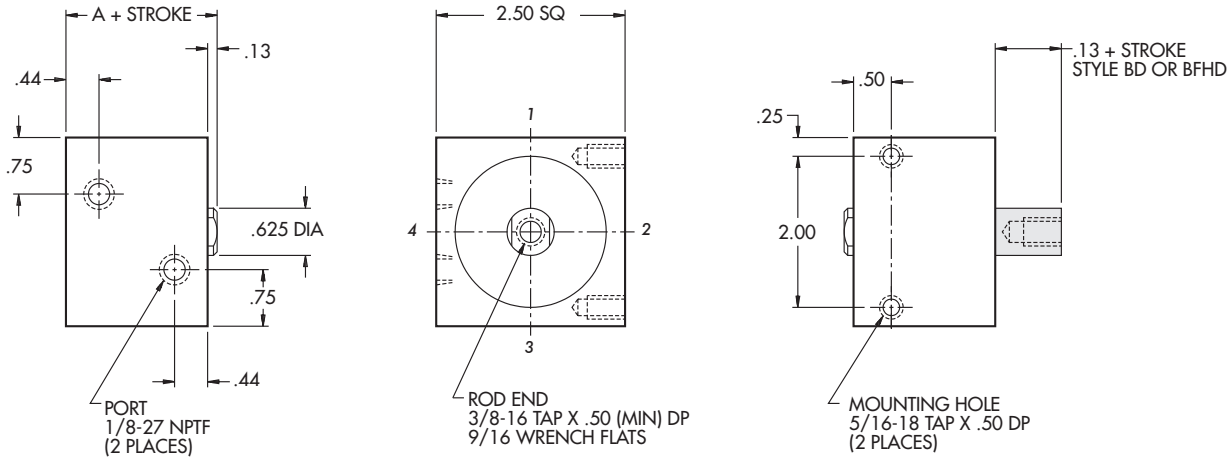
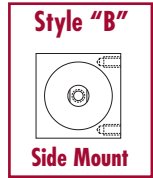
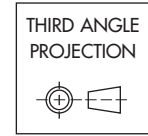
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted



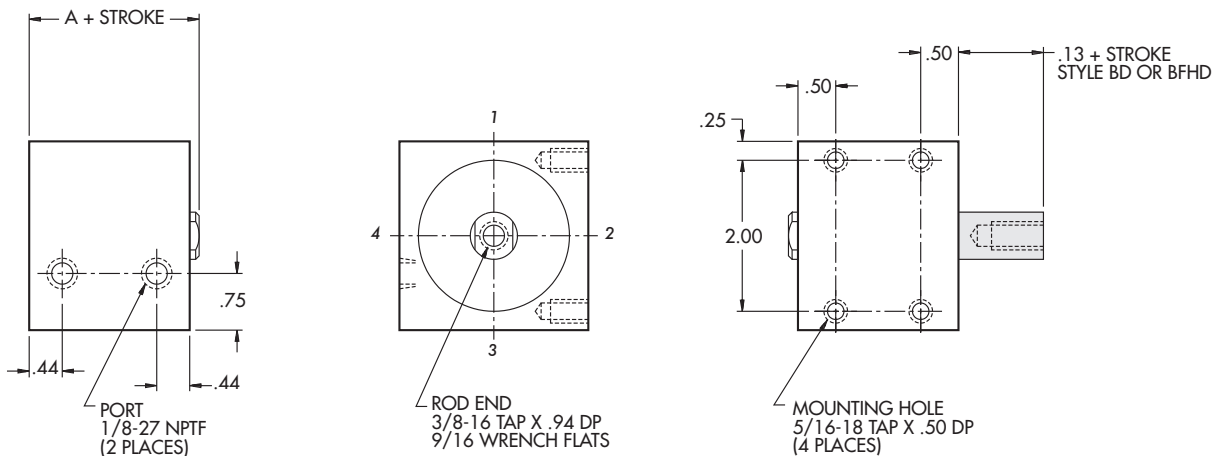
2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B2x __	BD2x __	1/8 to 3/4 in 1/8" increments	1.25
Intermediate	BHH2x __		1/8 to 1/2 in 1/8" increments	1.50
Heavy	BFH2x __	BFHD2x __	1/8, 1/4	1.75



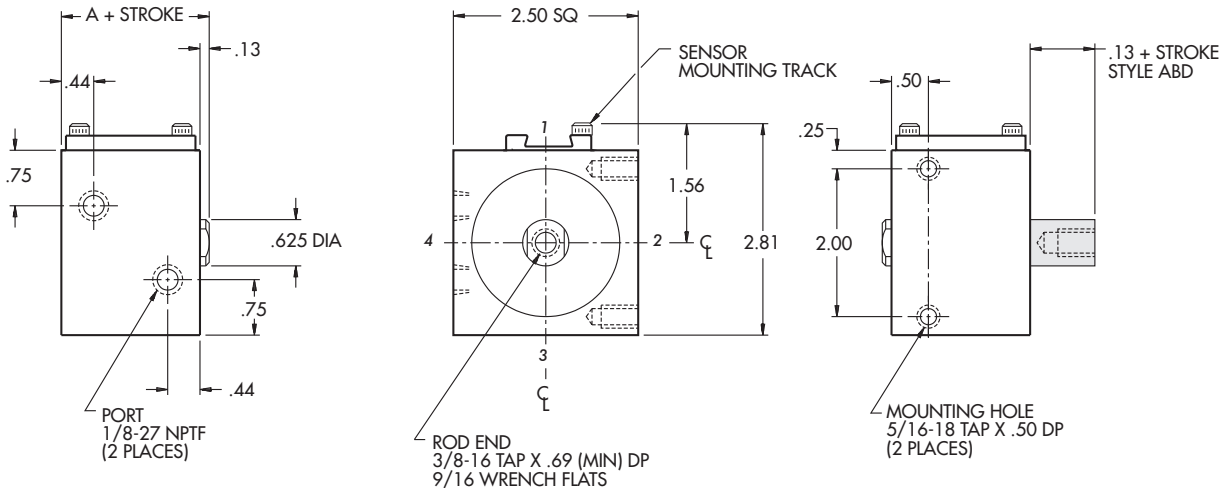
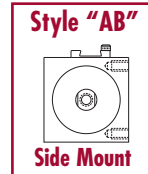
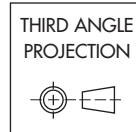
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B2x __	BD2x __	7/8 to 6 in 1/8" increments	1.25
Intermediate	BHH2x __		5/8 to 6 in 1/8" increments	1.50
Heavy	BFH2x __	BFHD2x __	3/8 to 6 in 1/8" increments	1.75

Information same as above except where noted



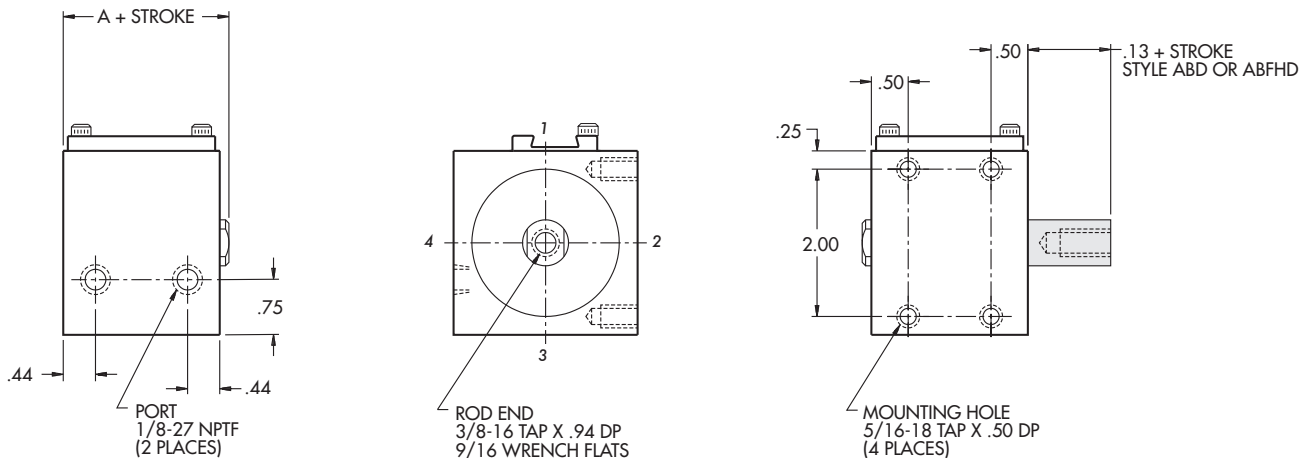
2" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB2x __	ABD2x __	1/8 to 1/2 in 1/8" increments	1.50
Intermediate	ABHH2x __		1/8, 1/4	1.75



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB2x __	ABD2x __	5/8 to 6 in 1/8" increments	1.50
Intermediate	ABHH2x __		3/8 to 6 in 1/8" increments	1.75
Heavy	ABFH2x __	ABFHD2x __	1/8 to 6 in 1/8" increments	2.00

Information same as above except where noted

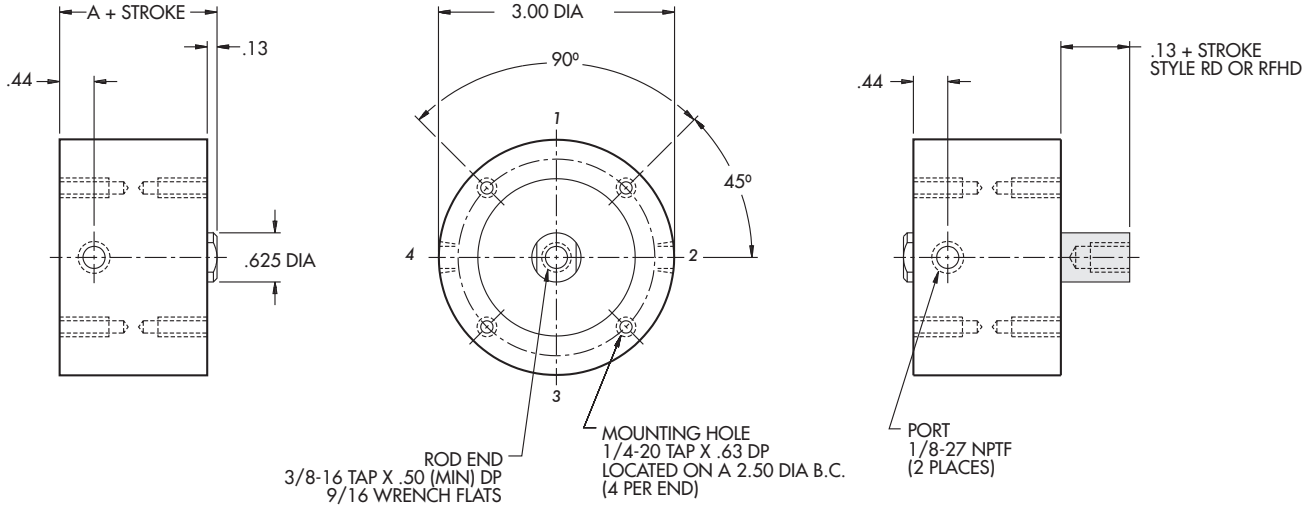
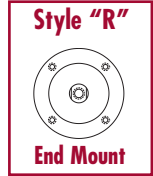
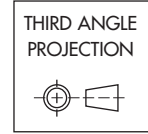


2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R2x __	RD2x __	1/8 to 3/4 in 1/8" increments	1.25
Intermediate	RHH2x __		1/8 to 1/2 in 1/8" increments	1.50
Heavy	RFH2x __	RFHD2x __	1/8, 1/4	1.75

Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

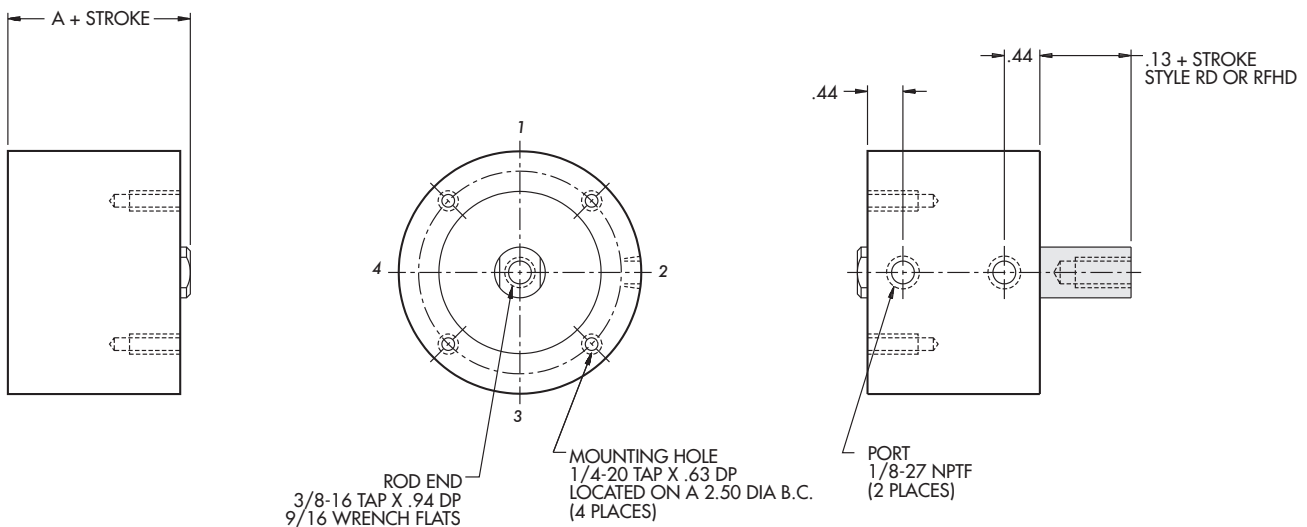


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R2x __	RD2x __	7/8 to 6 in 1/8" increments	1.25
Intermediate	RHH2x __		5/8 to 6 in 1/8" increments	1.50
Heavy	RFH2x __	RFHD2x __	3/8 to 6 in 1/8" increments	1.75

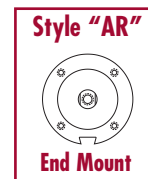
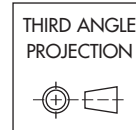
Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

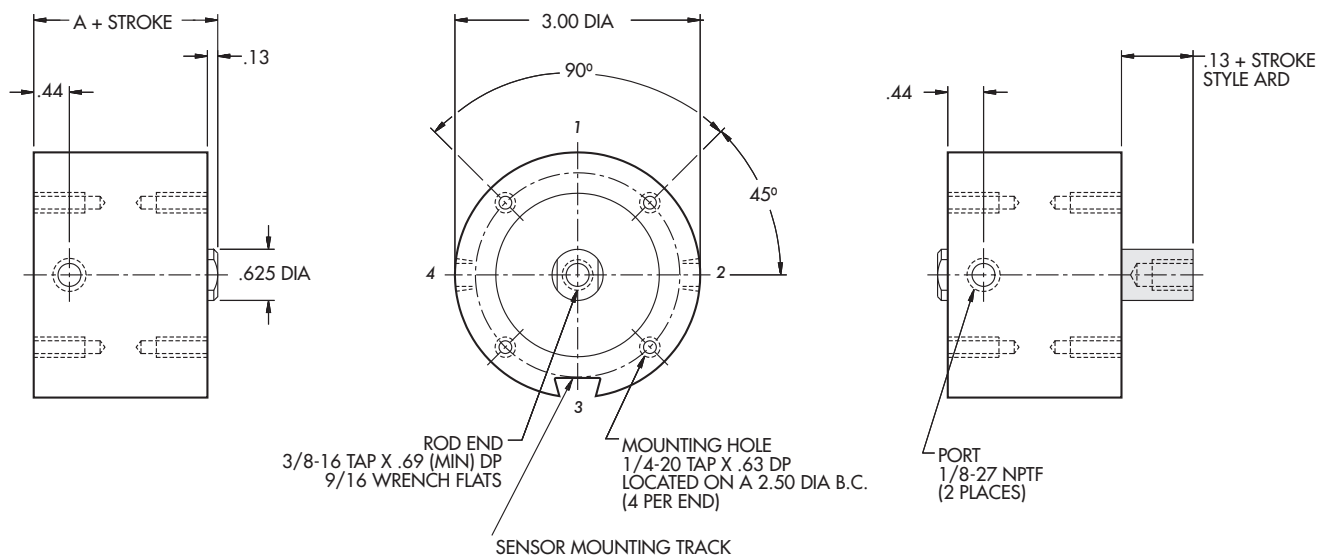
Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR2x __	ARD2x __	1/8 to 1/2 in 1/8" increments	1.50
Intermediate	ARHH2x __		1/8, 1/4	1.75

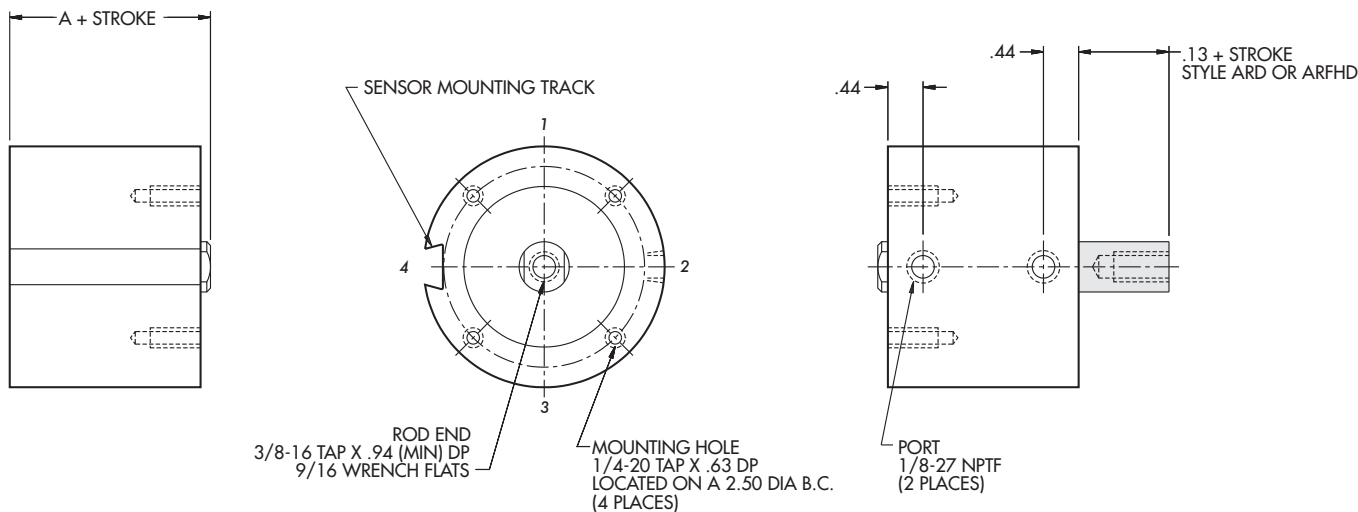


Standard Mounting: **TF, TR, TBE** Optional Mounting: **TM**



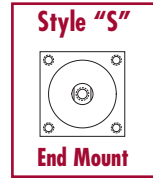
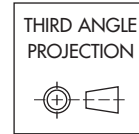
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR2x __	ARD2x __	5/8 to 6 in 1/8" increments	1.50
Intermediate	ARHH2x __		3/8 to 6 in 1/8" increments	1.75
Heavy	ARFH2x __	ARFHD2x __	1/8 to 6 in 1/8" increments	2.00

Standard Mounting: **TF** Optional Mounting: **TR, TBE, TM** *Information same as above except where noted*

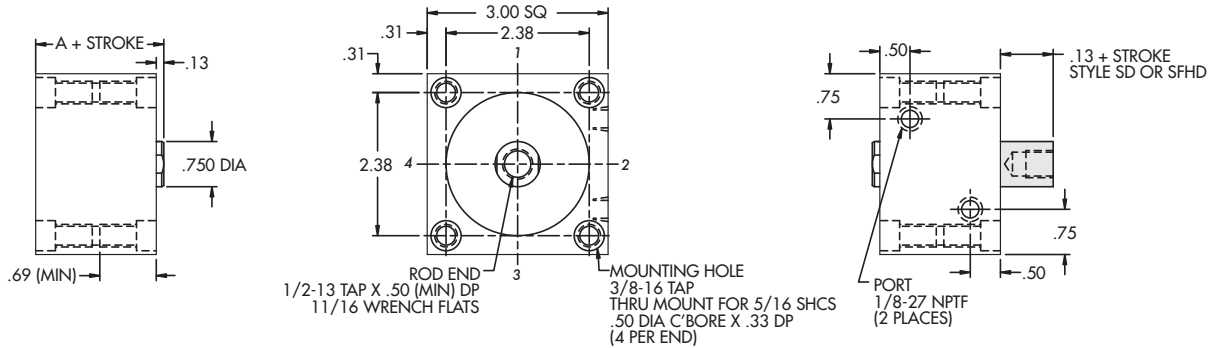


2-1/2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S212x __	SD212x __	1/8 to 3/4 in 1/8" increments	1.38
Intermediate	SHH212x __		1/8 to 1/2 in 1/8" increments	1.63
Heavy	SFH212x __	SFHD212x __	1/8, 1/4	1.88



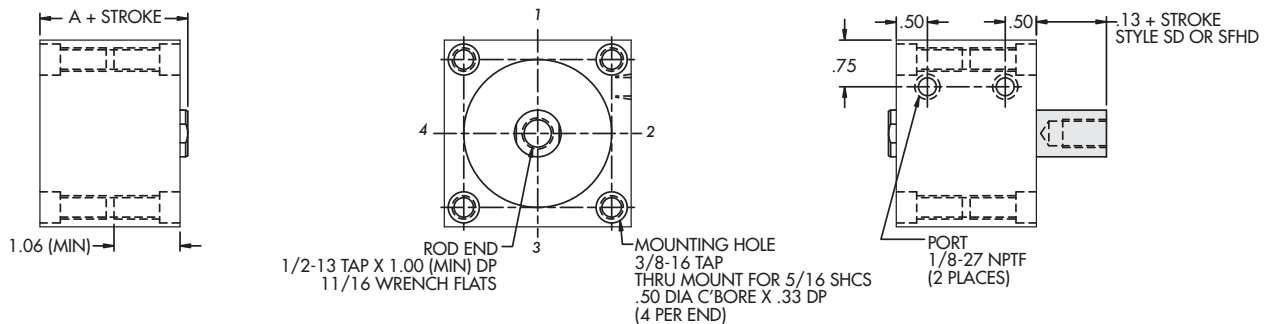
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S212x __	SD212x __	7/8 to 1-1/2 in 1/8" increments	1.38
Intermediate	SHH212x __		5/8 to 1-1/4 in 1/8" increments	1.63
Heavy	SFH212x __	SFHD212x __	3/8 to 1 in 1/8" increments	1.88

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

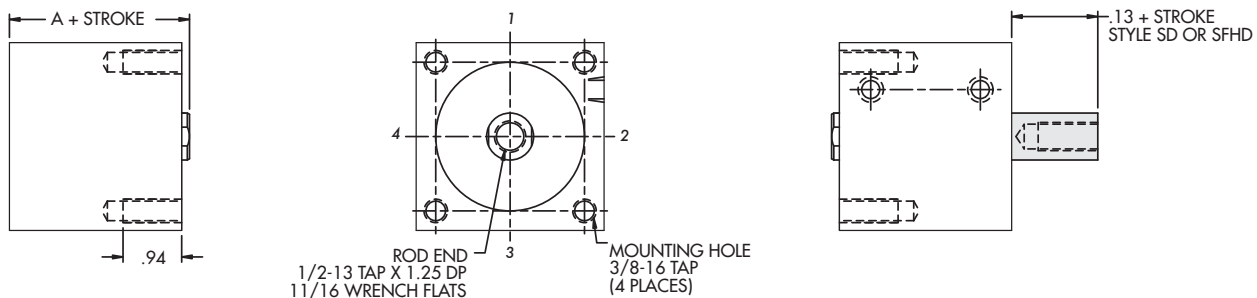


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S212x __	SD212x __	1-5/8 to 6 in 1/8" increments	1.38
Intermediate	SHH212x __		1-3/8 to 6 in 1/8" increments	1.63
Heavy	SFH212x __	SFHD212x __	1-1/8 to 6 in 1/8" increments	1.88

Standard Mounting: **TF**

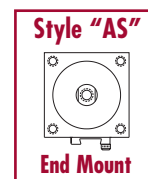
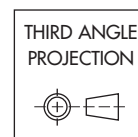
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

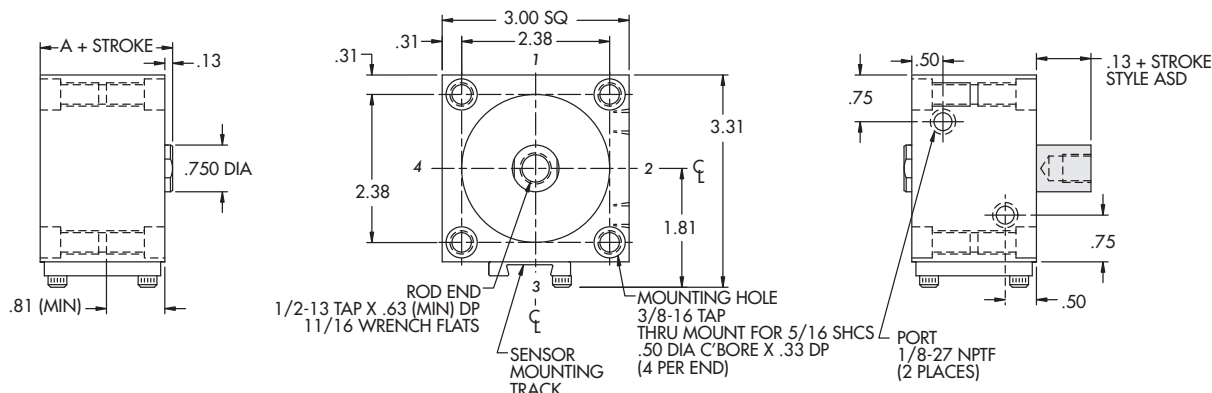


2-1/2" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS212x __	ASD212x __	1/8 to 1/2 in 1/8" increments	1.63
Intermediate	ASHH212x __		1/8, 1/4	1.88



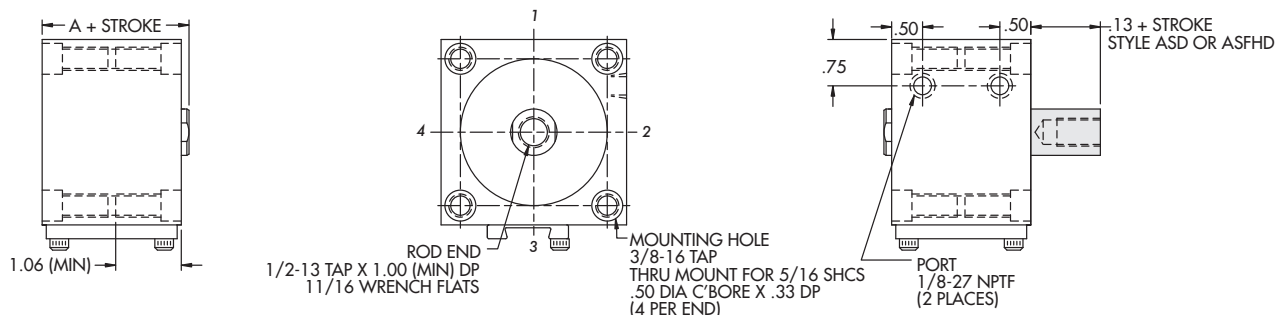
Standard Mounting: **TF, TR, TBE, TM**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS212x __	ASD212x __	5/8 to 1-1/4 in 1/8" increments	1.63
Intermediate	ASHH212x __		3/8 to 1 in 1/8" increments	1.88
Heavy	ASFH212x __	ASFHD212x __	1/8 to 3/4 in 1/8" increments	2.13

Standard Mounting: **TF, TR, TBE, TM**

Information same as above except where noted

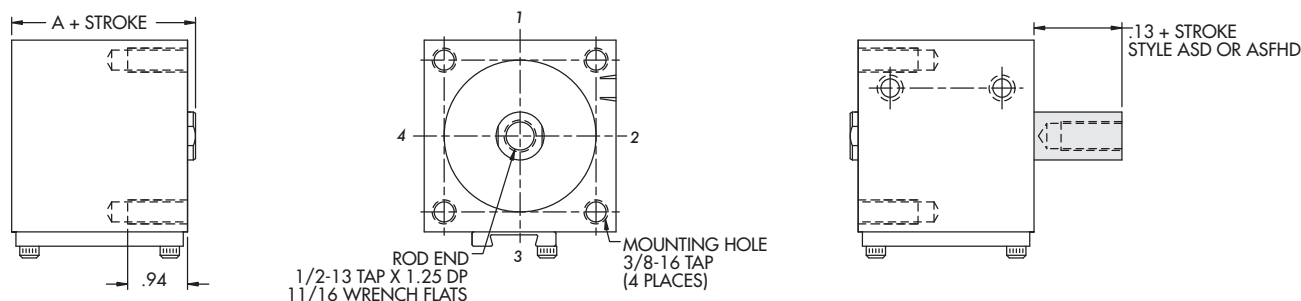


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS212x __	ASD212x __	1-3/8 to 6 in 1/8" increments	1.63
Intermediate	ASHH212x __		1-1/8 to 6 in 1/8" increments	1.88
Heavy	ASFH212x __	ASFHD212x __	7/8 to 6 in 1/8" increments	2.13

Standard Mounting: **TF**

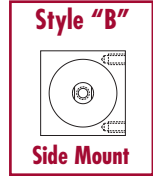
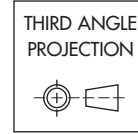
Optional Mounting: **TR, TBE, TM**

Information same as above except where noted

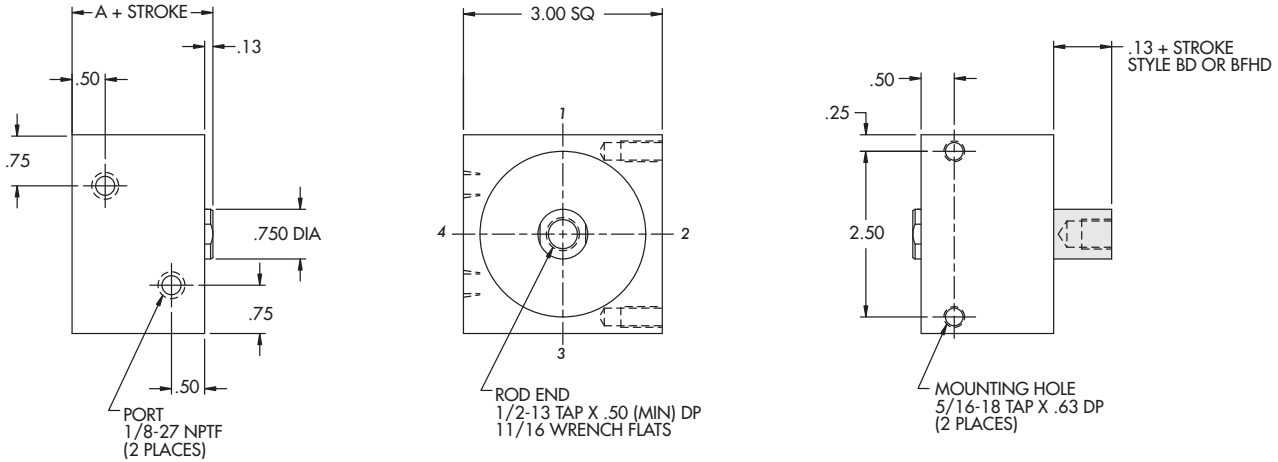


2-1/2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B212x__	BD212x__	1/8 to 3/4 in 1/8" increments	1.38
Intermediate	BHH212x__		1/8 to 1/2 in 1/8" increments	1.63
Heavy	BFH212x__	BFHD212x__	1/8, 1/4	1.88



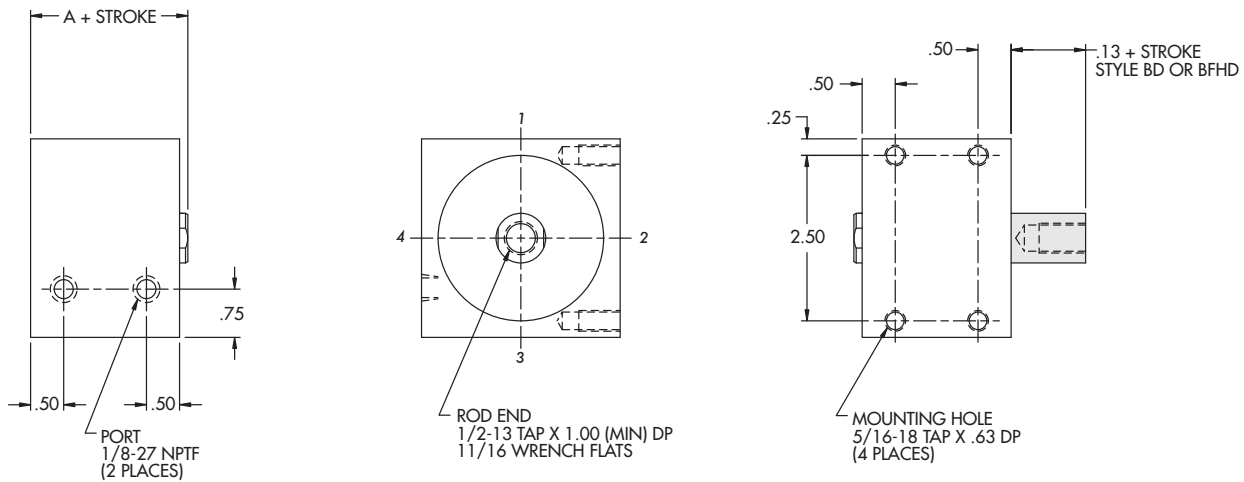
Optional Porting: **1/4-18 NPTF**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B212x__	BD212x__	7/8 to 6 in 1/8" increments	1.38
Intermediate	BHH212x__		5/8 to 6 in 1/8" increments	1.63
Heavy	BFH212x__	BFHD212x__	3/8 to 6 in 1/8" increments	1.88

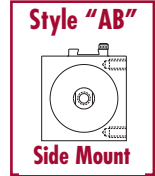
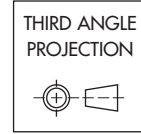
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted

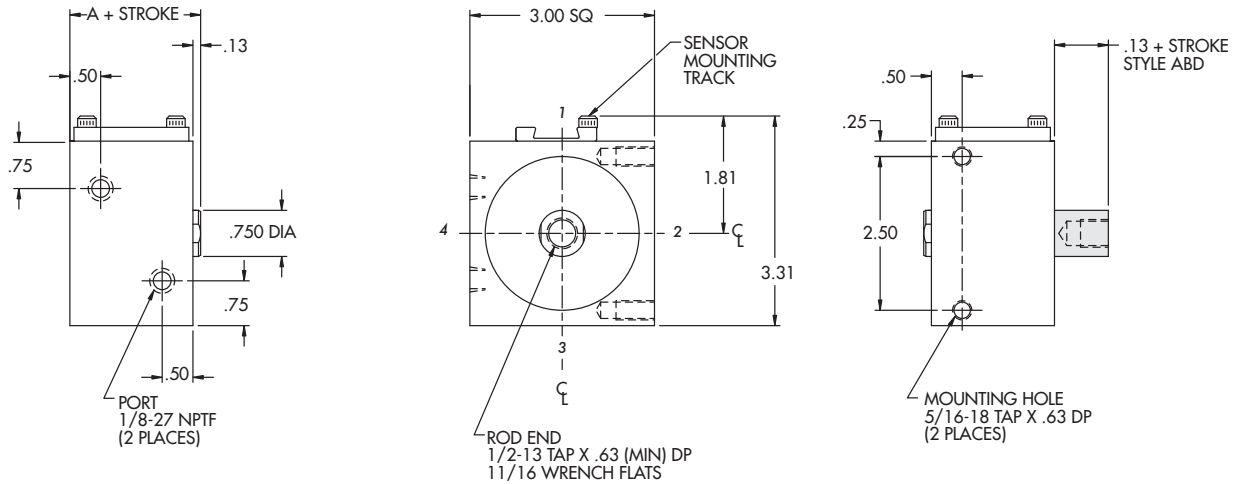


2-1/2" Bore | Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB212x__	ABD212x__	1/8 to 1/2 in 1/8" increments	1.63
Intermediate	ABHH212x__		1/8, 1/4	1.88



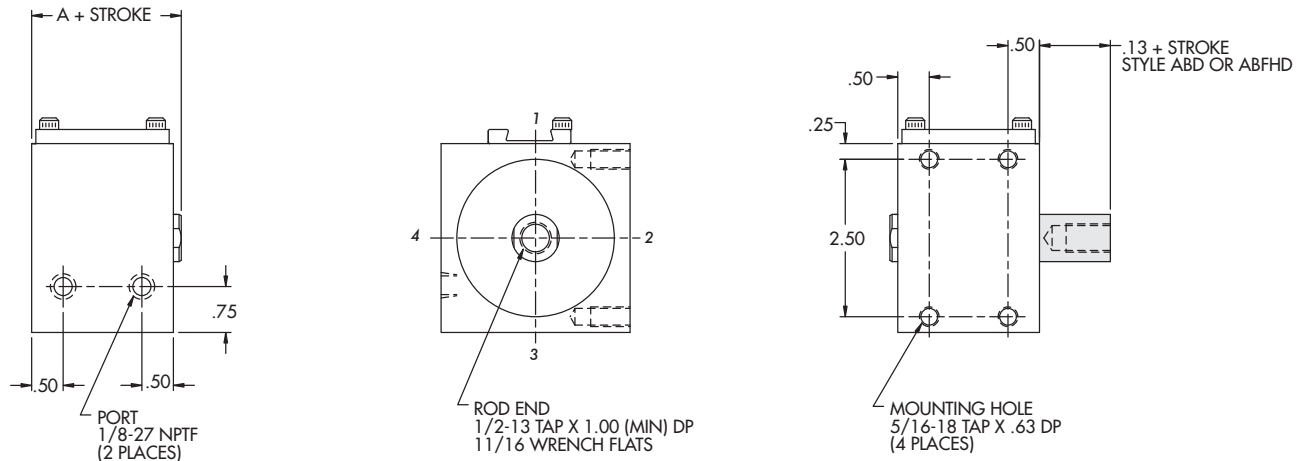
Optional Porting: **1/4-18 NPTF**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB212x__	ABD212x__	5/8 to 6 in 1/8" increments	1.63
Intermediate	ABHH212x__		3/8 to 6 in 1/8" increments	1.88
Heavy	ABFH212x__	ABFHD212x__	1/8 to 6 in 1/8" increments	2.13

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



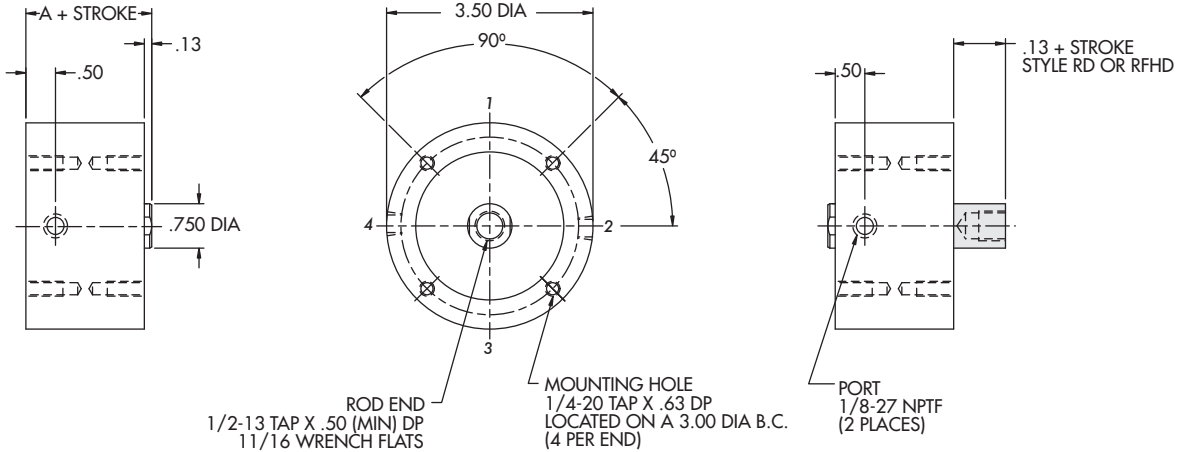
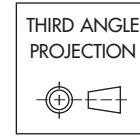
2-1/2" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R212x __	RD212x __	1/8 to 3/4 in 1/8" increments	1.38
Intermediate	RHH212x __		1/8 to 1/2 in 1/8" increments	1.63
Heavy	RFH212x __	RFHD212x __	1/8, 1/4	1.88

Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



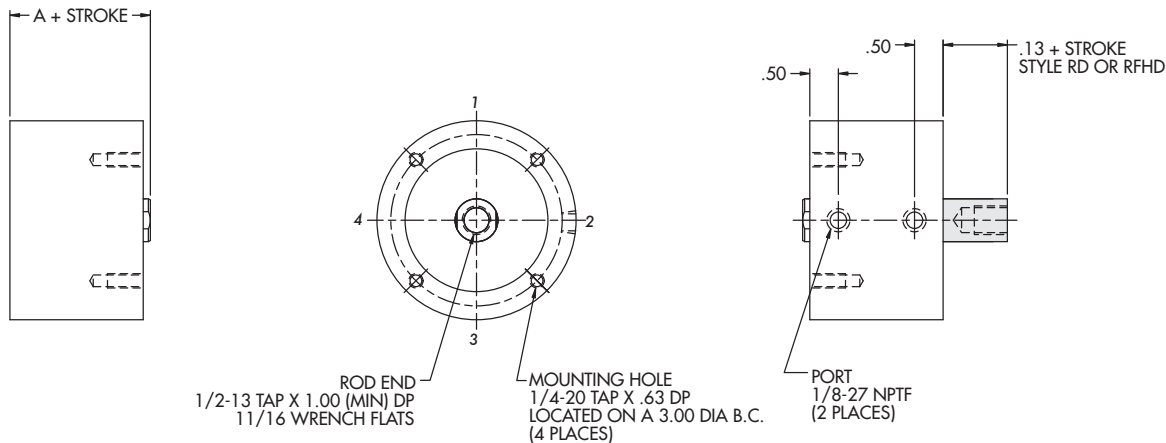
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R212x __	RD212x __	7/8 to 6 in 1/8" increments	1.38
Intermediate	RHH212x __		5/8 to 6 in 1/8" increments	1.63
Heavy	RFH212x __	RFHD212x __	3/8 to 6 in 1/8" increments	1.88

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

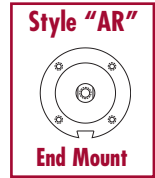
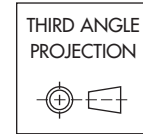
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



2-1/2" Bore | Magnetic Piston

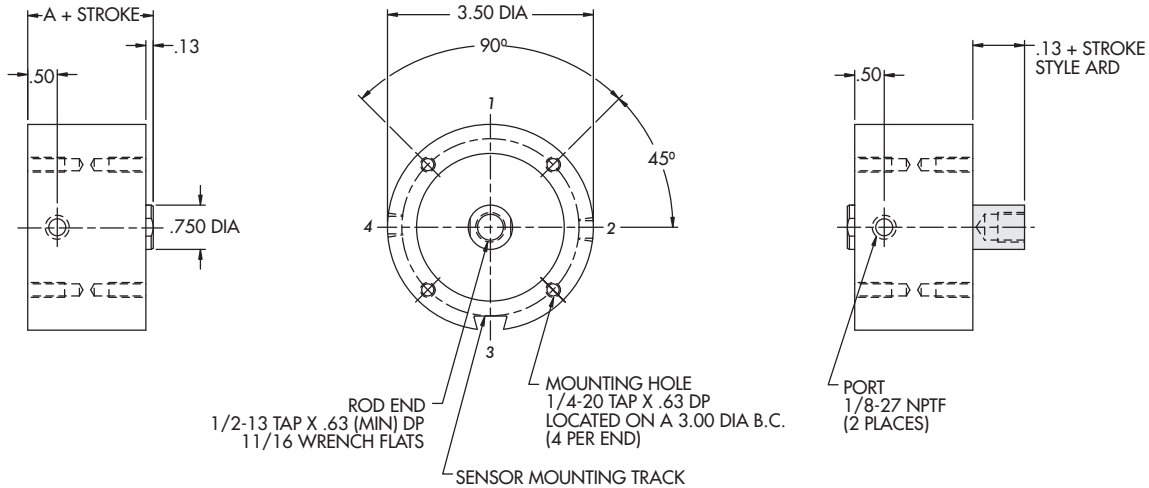
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR212x __	ARD212x __	1/8 to 1/2 in 1/8" increments	1.63
Intermediate	ARHH212x __		1/8, 1/4	1.88



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



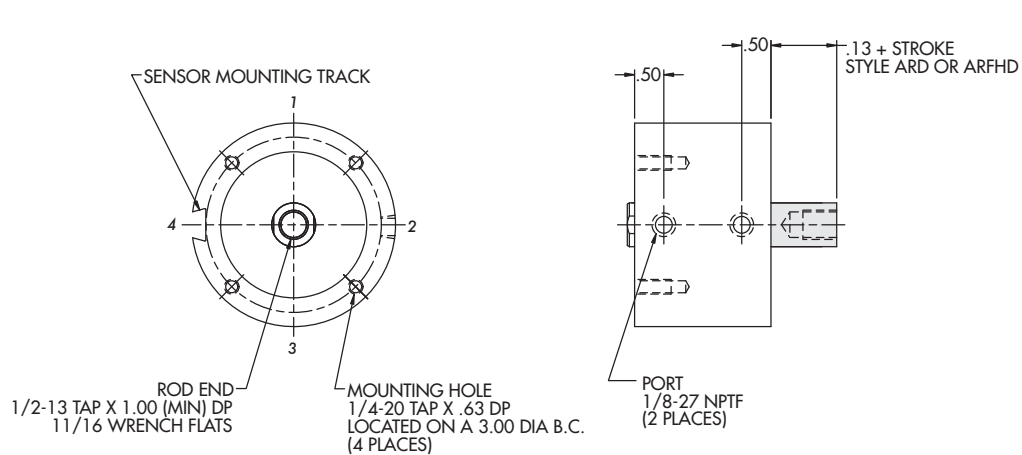
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR212x __	ARD212x __	5/8 to 6 in 1/8" increments	1.63
Intermediate	ARHH212x __		3/8 to 6 in 1/8" increments	1.88
Heavy	ARFH212x __	ARFHD212x __	1/8 to 6 in 1/8" increments	2.13

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

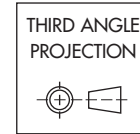
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



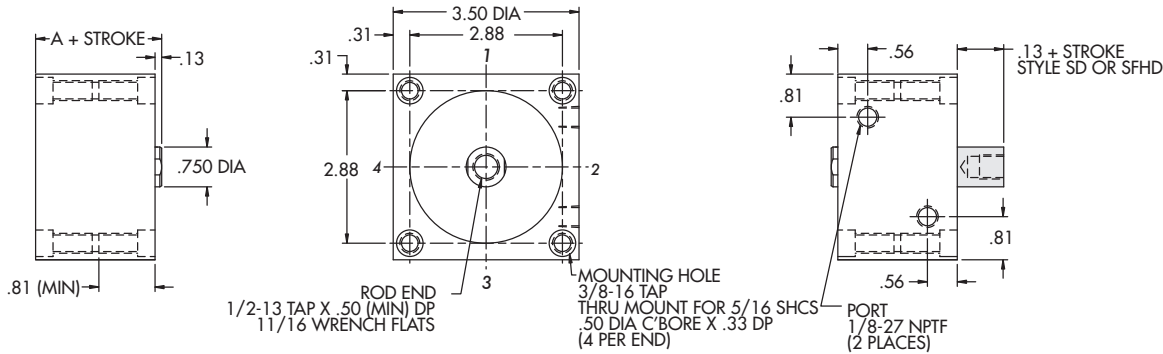
3" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S3x __	SD3x __	1/8 to 3/4 in 1/8" increments	1.63
Intermediate	SHH3x __		1/8 to 1/2 in 1/8" increments	1.88
Heavy	SFH3x __	SFHD3x __	1/8, 1/4	2.13



Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

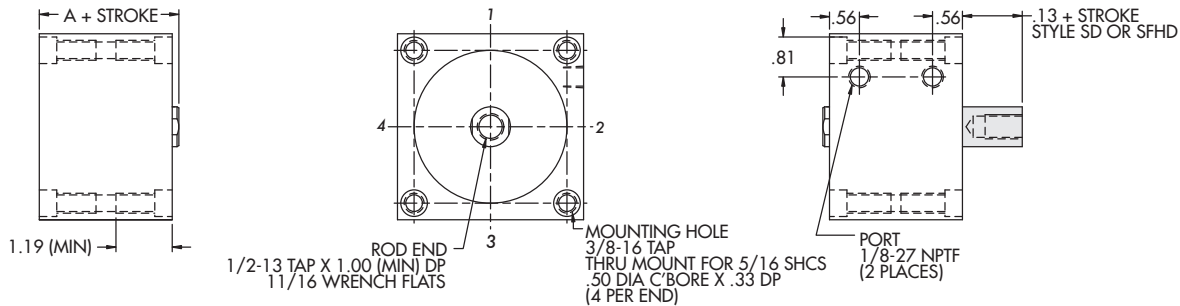


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S3x __	SD3x __	7/8 to 1-1/2 in 1/8" increments	1.63
Intermediate	SHH3x __		5/8 to 1-1/4 in 1/8" increments	1.88
Heavy	SFH3x __	SFHD3x __	3/8 to 1 in 1/8" increments	2.13

Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



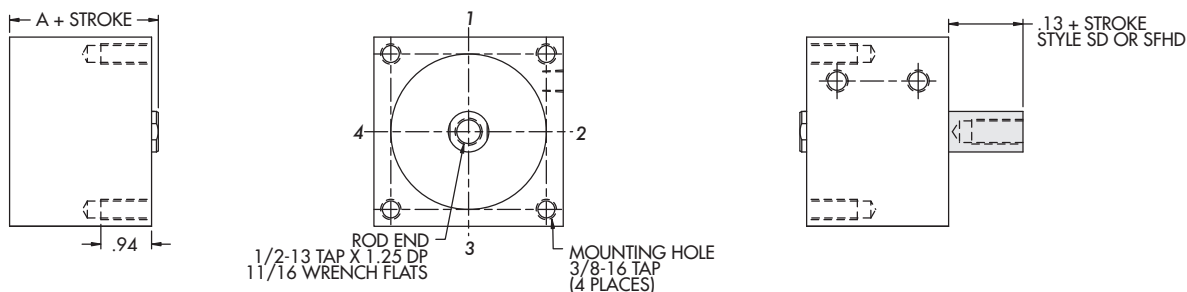
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	S3x __	SD3x __	1-5/8 to 6 in 1/8" increments	1.63
Intermediate	SHH3x __		1-3/8 to 6 in 1/8" increments	1.88
Heavy	SFH3x __	SFHD3x __	1-1/8 to 6 in 1/8" increments	2.13

Standard Mounting: **TF**

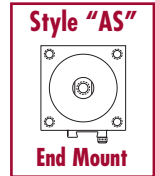
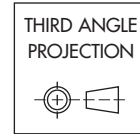
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted

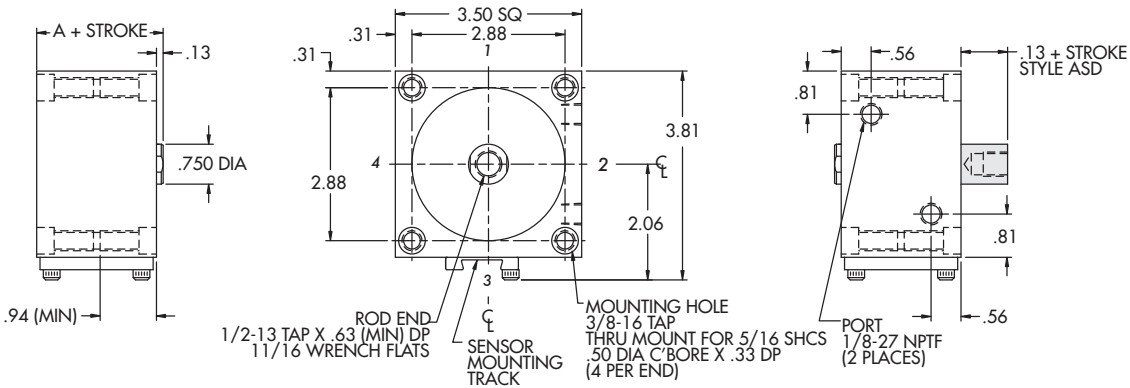


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS3x __	ASD3x __	1/8 to 1/2 in 1/8" increments	1.88
Intermediate	ASHH3x __		1/8, 1/4	2.13



Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

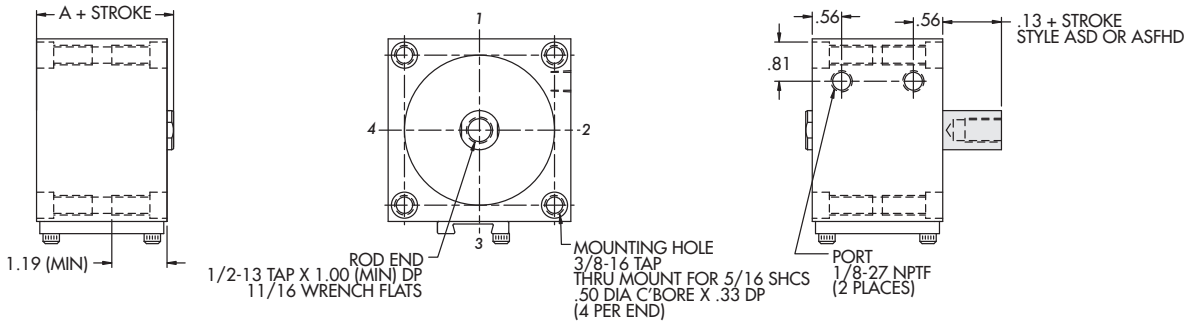


Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS3x __	ASD3x __	5/8 to 1-1/4 in 1/8" increments	1.88
Intermediate	ASHH3x __		3/8 to 1 in 1/8" increments	2.13
Heavy	ASFH3x __	ASFHD3x __	1/8 to 3/4 in 1/8" increments	2.38

Standard Mounting: **TF, TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



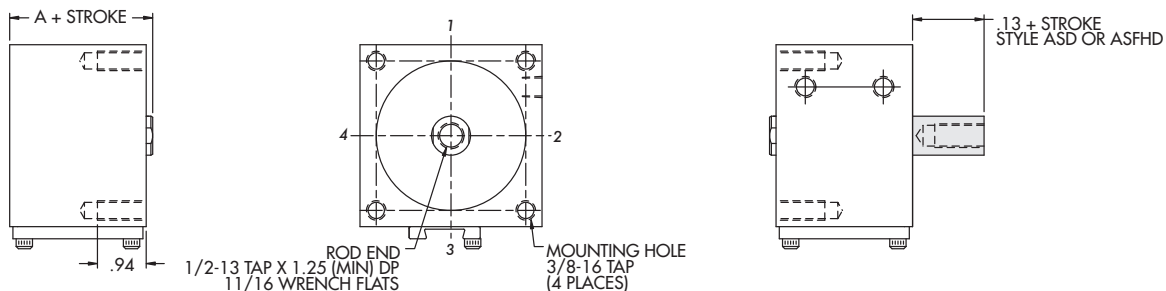
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AS3x __	ASD3x __	1-3/8 to 6 in 1/8" increments	1.88
Intermediate	ASHH3x __		1-1/8 to 6 in 1/8" increments	2.13
Heavy	ASFH3x __	ASFHD3x __	7/8 to 6 in 1/8" increments	2.38

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

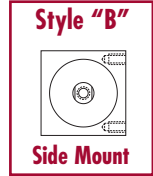
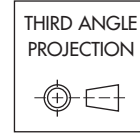
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted

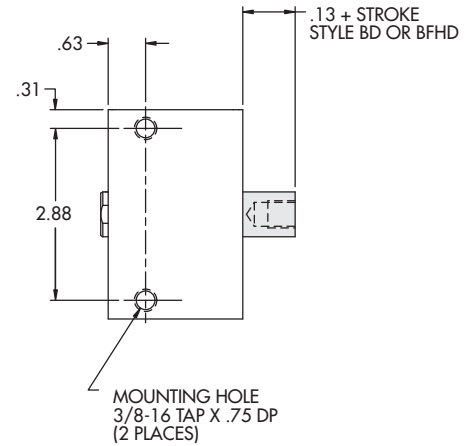
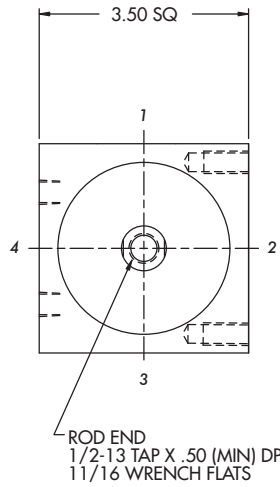
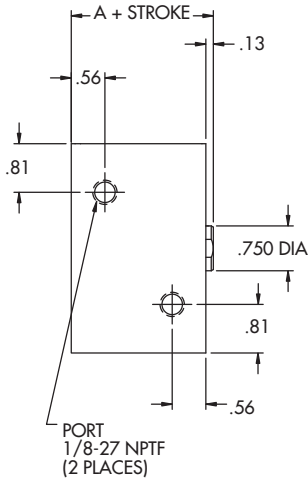


3" Bore | Non Magnetic Piston

Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B3x __	BD3x __	1/8 to 3/4 in 1/8" increments	1.63
Intermediate	BHH3x __		1/8 to 1/2 in 1/8" increments	1.88
Heavy	BFH3x __	BFHD3x __	1/8, 1/4	2.13



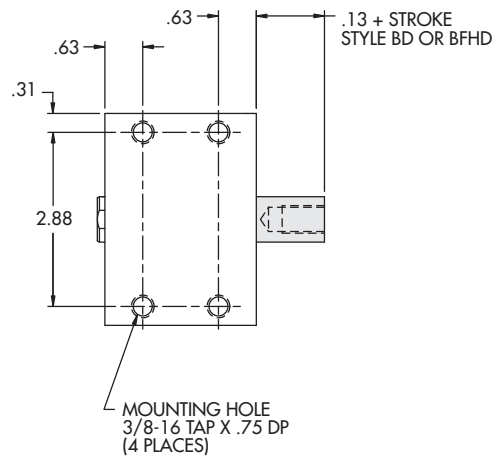
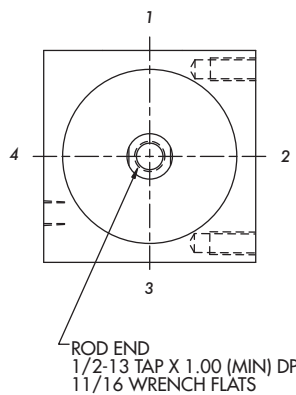
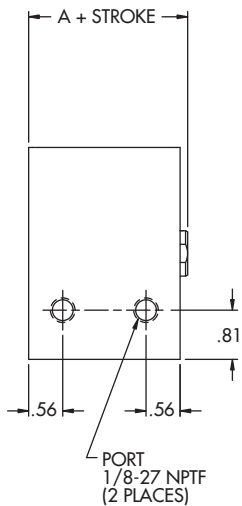
Optional Porting: **1/4-18 NPTF**



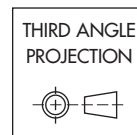
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	B3x __	BD3x __	7/8 to 6 in 1/8" increments	1.63
Intermediate	BHH3x __		5/8 to 6 in 1/8" increments	1.88
Heavy	BFH3x __	BFHD3x __	3/8 to 6 in 1/8" increments	2.13

Optional Porting: **1/4-18 NPTF**

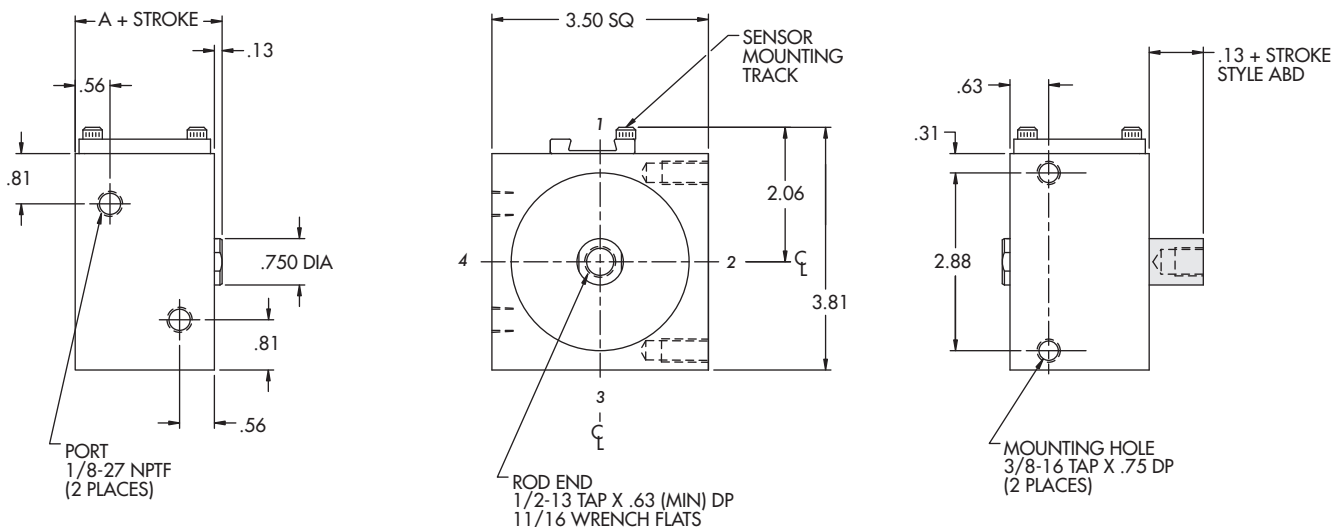
Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB3x __	ABD3x __	1/8 to 1/2 in 1/8" increments	1.88
Intermediate	ABHH3x __		1/8, 1/4	2.13



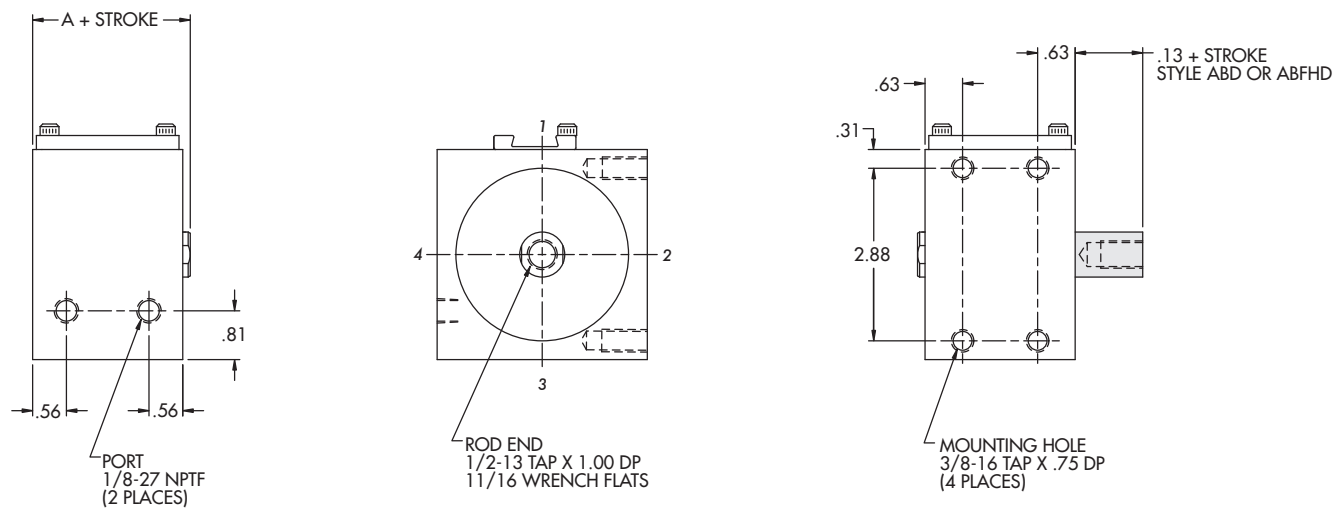
Optional Porting: **1/4-18 NPTF**



Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AB3x __	ABD3x __	5/8 to 6 in 1/8" increments	1.88
Intermediate	ABHH3x __		3/8 to 6 in 1/8" increments	2.13
Heavy	ABFH3x __	ABFHD3x __	1/8 to 6 in 1/8" increments	2.38

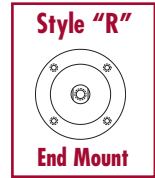
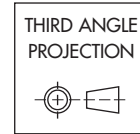
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



3" Bore | Non Magnetic Piston

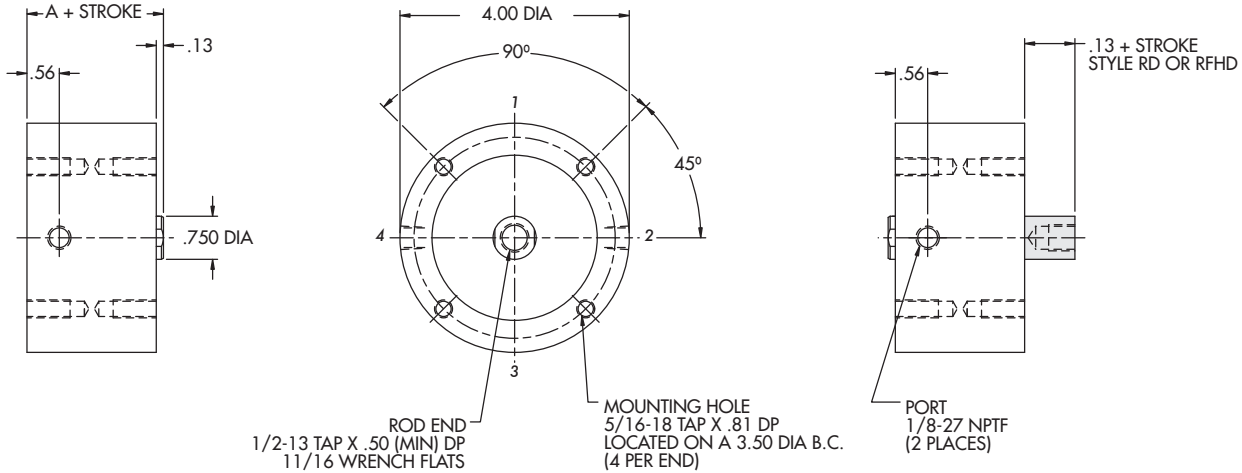
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R3x __	RD3x __	1/8 to 3/4 in 1/8" increments	1.63
Intermediate	RHH3x __		1/8 to 1/2 in 1/8" increments	1.88
Heavy	RFH3x __	RFHD3x __	1/8, 1/4	2.13



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



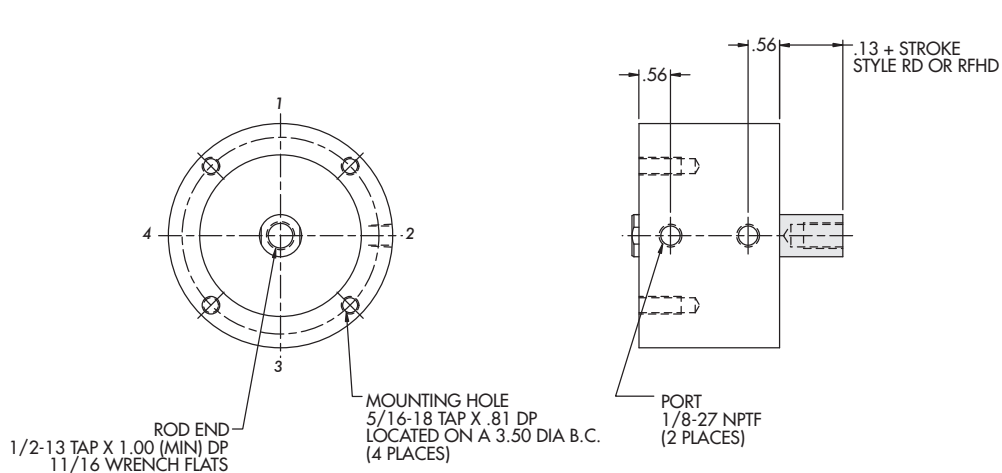
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R3x __	RD3x __	7/8 to 6 in 1/8" increments	1.63
Intermediate	RHH3x __		5/8 to 6 in 1/8" increments	1.88
Heavy	RFH3x __	RFHD3x __	3/8 to 6 in 1/8" increments	2.13

Standard Mounting: **TF**

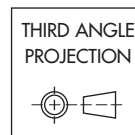
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



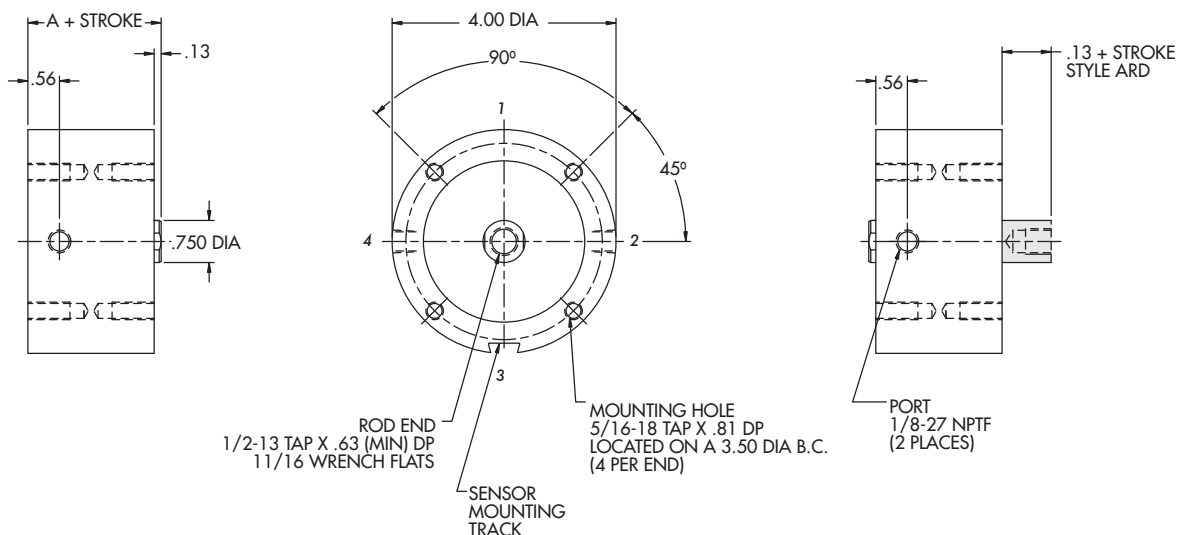
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR3x __	ARD3x __	1/8 to 1/2 in 1/8" increments	1.88
Intermediate	ARHH3x __		1/8, 1/4	2.13



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



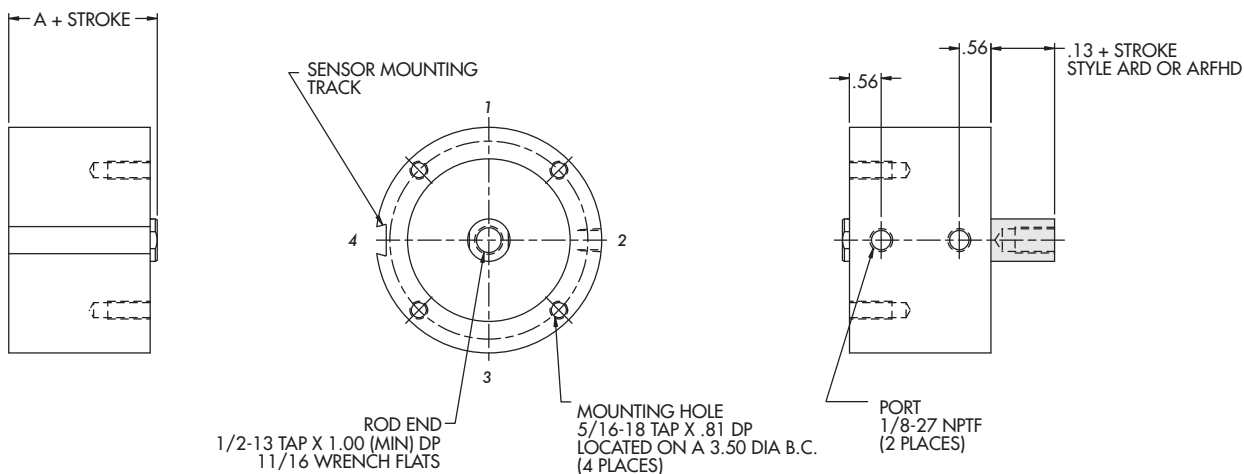
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR3x __	ARD3x __	5/8 to 6 in 1/8" increments	1.88
Intermediate	ARHH3x __		3/8 to 6 in 1/8" increments	2.13
Heavy	ARFH3x __	ARFHD3x __	1/8 to 6 in 1/8" increments	2.38

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

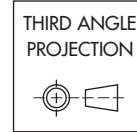
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



4" Bore | Non Magnetic Piston

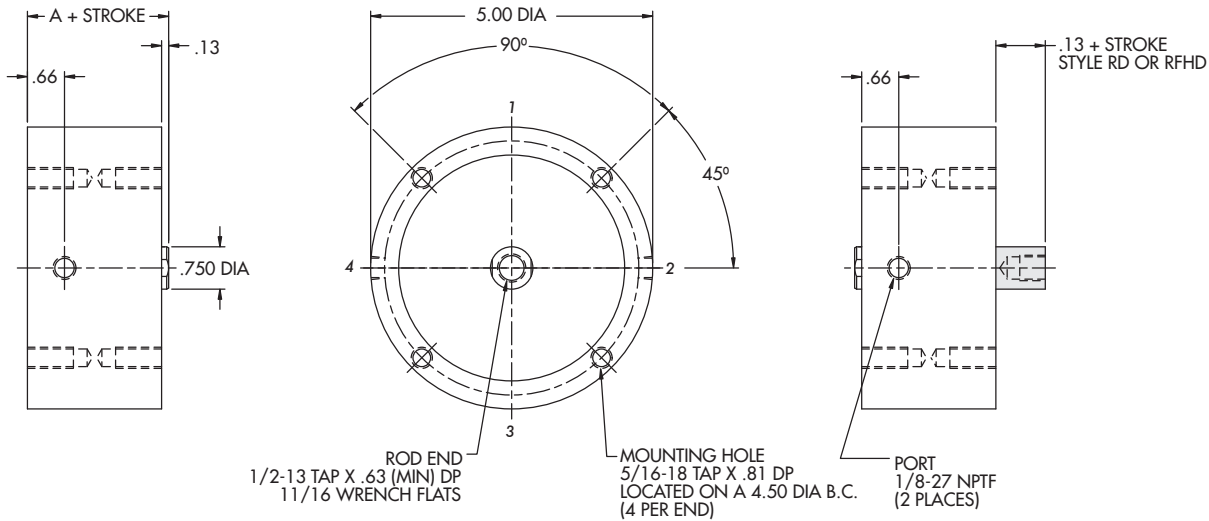
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R4x __	RD4x __	1/8 to 3/4 in 1/8" increments	1.75
Intermediate	RHH4x __		1/8 to 1/2 in 1/8" increments	2.00
Heavy	RFH4x __	RFHD4x __	1/8, 1/4	2.25



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



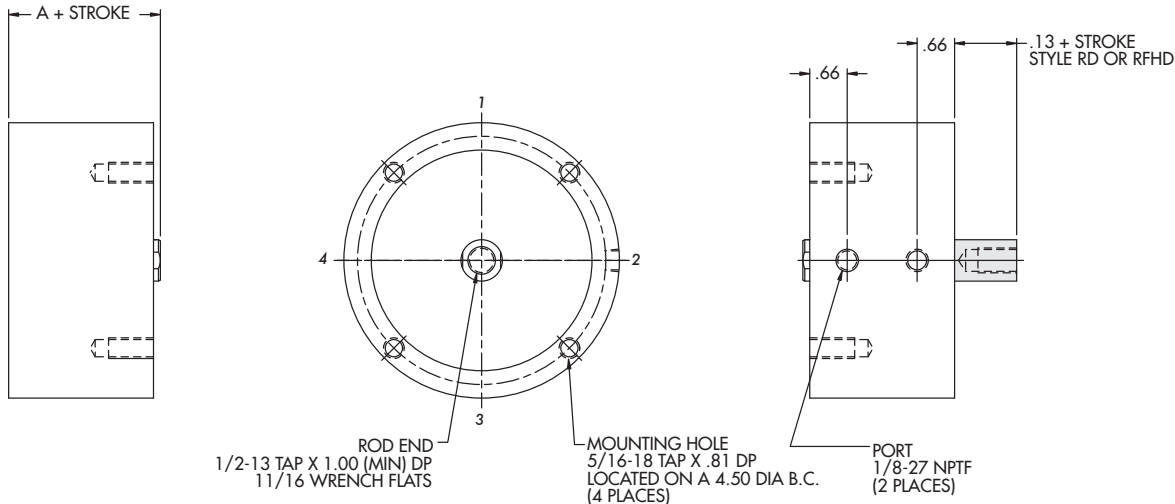
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R4x __	RD4x __	7/8 to 6 in 1/8" increments	1.75
Intermediate	RHH4x __		5/8 to 6 in 1/8" increments	2.00
Heavy	RFH4x __	RFHD4x __	3/8 to 6 in 1/8" increments	2.25

Standard Mounting: **TF**

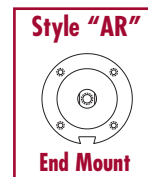
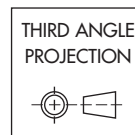
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



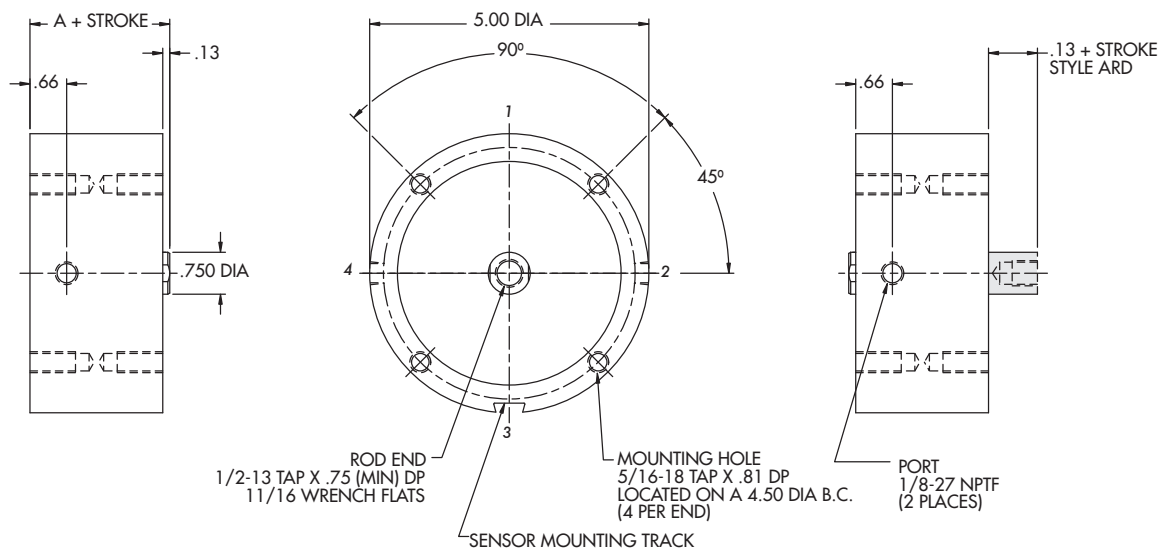
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR4x __	ARD4x __	1/8 to 1/2 in 1/8" increments	2.00
Intermediate	ARHH4x __		1/8, 1/4	2.25



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



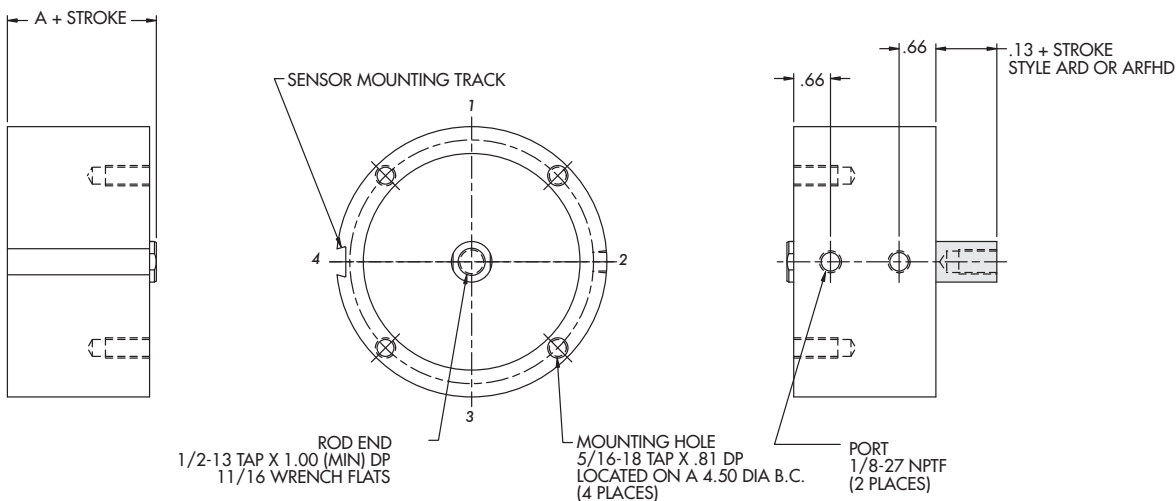
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR4x __	ARD4x __	5/8 to 6 in 1/8" increments	2.00
Intermediate	ARHH4x __		3/8 to 6 in 1/8" increments	2.25
Heavy	ARFH4x __	ARFHD4x __	1/8 to 6 in 1/8" increments	2.50

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

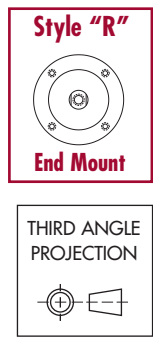
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



5" Bore | Non Magnetic Piston

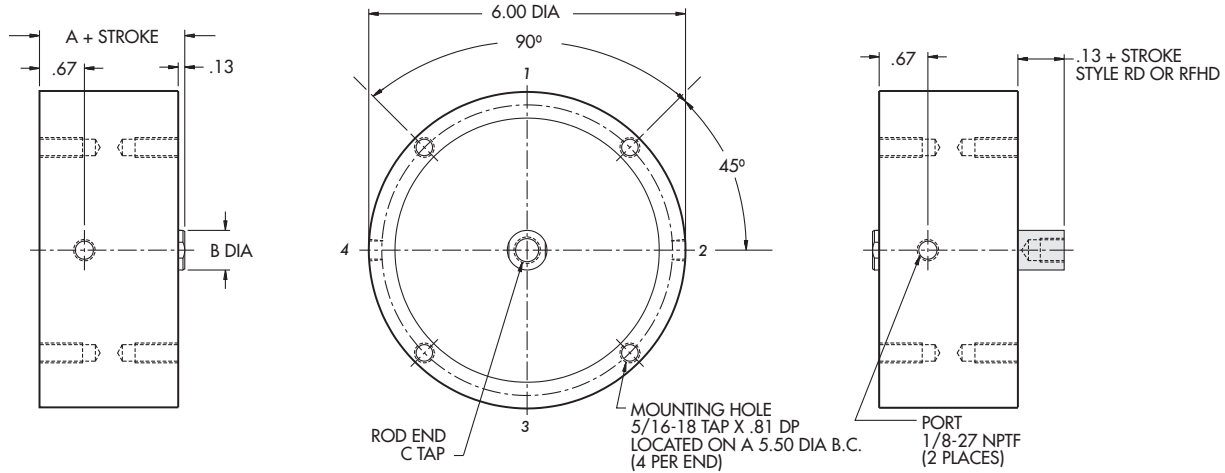
Duty	Part Number		Standard Stroke Length	A	B	C
	Single Rod	Double Rod				
Standard	R5x __	RD5x __	1/8 to 3/4 in 1/8" increments	1.88	.750	1/2-13 x .63 (Min.) Dp 11/16 Wrench Flats
Intermediate	RHH5x __		1/8 to 1/2 in 1/8" increments	2.13	.750	1/2-13 x .75 (Min.) Dp 11/16 Wrench Flats
Heavy	RFH5x __	RFHD5x __	1/8, 1/4	2.38	1.000	5/8-18 x .88 (Min.) Dp 15/16 Wrench Flats



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



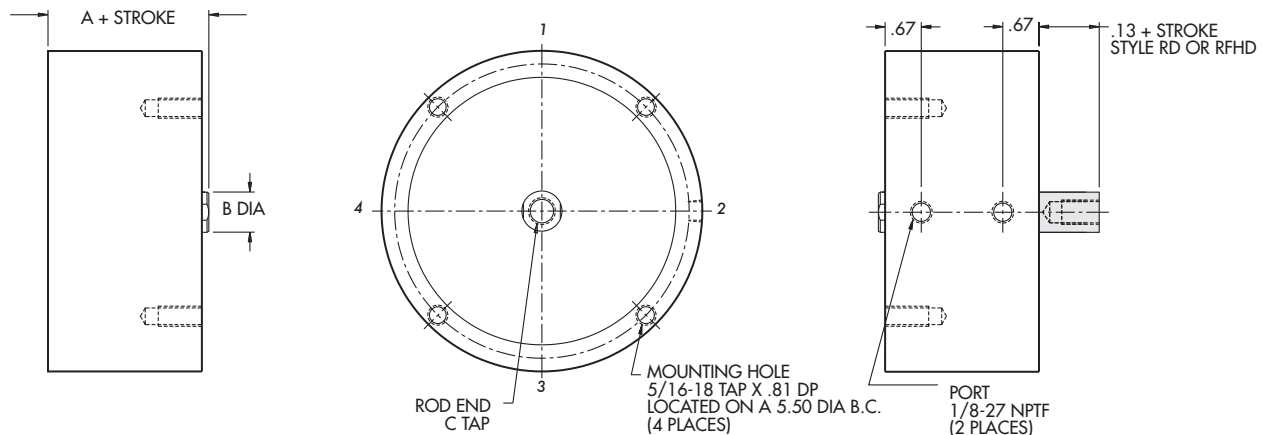
Duty	Part Number		Standard Stroke Length	A	B	C
	Single Rod	Double Rod				
Standard	R5x __	RD5x __	7/8 to 6 in 1/8" increments	1.88	.750	1/2-13 x 1.00 (Min.) Dp 11/16 Wrench Flats
Intermediate	RHH5x __		5/8 to 6 in 1/8" increments	2.13	.750	1/2-13 x 1.00 (Min.) Dp 11/16 Wrench Flats
Heavy	RFH5x __	RFHD5x __	3/8 to 6 in 1/8" increments	2.38	1.000	5/8-18 x 1.00 (Min.) Dp 15/16 Wrench Flats

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



Duty	Part Number		Standard Stroke Length	A	B	C
	Single Rod	Double Rod				
Standard	AR5x __	ARD5x __	1/8 to 1/2 in 1/8" increments	2.13	.750	1/2-13 x .75 (Min.) Dp 11/16 Wrench Flats
Intermediate	ARHH5x __		1/8, 1/4	2.38	.750	1/2-13 x .88 (Min.) Dp 11/16 Wrench Flats



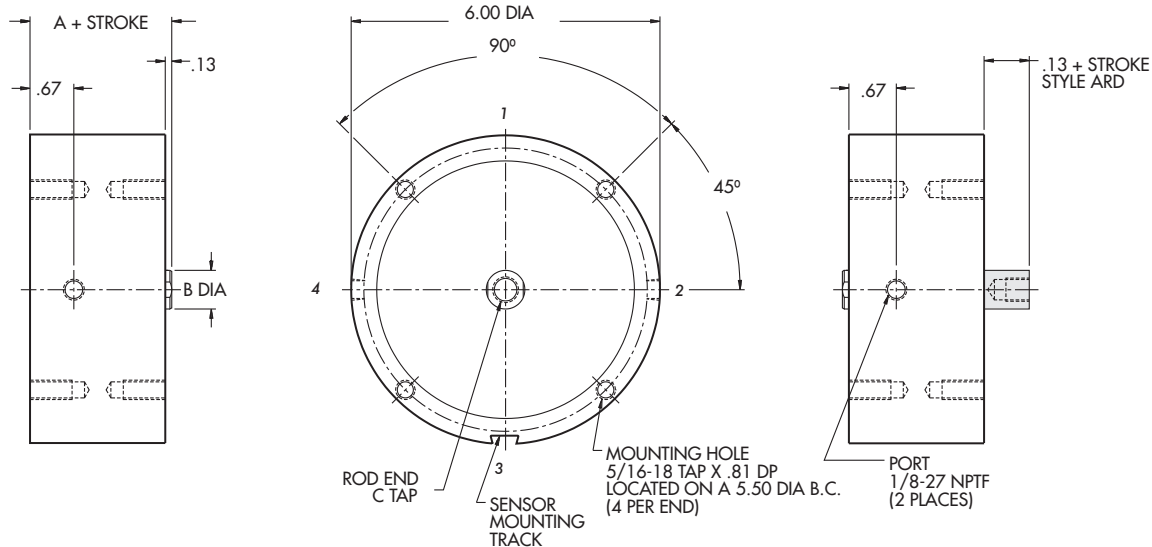
THIRD ANGLE PROJECTION



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



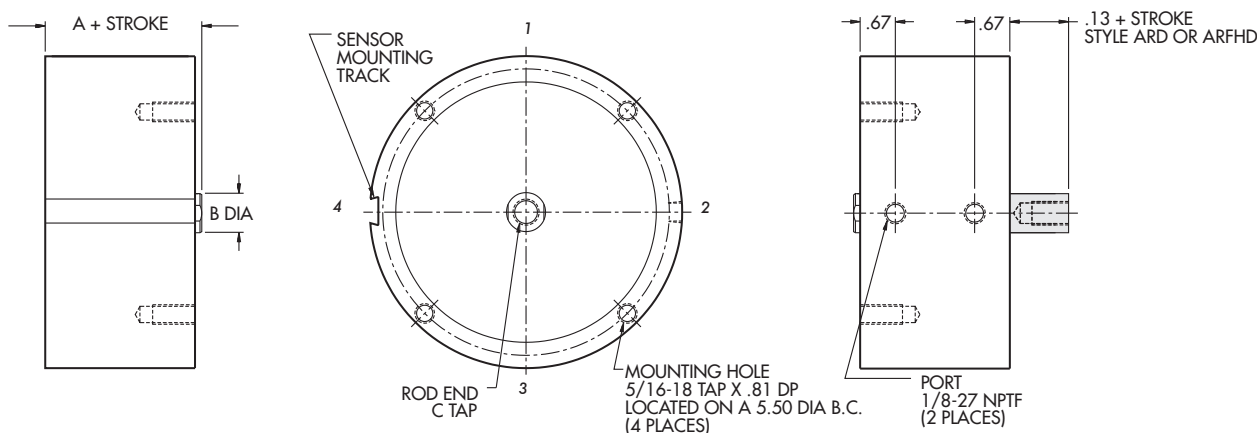
Duty	Part Number		Standard Stroke Length	A	B	C
	Single Rod	Double Rod				
Standard	AR5x __	ARD5x __	5/8 to 6 in 1/8" increments	2.13	.750	1/2-13 x .1.00 (Min.) Dp 11/16 Wrench Flats
Intermediate	ARHH5x __		3/8 to 6 in 1/8" increments	2.38	.750	1/2-13 x 1.00 (Min.) Dp 11/16 Wrench Flats
Heavy	ARFH5x __	ARFHD5x __	1/8 to 6 in 1/8" increments	2.63	1.000	5/8-18 x 88 (Min.) Dp 15/16 Wrench Flats

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

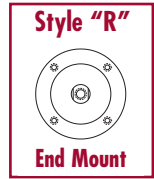
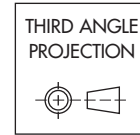
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



6" Bore | Non Magnetic Piston

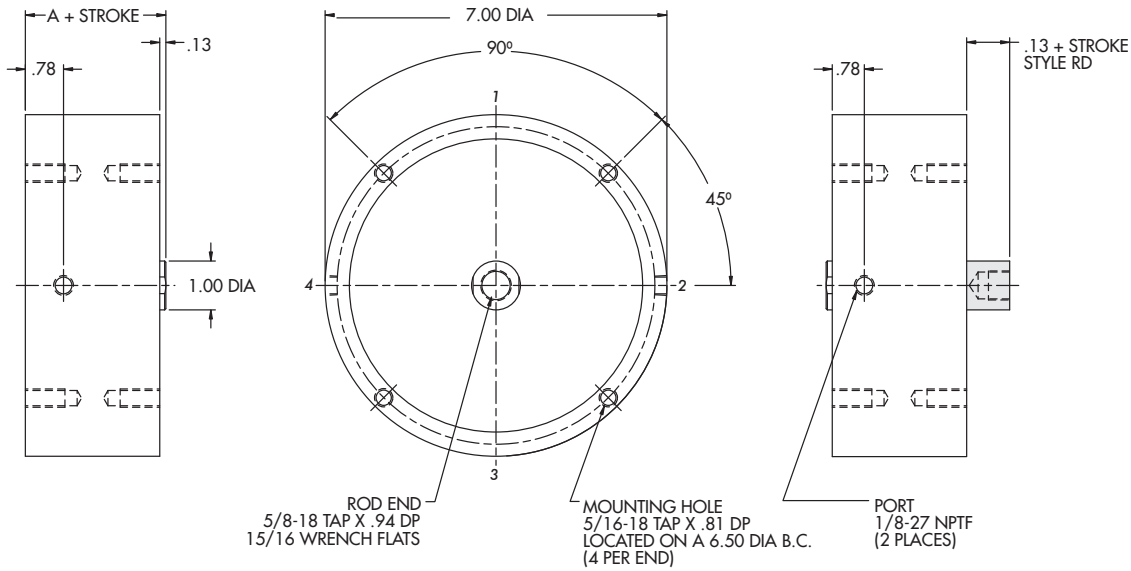
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R6x __	RD6x __	1/8 to 3/4 in 1/8" increments	2.13



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



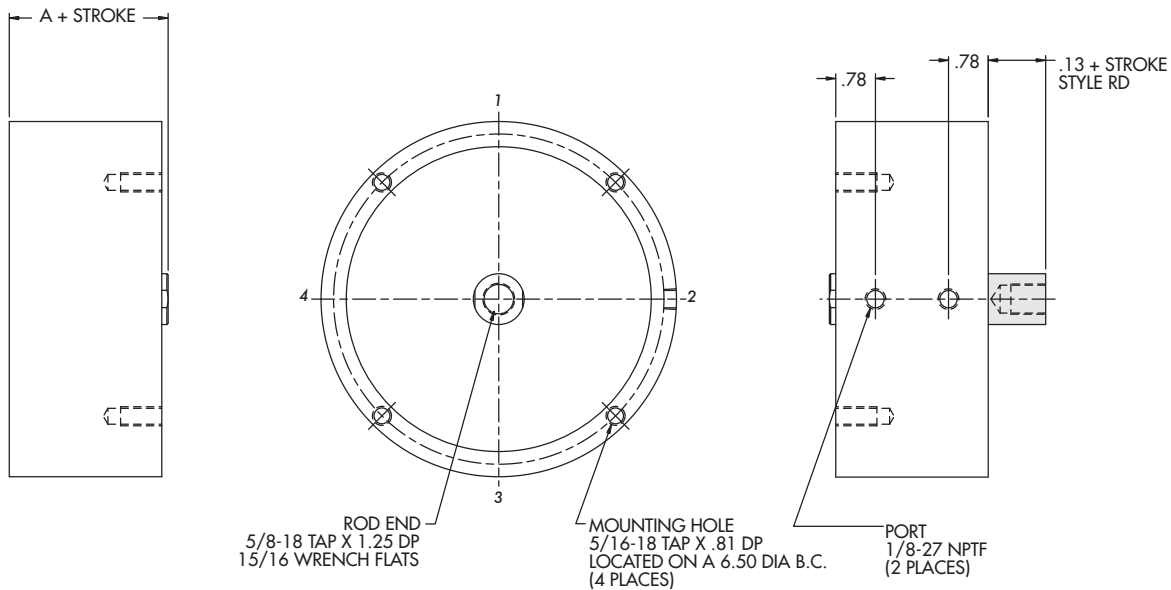
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R6x __	RD6x __	7/8 to 6 in 1/8" increments	2.13

Standard Mounting: **TF**

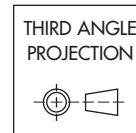
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



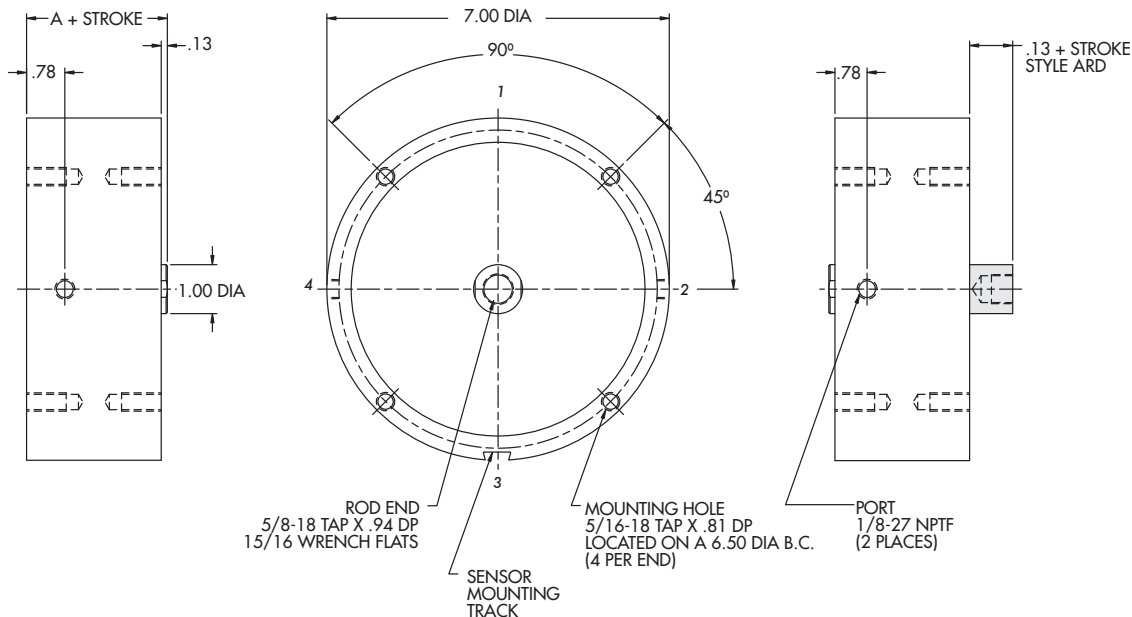
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR6x__	ARD6x__	1/8 to 1/2 in 1/8" increments	2.38



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



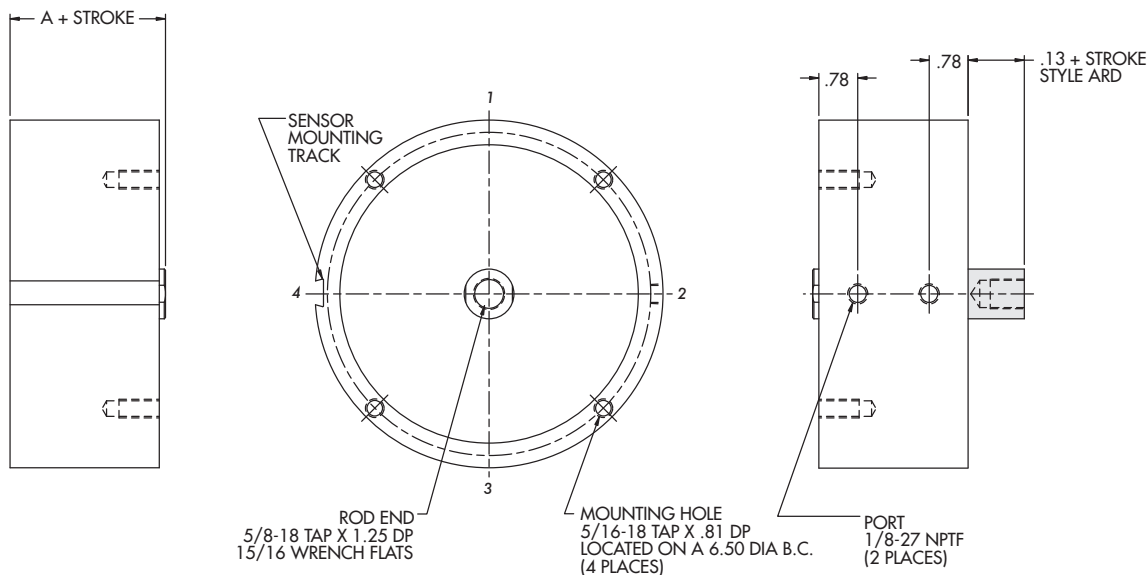
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR6x__	ARD6x__	5/8 to 6 in 1/8" increments	2.38

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

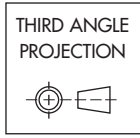
Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



8" Bore | Non Magnetic Piston

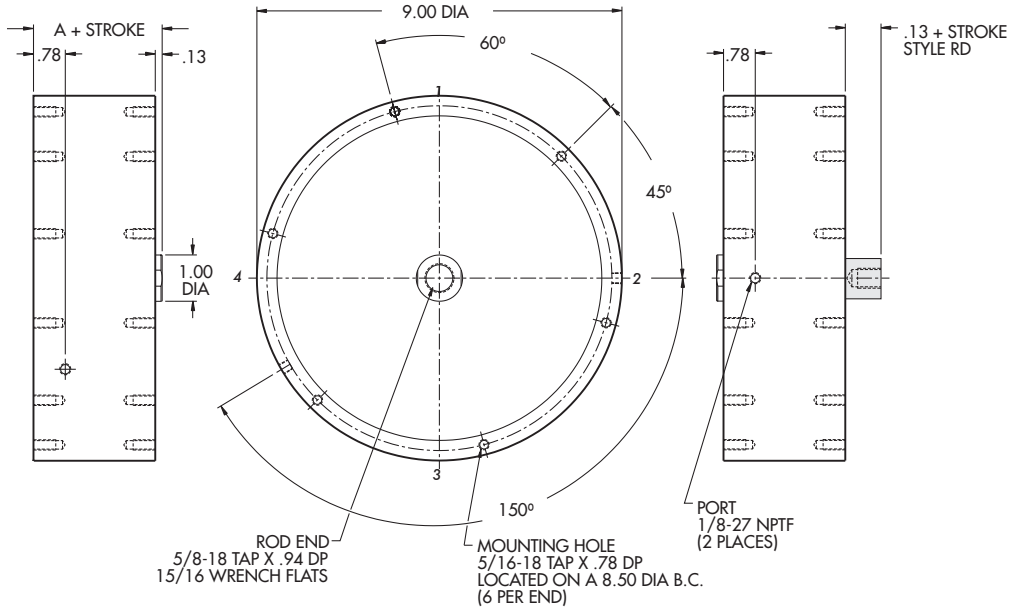
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R8x__	RD8x__	1/8 to 3/4 in 1/8" increments	2.38



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



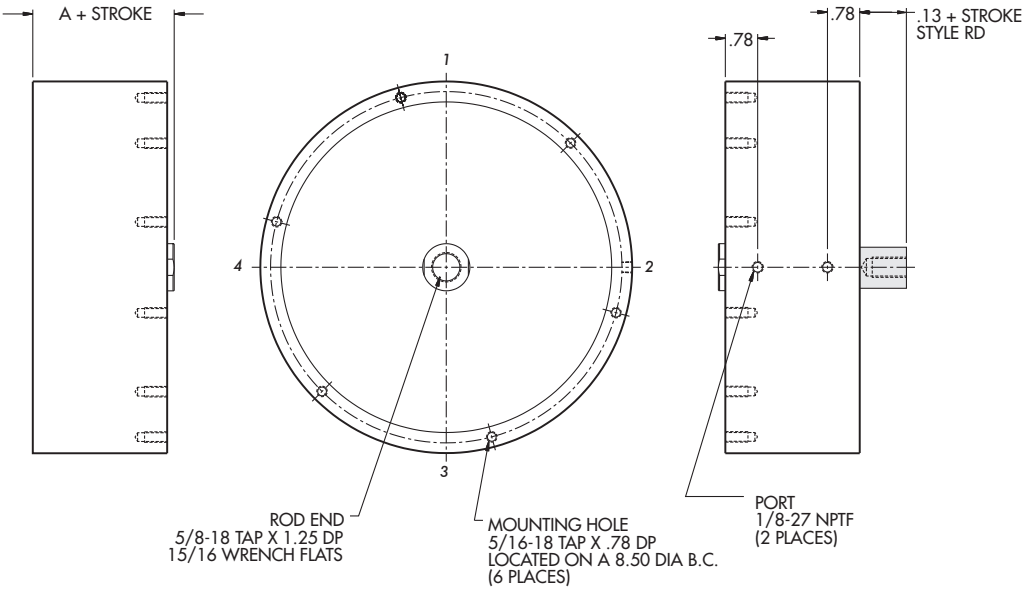
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	R8x__	RD8x__	7/8 to 6 in 1/8" increments	2.38

Standard Mounting: **TF**

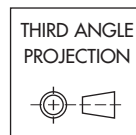
Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



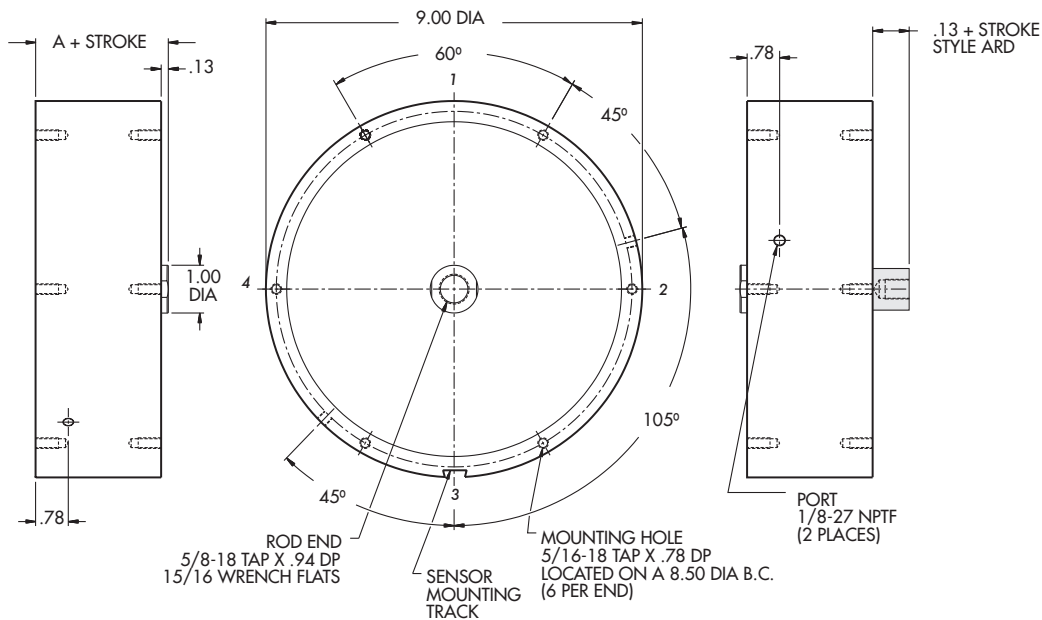
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR8x__	ARD8x__	1/8 to 1/2 in 1/8" increments	2.63



Standard Mounting: **TF, TR, TBE**

Optional Mounting: **TM**

Optional Porting: **1/4-18 NPTF**



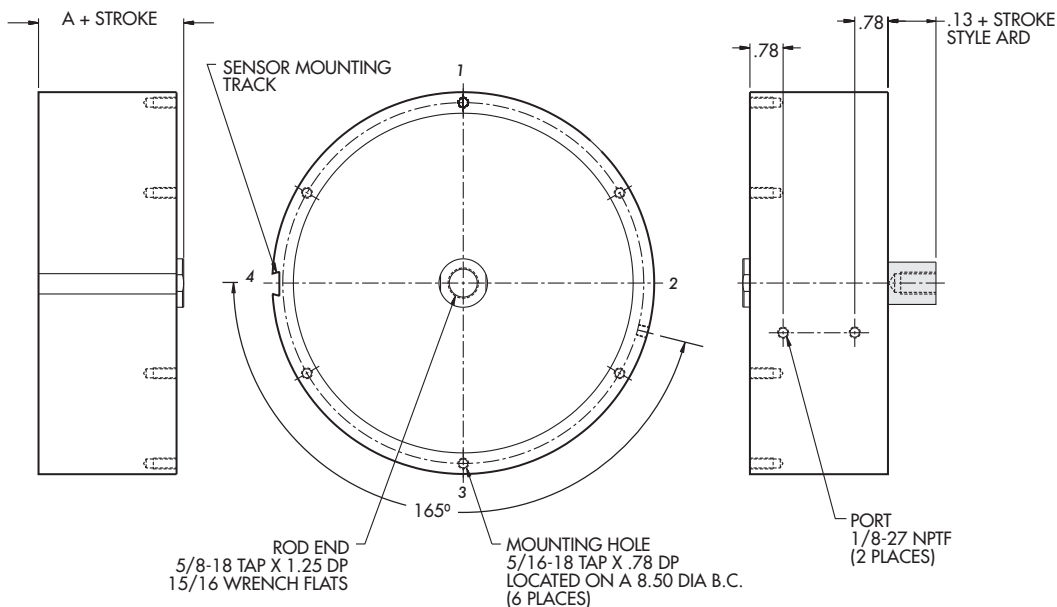
Duty	Part Number		Standard Stroke Length	A
	Single Rod	Double Rod		
Standard	AR8x__	ARD8x__	5/8 to 6 in 1/8" increments	2.63

Standard Mounting: **TF**

Optional Mounting: **TR, TBE, TM**

Optional Porting: **1/4-18 NPTF**

Information same as above except where noted



Seal Descriptions

Conversion Formula: $C^{\circ} = (F^{\circ} - 32^{\circ}) \times 5/9$

Type	Ordering Suffix	Rating	Description
Pneumatic Seals			
Nitrile	-	0° to 200°F -18° to 93°C	Most commonly used elastomer O-ring due to its excellent resistance to petroleum products, wear, tear and friction. Works with lubricated or non-lubricated air in the noted temperature range. Recommended for general purpose sealing with petroleum oils and fluids, water and silicone greases and oils.
Fluorocarbon	HTV	0° to 400°F -18° to 204°C	Used mainly for elevated temperatures, harsh environments where some coolants, solvents, cleaning agents or other chemicals will contact the seal gland. Lower compression set is characteristic. For your specific requirements, consult factory.
PTFE*	CRT	250° to 400°F 121° to 204°C	Specified for extreme temperatures and harsh atmosphere where rubber seals are not suitable. Best compression set is at high temperature. PTFE seals are not guaranteed to be leak free and higher breakaway is typical. Overall strength does not compare favorably to rubber in abrasion resistance.
Hydraulic Seals			
Nitrile*	HYD	0° to 250°F -18° to 121°C	Seal material is Nitrile and Urethane. Moderate resistance to abrasion, high pressure and shock. Low temperature decreases flexibility. Recommended for hydraulic fluids, dilute acids, and water.
Fluorocarbon* & Nitrile*	VHYD	0° to 400°F -18° to 204°C	Seal material is fluorocarbon and PTFE. This option is designed to operate over an extremely wide elevated temperature range, harsh environment or with any non-oil based synthetic hydraulic fluids.
Ethylene Propylene	ETP	-70° to 300°F -57° to 150°C	Used for sealing water, phosphate-ester hydraulic fluids, glycol base brake fluids, silicone oils and grease, many acids, solvents. Not compatible with mineral oil products. Consult factory for specific applications.

*Available through 4" bore only

Corrosion Resistant 300 Series Stainless Steel



Standard Duty Features:

- 100% 300 series stainless steel components – interior and exterior
- Viton® seals (Teflon® seals, suffix "CRT", are optional)
- Plastic rod bearings

Intermediate and Heavy Duty Features:

- 100% 300 series stainless steel components – interior and exterior
- Viton® seals (Teflon® seals, suffix "CRT", are optional)
- UHMW plastic rod bearings

Optional - A Crystalline PET Thermoplastic Polyester rod bearing is available for use in clean-room environments. Consult Factory for details.

Magnetic Piston Cylinders:

- Bolt-on Mounting Track is aluminum only

Ordering: Specify "CR3" **before** cylinder part number

Delivery: Non-standard delivery, consult factory

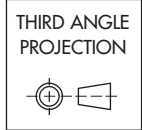
CR3

Ordering Prefix: CR3
Bore: 3/4" - 3"
Material: 300 Series stainless steel
Stroke: 1/8 - 4 in
 1/8" increments

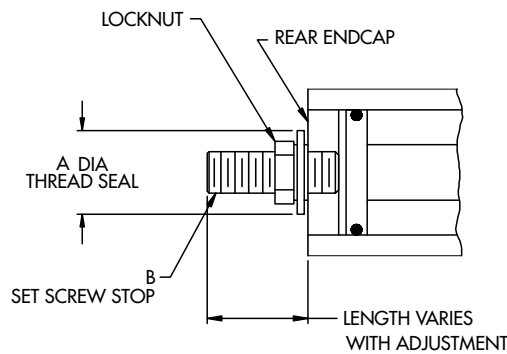


Applications:
 Chemical / Petroleum
 Medical Equipment
 Salt Water Exposure
 Clean Rooms
 Food Processing
 Electronic Assembly
 Nuclear
 Pharmaceutical

Adjustable Retract Stroke



Bore	A	B
3/4	.56	1/4-20
1-1/8	.75	3/8-16
1-3/8		
1-5/8		
2	1.00	1/2-13
2-1/2		
3	1.38	3/4-10
4		
5		
6		
8		

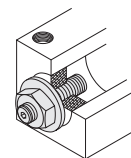


- DO NOT use with any pivoting applications

ADJ_

Specify Length

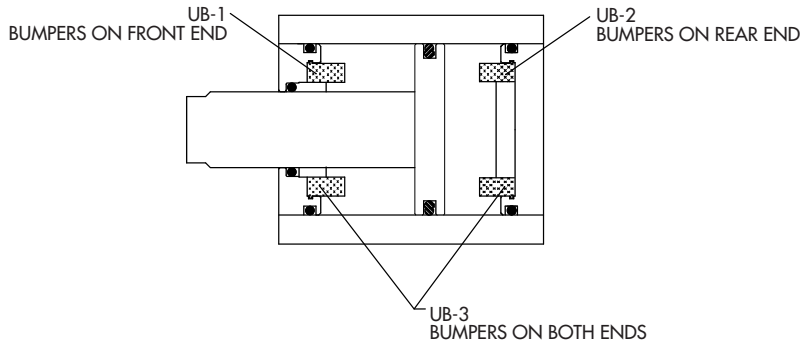
Ordering Suffix: ADJ_
Length: 1/8 - 2 in
 1/8" increments
Rod: Single only
Temperature: 200°F Max.
Material: Aluminum endcap, steel locknut and thread seal



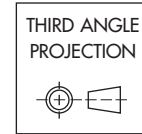
All Dimensions are in inches unless otherwise noted.

3/4" - 3" Bore Options

Urethane Bumper Pads



- Designed for noise reduction and minor piston impact only
- Cylinder length does not increase
- Stroke is decreased by 1/8" per bumper
- Bumper Pads mechanically retained within the endcap
- Repairable part - replaceable bumper pads



UB_

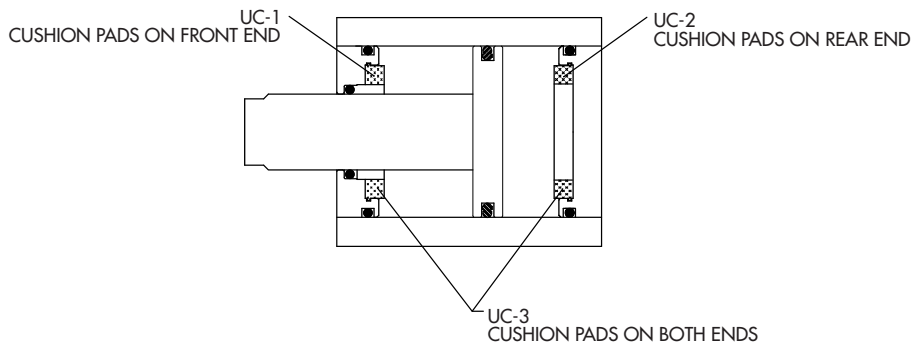
Example: UB1, UB2, UB3

Ordering Suffix: UB_
Bore: 3/4" - 3"
Temperature: 0° - 150° F
Service: Pneumatic only
Material: Polyurethane

NOTE: UB1 & UB3 not available with CR3 or NR option

This option does not replace external shock absorbers needed for high loads.

Urethane Cushion Pads



- Designed for noise reduction and minor piston impact only
- Cylinder length does not increase
- Cushion Pads mechanically retained within the endcap
- Repairable part - replaceable cushion pads

UC_

Example: UC1, UC2, UC3

Ordering Suffix: UC_
Bore: 3/4" - 3"
Temperature: 0° - 150° F
Service: Pneumatic only
Material: Polyurethane

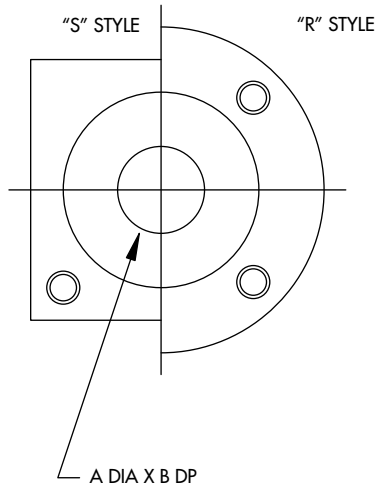
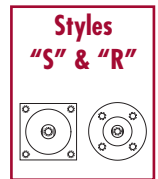
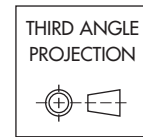
NOTE: UC1 & UC3 not available with CR3 or NR option

This option does not replace external shock absorbers needed for high loads.

All Dimensions are in inches unless otherwise noted.

Positive Alignment Pocket

The alignment pocket and pilot are designed to fit between the cylinder and the mounting surface. This ensures accurate mounting and added shear strength.



Bore	A	B
3/4	.31	.13
1-1/8	.50	.13
1-3/8	.63	.19
1-5/8	.75	.25
2	.75	.25
2-1/2	.75	.25
3	.75	.25
4	1.50	.31
5	1.50	.31
6	1.50	.31
8	1.50	.31

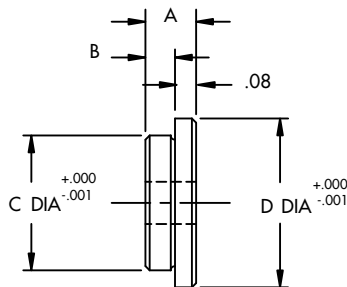
PA

Ordering Suffix: PA
Style: "S" and "R" only
Rod: Single only

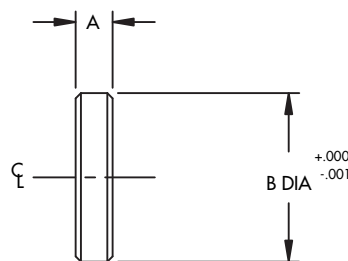
- Provides positive means of locating cylinder centerline within .005"

Positive Alignment sold separately

Dual Diameter



Common Diameter



PL

Part Number: PL_
Rod: Single only
Material: Stainless steel

Bore	Part Number	A	B	C	D
1-1/8	PL118-05	.17	.09	.25	.50
	PL118-07	.19	.11	.31	.50
1-3/8	PL158-07	.19	.11	.31	.63
1-5/8	PL158-11	.19	.11	.50	.63

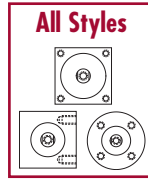
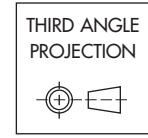
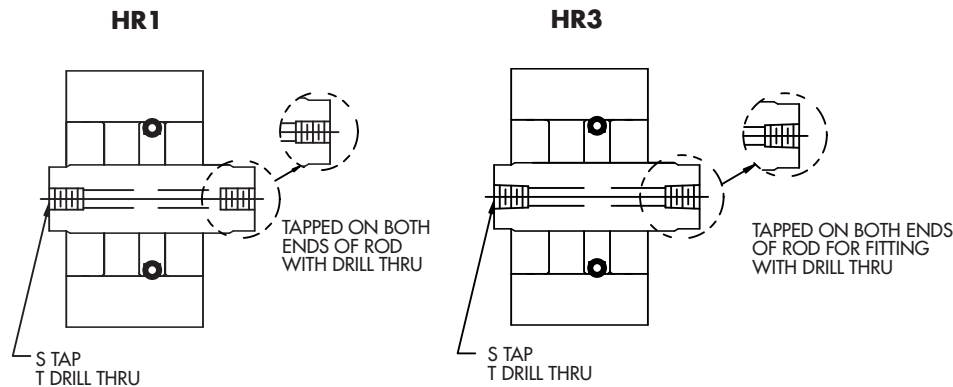
Bore	Part Number	A	B
3/4	PL12L	.20	.31
1-1/8	PL118L	.20	.50
1-3/8	PL158L	.30	.63
1-5/8			
2	PL2L	.41	.75
2-1/2			
3			
4	PL4L	.50	1.50
5			
6			
8			

All Dimensions are in inches unless otherwise noted.

3/4" - 8" Bore Options

Hollow Rod

Our hollow rod option is available for applications that require passage through a double ended rod.



HR
Specify Length
Ordering Suffix: HR_
Bore: 3/4" - 2" only
Duty: Standard and Full Husky only Double only
Rod: Pneumatic only
Service: 1/8 - 2 in 1/8" increments
Stroke:

Bore	HR1		HR3	
	S Tap	T Drill Thru	S Tap	T Drill Thru
3/4	#10-24 x 3/8 Dp.	.14	#10-32 x 3/8 Dp	.16
1-1/8	5/16-18 x 5/8 Dp.	.25		
1-3/8				
1-5/8	3/8-16 x 3/4 Dp.	.31	1/8-27 NPTF	.34
2				

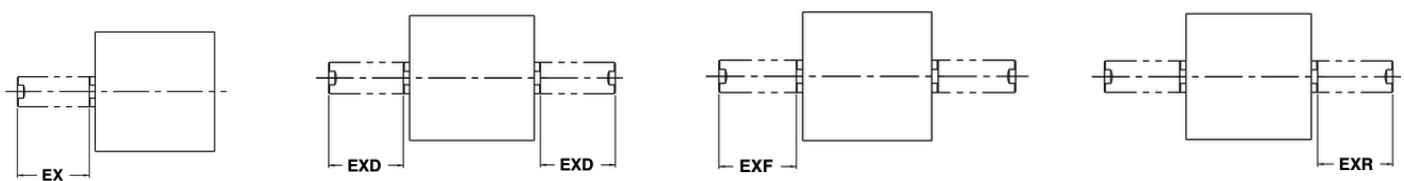
Applications		
Example	YES	NO
Gases	✓	
Liquids	✓	
Vacuum	✓	
Linear / Rotary Cylinder	✓	
Clamp and Punch Cylinder	✓	
Blow Molding Cylinder	✓	
Hydraulic Cylinders		X
Non-Rotating Rods		X

Modifications Welcome

Modified rod ends or threads, oversized or undersized diameter, alternative material, etc.

SPECIALS: Consult factory with ID requirements, thread information, pipe taps, etc.

Rod End Extension



Extended equally at both ends

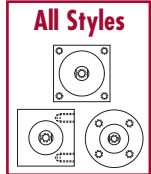
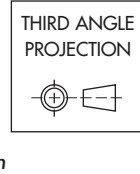
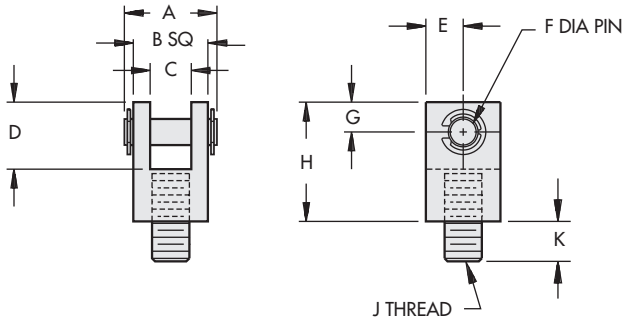
- For special extension or length - consult factory
- Not a screw on component
- Female tap does not change

Single Rod End **EX__**
Specify Length
Double Rod End **EXD__**
Specify Length
Extension Front End **EXF__**
Specify Length
Extension Rear End **EXR__**
Specify Length

Ordering Suffix: EX__, EXD__, EXF__ or EXR__
Length: 1/8 - 1 in 1/8" increments

All Dimensions are in inches unless otherwise noted.

Clevis Bracket / Set Screw



CBSS_

Specify Screw Length

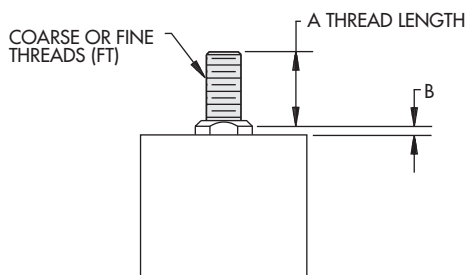
Ordering Suffix: CBSS_
Material: Steel black oxide with case hardened pin and clips

Example: CBSS78 = 7/8" screw length

Bore	A	B	C	D	E	F	G	H	J	K	Screw Length	
											Standard	Optional
3/4	.69	.50	.28	.44	.25	.19	.19	.88	#10-24	.34	3/4	Up to 2" in 1/8" increments
1-1/8	.81	.63	.34	.56	.31	.25	.25	1.00	5/16-18	.34	3/4	
1-3/8	1.00	.75	.41	.69	.38	.31	.31	1.13	3/8-16	.34	3/4	
1-5/8												
2												
2-1/2	1.25	1.00	.53	.81	.50	.38	.38	1.38	1/2-13	.47	1	
3												
4												
5												
FH5	2.31	2.00	.66	2.06	1.00	.75	1.00	3.00	5/8-18	.84	1-3/4	
6												
8												



Male Stud



Double ended unit has stud in front end only.
If male stud is desired on *both* ends, specify **MSD** or **FTMSD**.
Male stud thread: Same pitch and diameter as female rod tap

Bore	A		B
	MIN	MAX	
3/4	.38	2	.06
1-1/8	.63		.13
1-3/8	.75	2	.13
1-5/8			
2			
2-1/2	1.00	2	.13
3			
4			
5			
6			
8			

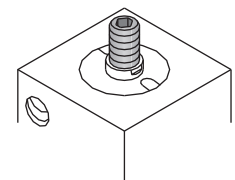
Coarse thread

MS

Fine thread

FTMS

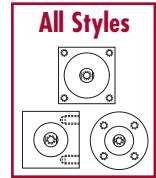
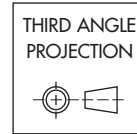
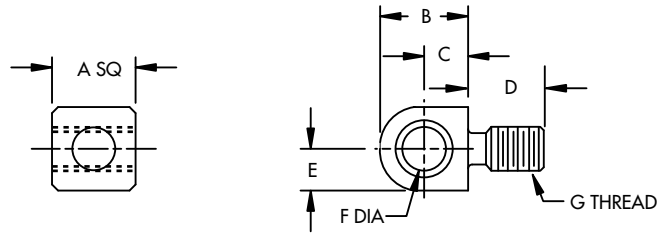
Ordering Suffix: MS or FTMS
Material: Steel black oxide
Length: Specify length



All Dimensions are in inches unless otherwise noted.

3/4" - 8" Bore Options

Rod Eye



Bore	A	B	C	D	E	F	G	
3/4	.38	.38	.19	.31	.19	.19	#10-24	RES - Short head design
	.38	.88	.69	.31	.19	.19	#10-24	RE - Old Design
1-1/8	.50	.50	.25	.30	.25	.25	5/16-18	
1-3/8	.63	.63	.31	.42	.31	.31	3/8-18	
1-5/8								
2-1/2	1.00	1.00	.50	.88	.50	.50	1/2-13	
3								
4	1.00	1.00	.50	.88	.50	.50	1/2-13	
5								
FH5	1.50	2.50	1.75	.94	.75	.75	5/8-18	
6								
8								

RE(S)

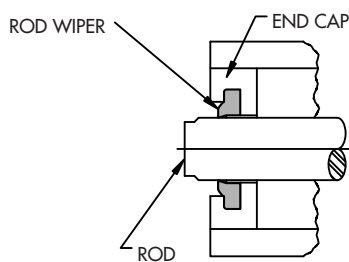
Ordering Suffix: RES - 3/4" bore only

Ordering Suffix: RE - 3/4" - 8" bore

Pressure Rating: 3/4" - 3" bore: thru 250 PSI
4" bore: thru 200 PSI
5" - 8" bore: thru 200 PSI (pneumatic only)

Material: Steel black oxide with sintered bronze bearing

Rod Wiper



- Husky duty only
- Cylinder length does not increase
- Positioned below cylinder face

RW

Ordering Suffix: RW

Bore: 3/4" - 5"

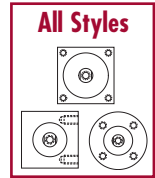
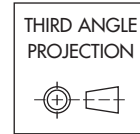
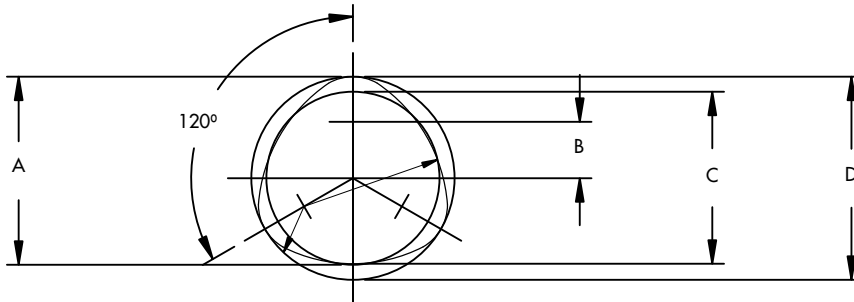
Duty: Husky only

Temperature: 200°F Max.

Material: 3/4" bore: Buna O-ring
1-1/8" - 5" bore: Urethane wiper

All Dimensions are in inches unless otherwise noted.

Non-Rotating Option



NR

- Ordering Suffix:** NR
Duty: Husky recommended
Stroke: Under 1" recommended
Service: Pneumatic only
Material: 303 stainless steel rod, brass, or bronze bearing

- The non-rotating option requires air line lubrication to prevent bearing and rod wear.
- Female threads not shown for clarity
- Lobe orientation on the rod is random
- Double rod end model has polygon on front end only
- +/- 1° radial movement should be expected, do not torque the bearing

Ordering suffix should immediately follow stroke length.

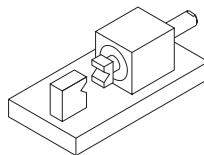
Ex: ASFHD118X12NR-RF

Applications		
Example	YES	NO
Basic Orientation	✓	
Workholding Fixtures	✓	
Marking	✓	
Presses	✓	
Parts Ejectors	✓	
Elevators	✓	
Robotic End Effectors	✓	
Custom Escapements	✓	
Clamping	✓	
Long Strokes		X
Pivoting Applications		X
Side Loads		X
Torque Loads		X
Off Center Loads		X

Nominal Sizes (inches)				
Nominal Dia.	A	B	C	D
5/16	.31	.07	.29	.33
1/2	.50	.11	.47	.53
5/8	.63	.15	.59	.67
3/4	.75	.19	.70	.80
1	1.00	.30	.92	1.08

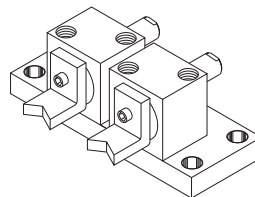
These dimensions are for drafting purposes only

The unique three sided polygon rod often eliminates the need for external alignment devices.



Basic Workholding Fixtures

- Double rod end will decrease deflection by 35%



Custom Escapements

- Double acting, independently controlled pneumatic escapements
- Square body design allows close center line positioning

NOTE: For load bearing applications see our Guided Cylinder product line

Fine Thread Rod Tap

Standard Course Thread	#10-24	5/16-18	3/8-16	1/2-13
Optional Fine Thread ("FT")	#10-32	5/16-24	3/8-24	1/2-20

NOTE: FT is standard on 5" full husky through 8" bore.

FT

Ordering Suffix: FT

Modifications Welcome

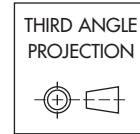
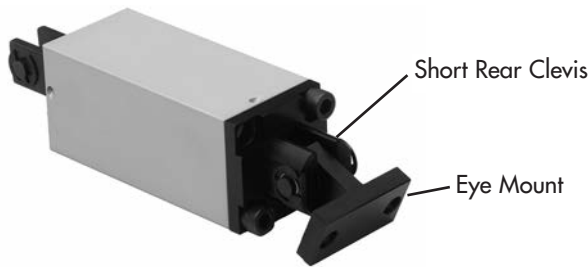
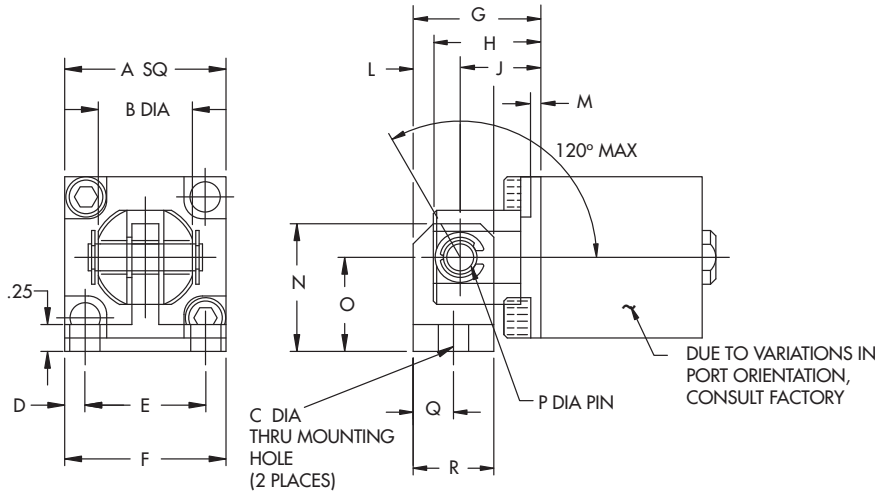
Modified rod ends, lobe orientation, and other requirements are welcome!

All Dimensions are in inches unless otherwise noted.

3/4" - 3" Bore Options

Short Rear Clevis with Eye Mount

NOTE: Mount can be rotated 90°

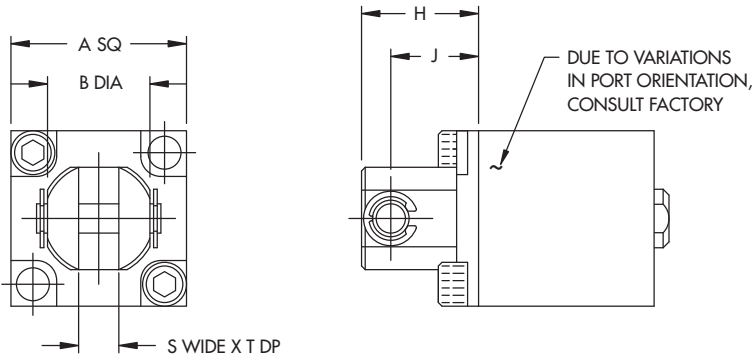


SRCE

- Ordering Suffix:** SRCE
- Bore:** 3/4" - 3"
- Style:** "S" only
- Rod:** Single only
- Service:** Pneumatic only
- Rating:** 3/4" - 2" bore: thru 250 PSI
2-1/2" - 3" bore: thru 100 PSI
- Pivot:** 120°
- Material:** Short Rear Clevis: See Below
Eye Mount: 3/4" bore: Aluminum black anodized with sintered bronze bearing
1-1/8" - 2-1/2" bore: Aluminum black anodized with steel bearing
3" bore: Steel black oxide with steel bearing

Short Rear Clevis

NOTE: Mount can be rotated 90°



SRC

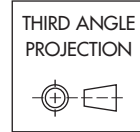
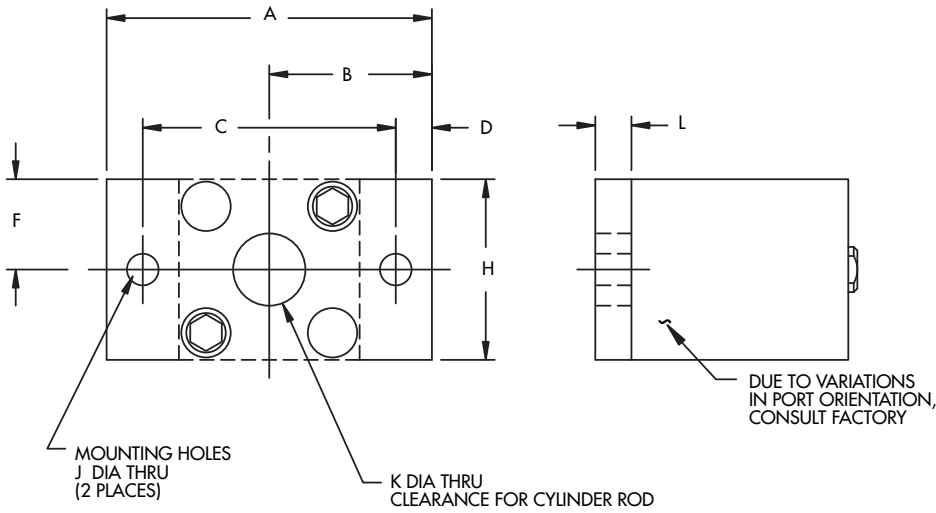
- Ordering Suffix:** SRC
- Bore:** 3/4" - 3"
- Style:** "S" only
- Rod:** Single only
- Material:** Aluminum black anodized with sintered bronze bearings and case hardened pin and clips

Bore	A	B	C	D	E	F	G	H	J	L	M	N	O	P	Q	R	S	T
3/4	1.25	.69	.28	.19	.88	1.25	1.19	.83	.69	.50	.19	1.00	.75	.19	.38	.75	.28	.56
1-1/8	1.50	.88	.28	.19	1.13	1.50	1.19	1.00	.75	.44	.19	1.19	.88	.25	.38	.75	.34	.69
1-3/8	1.75	1.25	.28	.25	1.50	2.00	1.44	1.19	.81	.63	.19	2.00	1.63	.31	.50	1.00	.41	.88
1-5/8	2.00	1.25	.28	.25	1.50	2.00	1.44	1.19	.81	.63	.19	2.00	1.63	.31	.50	1.00	.41	.88
2	2.50	1.25	.41	.25	1.50	2.00	1.88	1.38	1.00	.88	.31	2.00	1.63	.31	.63	1.25	.41	.94
2-1/2	3.00	2.00	.41	.31	1.38	2.00	2.00	1.56	1.13	.88	.31	2.00	1.63	.38	.63	1.25	.53	1.13
3	3.50	2.00	.41	.31	1.38	2.00	2.25	1.56	1.13	1.13	.31	2.25	1.88	.38	.75	1.50	.53	1.13

All Dimensions are in inches unless otherwise noted.

Flange Mount (Shown as Rear Flange)

3/4" - 1-5/8" Bore



Front Flange

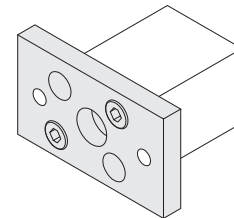
FF

or

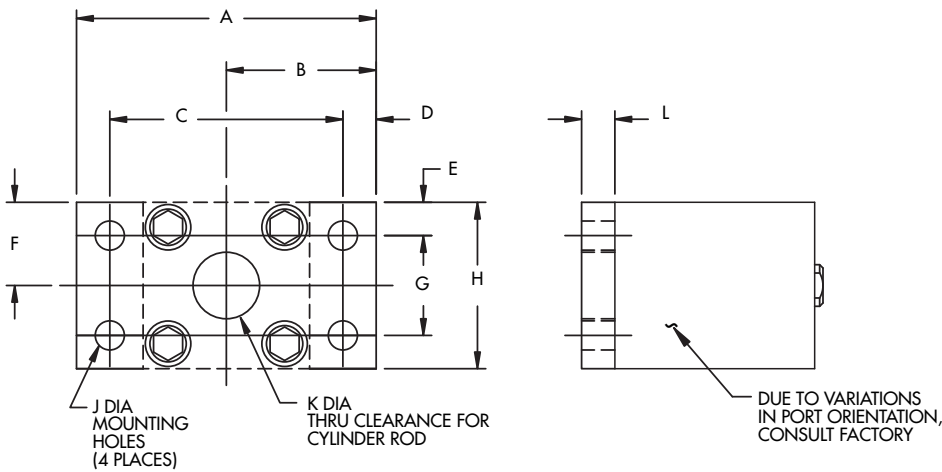
Rear Flange

RF

Ordering Suffix: FF or RF
Bore: 3/4" - 3"
Style: "S" only
Rotation: 90°
Material: Aluminum black anodized



2" - 3" Bore



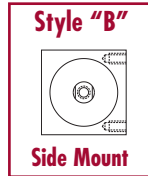
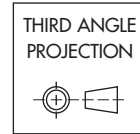
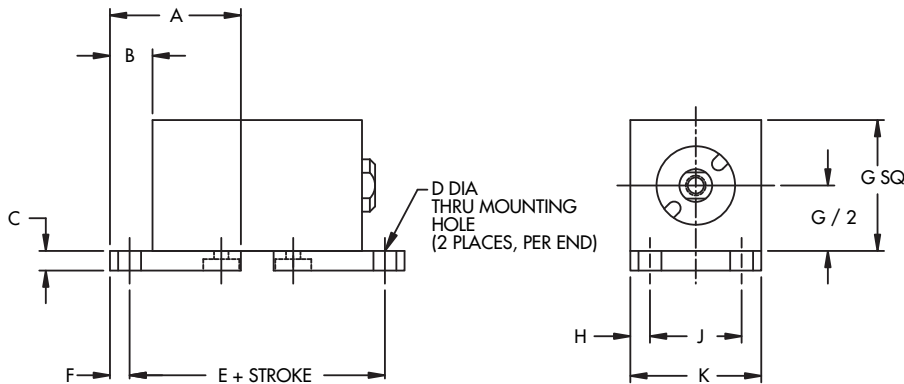
- FF/RF can be rotated 90°

Bore	A	B	C	D	E	F	G	H	J	K	L
3/4	2.25	1.13	1.75	.25	-	.63	-	1.25	.22	.50	.25
1-1/8	2.50	1.25	2.00	.25	-	.75	-	1.50	.22	.75	.25
1-3/8	2.75	1.38	2.25	.25	-	.88	-	1.75	.22	.88	.25
1-5/8	3.00	1.50	2.50	.25	-	1.00	-	2.00	.22	1.13	.25
2	3.50	1.75	3.00	.25	.25	1.25	2.00	2.50	.28	1.38	.38
2-1/2	4.13	2.06	3.50	.31	.31	1.50	2.38	3.00	.34	1.63	.38
3	4.63	2.31	4.00	.31	.31	1.75	2.88	3.50	.34	2.13	.38

All Dimensions are in inches unless otherwise noted.

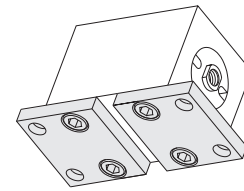
3/4" - 3" Bore Options

End Bracket



EB

Ordering Suffix: EB
Bore: 3/4" - 3"
Style: "B" only
Material: Aluminum black anodized



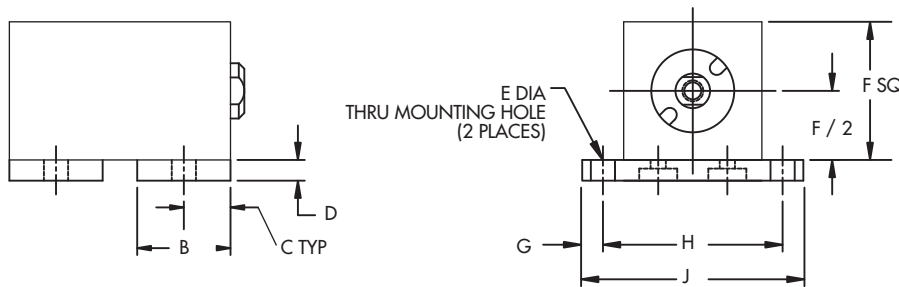
Bore	A	B	C	D	E	F	G	H	J	K
3/4	1.13	.38	.19	.22	SEE NOTE BELOW	.19	1.25	.19	.88	1.25
1-1/8	1.13	.38	.19	.22		.19	1.50	.19	1.13	1.50
1-3/8	1.50	.50	.25	.28		.25	1.75	.25	1.25	1.75
1-5/8	1.50	.50	.25	.28		.25	2.00	.25	1.50	2.00
2	1.50	.50	.31	.34		.25	2.50	.25	2.00	2.50
2-1/2	1.50	.50	.31	.34		.25	3.00	.25	2.50	3.00
3	2.00	.63	.38	.41		.31	3.50	.31	2.88	3.50

Number of brackets required:

- Two mounting holes = 1 bracket
- Four mounting holes = 2 bracket

Note: Please consult factory. Body lengths differ depending on duty type, magnetic option, etc.; therefore, this dimension will vary with each cylinder.

Side Bracket



SB

Ordering Suffix: SB
Bore: 3/4" - 3"
Style: "B" only
Material: Aluminum black anodized



Bore	B	C	D	E	F	G	H	J
3/4	.75	.38	.19	.22	1.25	.19	1.88	2.25
1-1/8	.75	.38	.19	.22	1.50	.25	2.00	2.50
1-3/8	1.00	.50	.25	.28	1.75	.25	2.25	2.75
1-5/8	1.00	.50	.25	.28	2.00	.25	2.50	3.00
2	1.00	.50	.31	.34	2.50	.25	3.00	3.50
2-1/2	1.00	.50	.31	.34	3.00	.25	3.50	4.00
3	1.25	.63	.38	.41	3.50	.31	4.13	4.75

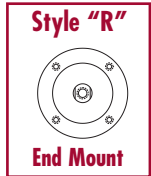
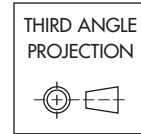
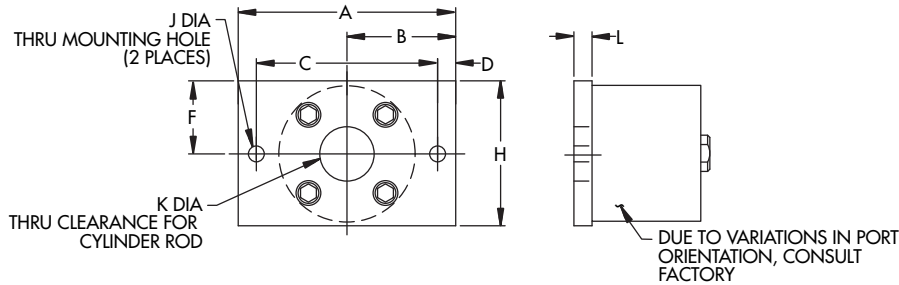
Number of brackets required:

- Two mounting holes = 1 bracket
- Four mounting holes = 2 brackets

All Dimensions are in inches unless otherwise noted.

Flange Mount (Shown as Rear Flange)

3/4" - 1-1/8" Bore



Front Flange

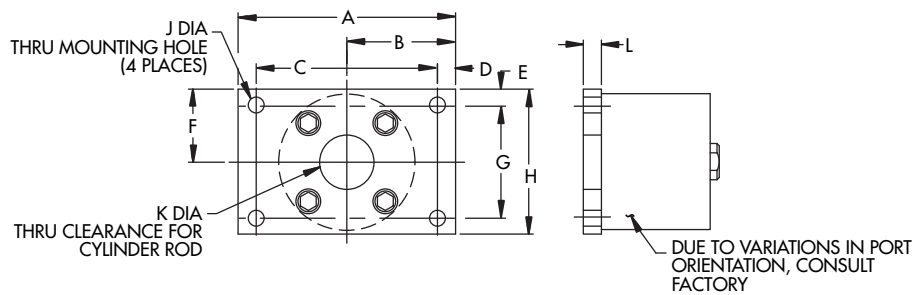
FF

or

Rear Flange

RF

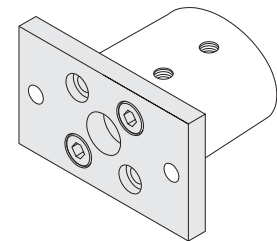
1-3/8" - 4" Bore



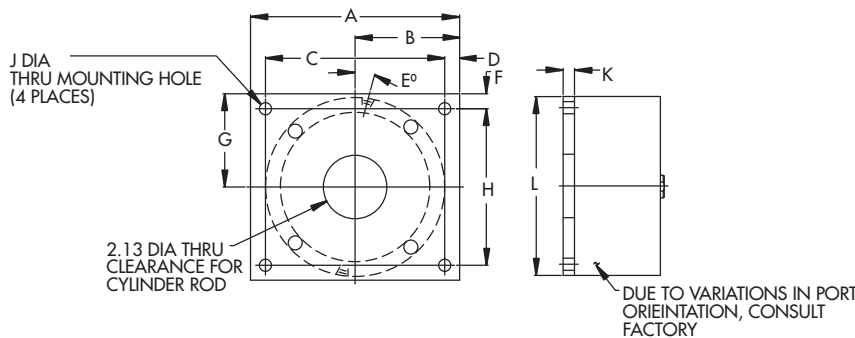
Ordering Suffix: FF or RF
Style: "R" only
Material: 3/4" - 5" bore: Aluminum black anodized
 6" & 8" bore: Steel black oxide

- 3/4" - 6" Flange can be rotated 90°

Bore	A	B	C	D	E	F	G	H	J	K	L
3/4	2.50	1.25	2.00	.25	-	.75	-	1.50	.22	.50	.25
1-1/8	3.00	1.50	2.50	.25	-	1.00	-	2.00	.22	.75	.25
1-3/8	2.38	1.19	1.94	.22	.22	1.00	1.56	2.00	.22	.88	.25
1-5/8	2.50	1.25	2.00	.25	.25	1.25	2.00	2.50	.22	1.13	.25
2	3.00	1.50	2.50	.25	.25	1.50	2.50	3.00	.28	1.38	.38
2-1/2	3.50	1.75	2.88	.31	.31	1.75	2.88	3.50	.28	1.63	.38
3	4.00	2.00	3.38	.31	.31	2.00	3.38	4.00	.34	2.13	.38
4	5.00	2.50	4.25	.38	.38	2.50	4.25	5.00	.34	2.13	.50



5" - 8" Bore



- 8" Flange can be rotated 60°

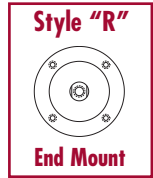
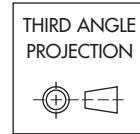
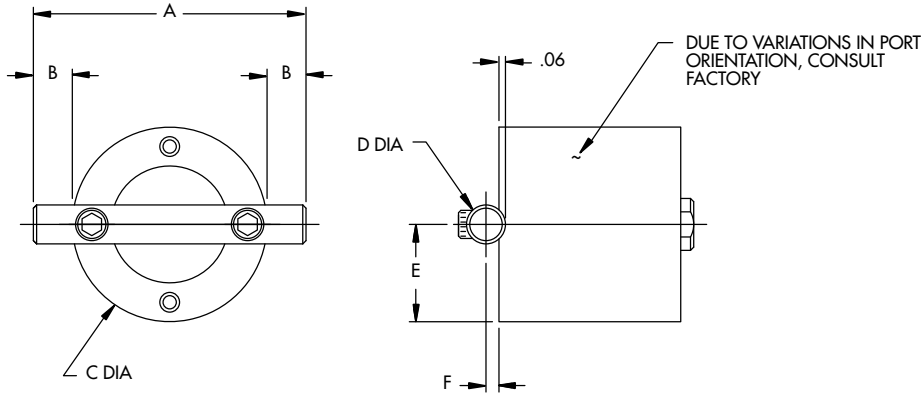
Bore	A	B	C	D	E°	F	G	H	J	K	L
5	7.00	3.50	6.00	.50	0°	.50	3.00	5.00	.41	.38	6.00
6	7.00	3.50	6.00	.50	8°	.50	3.00	5.00	.41	.38	6.00
8	9.50	4.75	8.00	.75	15°	.75	4.00	6.50	.53	.50	8.00

All Dimensions are in inches unless otherwise noted.

3/4" - 8" Bore Options

Pivot Shaft

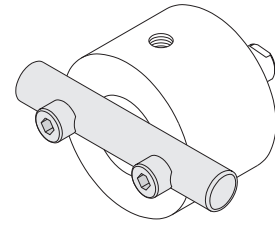
3/4" - 4" Bore



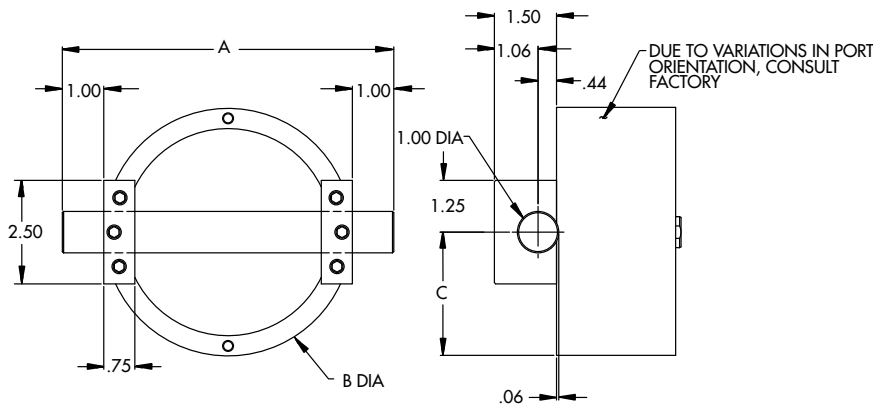
PS

Ordering Suffix: PS
Rod: Single only
Style: "R" only
Material: Steel black oxide shaft. 5" - 8" bore with aluminum mounting bracket.

Bore	A	B	C	D	E	F
3/4	2.25	.34	1.50	.38	.75	.13
1-1/8	2.63	.34	1.88	.38	.94	.13
1-3/8	2.88	.34	2.13	.38	1.06	.13
1-5/8	3.13	.34	2.38	.38	1.19	.13
2	4.25	.59	3.00	.50	1.50	.19
2-1/2	4.75	.59	3.50	.50	1.75	.19
3	5.25	.59	4.00	.63	2.00	.25
4	6.25	.59	5.00	.63	2.50	.25



5" - 8" Bore

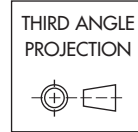
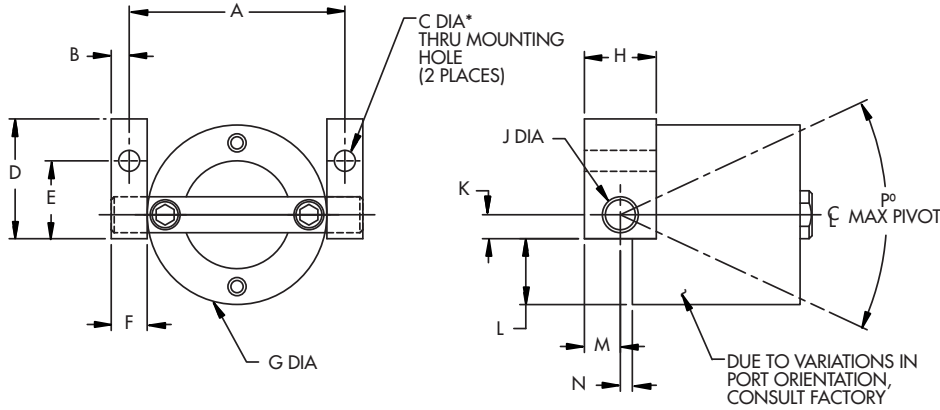


Bore	A	B	C
5	8.00	6.00	3.00
6	9.00	7.00	3.50
8	11.00	9.00	4.50

All Dimensions are in inches unless otherwise noted.

Short Pivot Mount

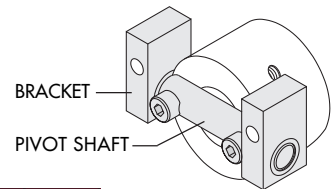
3/4" - 4" Bore



SP

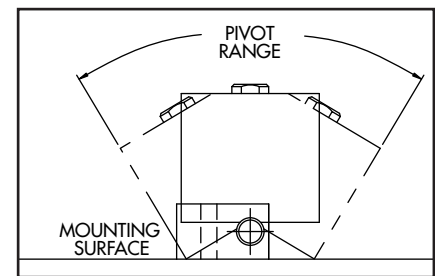
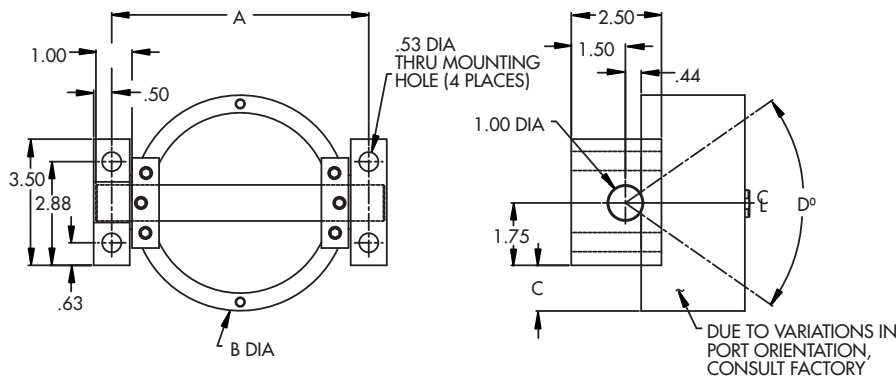
Ordering Suffix: SP
Rod: Single only
Style: "R" only
Pivot: See table below
Material: Steel black oxide pivot shaft, aluminum black anodized bracket with sintered bronze bearings

*4" bore = 4 mounting holes. Consult factory for mounting hole locations.



Bore	A	B	C	D	E	F	G	H	J	K	L	M	N	P°
3/4	1.88	.19	.22	1.25	.81	.38	1.50	.75	.38	.38	.75	.38	.13	75°
1-1/8	2.25	.19	.22	1.25	.81	.38	1.88	.75	.38	.38	.56	.38	.13	60°
1-3/8	2.50	.19	.22	1.25	.81	.38	2.13	.75	.38	.38	.69	.38	.13	55°
1-5/8	2.75	.19	.22	1.25	.81	.38	2.38	.75	.38	.38	.81	.38	.13	50°
2	3.63	.31	.41	2.00	1.19	.63	3.00	1.25	.50	.50	1.00	.63	.19	60°
2-1/2	4.13	.31	.41	2.00	1.19	.63	3.50	1.25	.50	.50	1.25	.63	.19	50°
3	4.63	.31	.41	2.50	1.63	.63	4.00	1.50	.63	.75	1.25	.75	.25	45°
4	5.75	.38	.41	3.50	2.13	.75	5.00	1.50	.63	1.13	1.38	.88	.25	35°

5" - 8" Bore

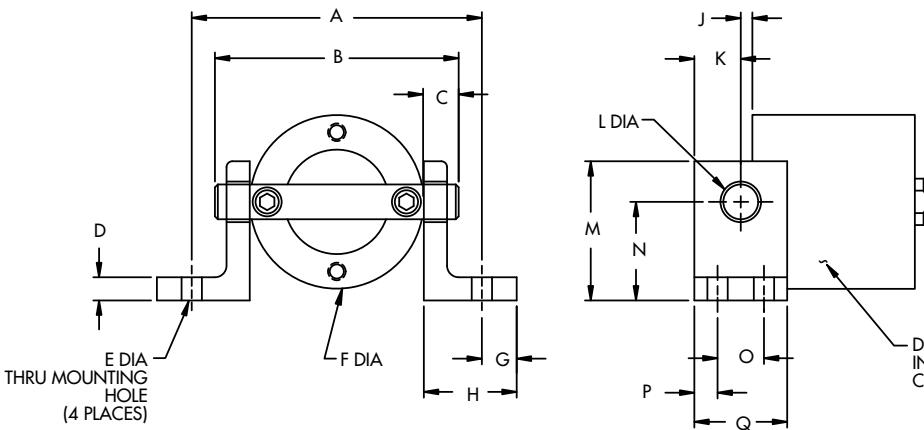
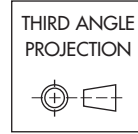


Bore	A	B	C	D°
5	7.25	6.00	1.25	55°
6	8.25	7.00	1.75	45°
8	10.25	9.00	2.75	35°

All Dimensions are in inches unless otherwise noted.

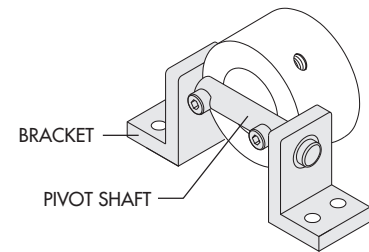
3/4" - 4" Bore Options

Long Pivot Mount



LP

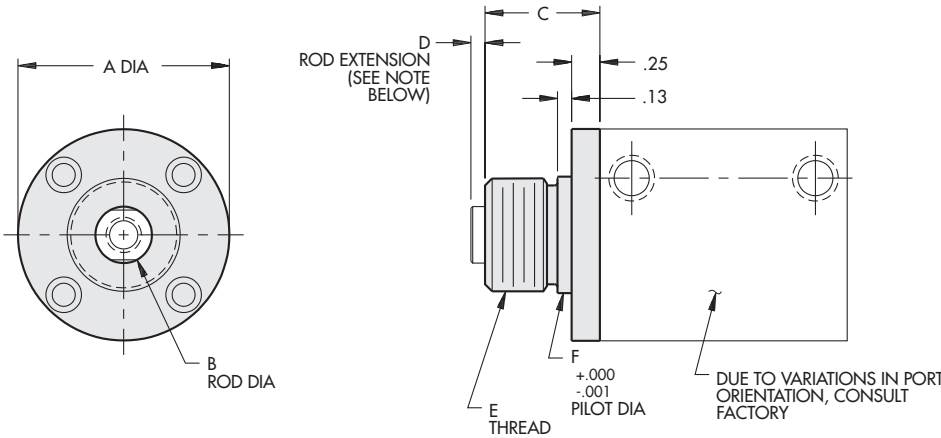
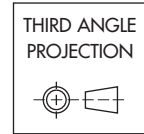
- Ordering Suffix:** LP
- Bore:** 3/4" - 4"
- Rod:** Single only
- Style:** "R" only
- Pivot:** 180°
- Material:** Steel black oxide pivot shaft with aluminum black anodized brackets and sintered bronze bearings



Bore	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P	Q
3/4	2.75	2.25	.34	.25	.22	1.50	.38	1.00	.13	.50	.38	1.50	1.06	.50	.25	1.00
1-1/8	3.13	2.63	.34	.25	.22	1.88	.38	1.00	.13	.50	.38	1.50	1.06	.50	.25	1.00
1-3/8	3.38	2.88	.34	.25	.22	2.13	.38	1.00	.13	.50	.38	2.00	1.25	.50	.25	1.00
1-5/8	4.38	3.13	.34	.38	.28	2.38	.50	1.50	.13	.50	.38	2.50	1.63	.50	.25	1.00
2	5.00	4.25	.59	.38	.28	3.00	.50	1.50	.19	.50	.50	2.50	1.63	.50	.25	1.00
2-1/2	5.25	4.75	.59	.38	.34	3.50	.50	1.38	.19	.75	.50	3.00	2.13	.75	.38	1.50
3	5.75	5.25	.59	.38	.34	4.00	.50	1.38	.25	.75	.63	3.00	2.13	.75	.38	1.50
4	7.25	6.25	.59	.50	.41	5.00	.63	1.75	.25	1.00	.63	3.50	2.63	1.00	.50	2.00

All Dimensions are in inches unless otherwise noted.

Nose Mount



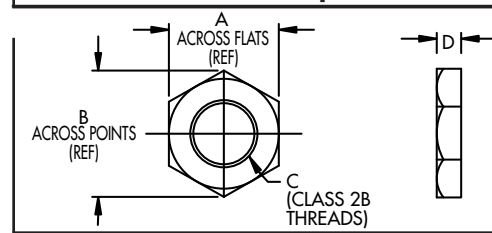
NM

Ordering Suffix: NM
Bore: 3/4" - 5"
Duty: Standard only
Style: "R" only
Material: 3/4" bore: Brass
 1-1/8" - 5" bore: Aluminum black anodized with sintered bronze bearing



Bore	A	B	C	D	E	F
3/4	1.50	.31	1.00	See Rod Extension Chart Below	3/4-16 x 5/8	.750
1-1/8	1.88	.50	1.00		1-14 x 5/8	.999
1-3/8	2.13	.63	1.00		1-1/4-12 x 5/8	1.249
1-5/8	2.38	.63	1.00		1-1/4-12 x 5/8	1.249
2	3.00	.63	1.00		1-1/4-12 x 5/8	1.249
2-1/2	3.50	.75	1.50		1-1/2-12 x 1-1/8	1.499
3	4.00	.75	1.50		1-1/2-12 x 1-1/8	1.499
4	5.00	.75	1.50		2-12 x 1-1/8	1.999
5	6.00	.75	1.50		2-12 x 1-1/8	1.999

Optional Jam Nut (order separately)					
Part No.	A	B	C	D	
34NT	1.13	1.27	3/4-16	.19	
1NT	1.50	1.69	1-14	.19	
114NT	1.88	2.11	1-1/4-12	.25	
112NT	2.25	2.53	1-1/2-12	.25	
2NT	3.00	3.39	2-12	.25	



"D" - Rod Extension Chart																									
Bore	Piston Type	Stroke																							
		1/8	1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-5/8	1-3/4	1-7/8 & up									
3/4" thru 2"	Non-magnetic	STD+.13	STD	STD+.13	STD	STD+.13	STD	STD+.25	STD	STD	STD+.25	STD	STD	STD	STD+.25	STD									
	Magnetic						STD+.25	STD+.25	STD		STD+.25														
2-1/2" thru 5"	Non-magnetic						STD+.13	STD	STD+.13		STD+.25		STD		STD+.25		STD+.13	STD	STD	STD+.25	STD	STD	STD	STD+.25	STD
	Magnetic														STD		STD+.13	STD+.25		STD		STD+.25			

Chart STD = .06 on 3/4" bore
 = .13 on 1-1/8" bore and longer

All Dimensions are in inches unless otherwise noted.

Standard Limit Sensors

- Low Cost and Compact® size
- Dual LED indicators for power and signal
- Circuit protection for surge and polarity
- High-flex robotic grade cable with 4,8mm (3/16") bend radius. 105 strand primaries.
- CE compliant / IP67 and NEMA 6P rated
- 100% solid state device for maximum life
- 3 cord options

(Shown with Quick Disconnect Option)



3 Prong Plug

#WSKLP, #WSCLP, #WSKLPS, #WSCLPS

NOTE: This universal sensor is used for all Compact cylinders, inch or metric. Inch and metric sold separately, not installed.

Part No.	Sensor Type (Wiring diagrams and definitions on page 88)	Cord Types		
		Quick Disconnect	1 Meter	3 Meter
Sinking	NPN		✓	
		✓*		
				✓
		✓*		
Sourcing	PNP		✓	
		✓*		
				✓
		✓*		

*Mating 3 socket receptacle available, part # R3
"3" denotes 3 meter cable

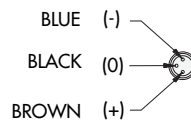
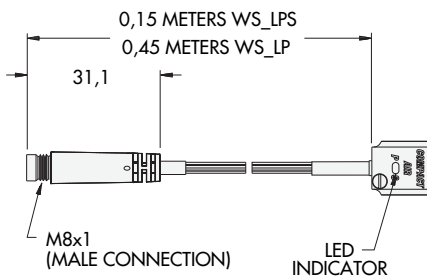
WS_LP

WS_LPS

Optional Quick Disconnect Sensor Cable *with threaded, sealed connectors*

Part Number - Specify **K** or **C**

Plug - 3 Prong



3 Socket Mating Cable

For use with:
#WSKLP, #WSCLP, #WSKLPS, #WSCLPS,



Part Number

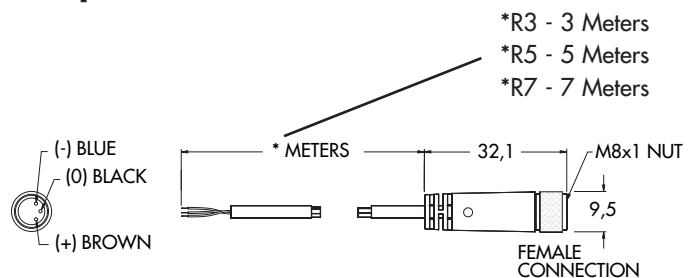
R3

R5

R7

Sold Separately

Receptacle - 3 Socket



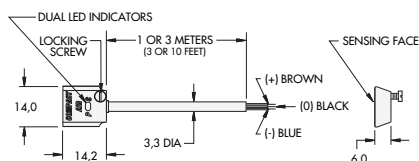
Comtronic® Sensors Dimensional Information

Must specify 'K' (sinking) or 'C' (sourcing) when ordering

Part Number - Specify K or C

WS_L WS_L-3

"3" denotes 3 meter cable



Part No. **WSKL-3** - Sinking output with 3 meter cable.

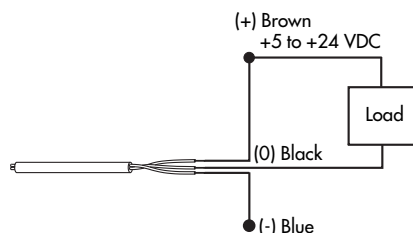


Parameters	Specifications	
	Comtronic® Standard Limit Sensors	
	NPN (sinking)	PNP (sourcing)
Part Number	WSKL, WSKL-3, WSKLP, WSKLPS	WSCL, WSCL-3, WSCLP, WSCLPS
Operating Voltage	5-24 VDC	
Current Consumption		
On	16mA (at 24V)	14mA (at 24V)
Off	7mA (at 24V)	7mA (at 24V)
Switching Current	100mA Max	
Voltage Drop	1.5 V Max @ 100mA	
Operating Frequency	1 KHz Max	
Switch Logic	Sinking, Normally Open	Sourcing, Normally Open
LED Function		
Green	Power On	
Red	Switch Active (Magnet Present)	
Operating Temperature	0°C to 70°C	
Circuit Protection	Reverse Polarity / Surge Absorber	
Environmental Certifications	IEC standard IP67, NEMA 6P	
Wire Type	High flex, 24 AWG / 105 strand primary	
Housing Material	Zinc diecast	
Housing Color Code	Black	Silver
Shock Resistance	30G Max	
Vibration Strength	9G Max	

Wiring Diagrams and Definitions

For units with flying leads

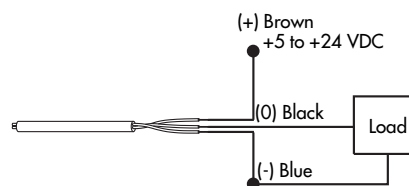
NPN Output Sinking (K)



- Ideal for complex controls utilizing multiple power supplies.

A "sinking" output sensor complete a circuit by connecting the load to ground. Sinking output sensors in a sequence can have different supply voltages. The ground is their common factor.

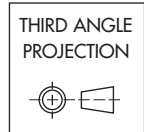
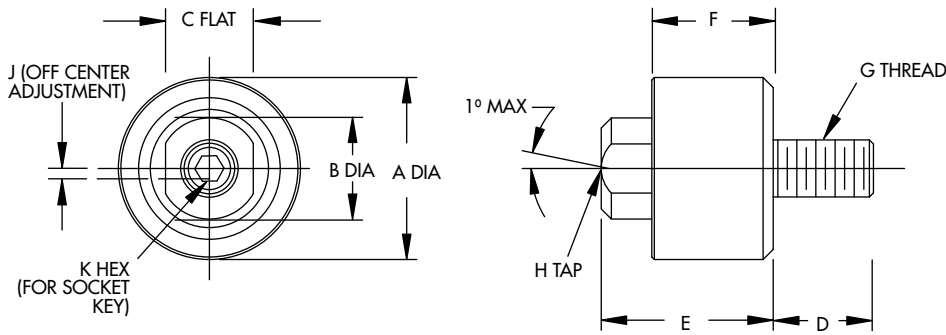
PNP Output Sourcing (C)



- Ideal for single power supply applications.

A "sourcing" output sensor completes a circuit by connecting the load to the supply current. All sourcing output sensors must have the same supply voltage.

Rod End Alignment Coupler Inch Sizes



Material: Hardened steel
Finish: Black Oxide Finish
Maximum Temperature Rating: 200°F (93.3°C)

NOTE: Do not use alignment couplers on pivoting applications.

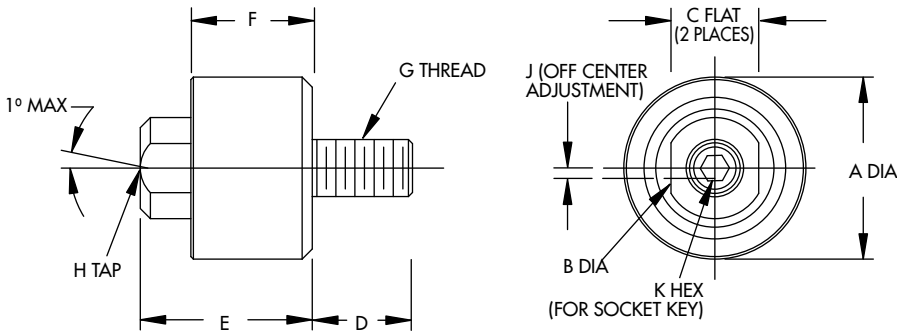
Sold separately - Not attached to the cylinder.

All dimensions are in inches.

Applicable Compact Air Cylinders	Screw Size	Part Number	Male Thread	Female Thread	A	B	C	D	E	F	G Male Thread	H Female Thread x Depth	J	K	Unit Weight (oz.)	Axial Load Ratings (lbs.)
1/2"	# 8	ACCC8	Coarse		9/16	1/4	7/32	5/16	7/16	11/32	# 8-32	# 8-32 x 13/64	1/64	5/64	0.4	180
3/4"	# 10	ACCC10	Coarse		9/16	5/16	1/4	11/32	9/16	13/32	# 10-24	# 10-24 x 9/32	1/64	3/32	0.5	180
		ACCF10	Coarse	Fine							# 10-24	# 10-32 x 9/32				
		ACFF10	Fine								# 10-32	# 10-32 x 9/32				
		ACFC10	Fine	Coarse							# 10-32	# 10-24 x 9/32				
-	1/4"	ACCC14	Coarse		15/16	1/2	7/16	13/32	13/16	9/16	1/4-20	1/4-20 x 7/16	1/32	1/8	1.6	450
		ACCF14	Coarse	Fine							1/4-20	1/4-28 x 7/16				
1-1/8"	5/16"	ACCC516	Coarse		15/16	1/2	7/16	11/16	13/16	9/16	5/16-18	5/16-18 x 15/32	1/64	5/32	1.6	580
		ACCF516	Coarse	Fine							5/16-18	5/16-24 x 15/32				
		ACFF516	Fine								5/16-24	5/16-24 x 15/32				
		ACFC516	Fine	Coarse							5/16-24	5/16-18 x 15/32				
1-1/8"	5/16"	ACCC516L	Coarse		1-1/8	5/8	9/16	9/16	1-1/32	3/4	5/16-18	5/16-18 x 17/32	1/32	5/32	3.2	580
		ACCF516L	Coarse	Fine							5/16-18	5/16-24 x 17/32				
		ACFF516L	Fine								5/16-24	5/16-24 x 17/32				
		ACFC516L	Fine	Coarse							5/16-24	5/16-18 x 17/32				
1-3/8" 1-5/8" 2.0"	3/8"	ACCC38	Coarse		1-1/8	5/8	9/16	19/32	1-1/32	3/4	3/8-16	3/8-16 x 9/16	1/32	3/16	3.2	830
		ACCF38	Coarse	Fine							3/8-16	3/8-24 x 9/16				
		ACFF38	Fine								3/8-24	3/8-24 x 9/16				
		ACFC38	Fine	Coarse							3/8-24	3/8-16 x 9/16				
2-1/2" 3.0" 4.0" 5.0"	7/16"	ACCF716	Coarse	Fine	1-9/16	3/4	11/16	3/4	1-3/8	1-1/8	1/2-13	7/16-20 x 3/4	1/16	1/4	8.8	1690
		ACFF716	Fine								1/2-20	7/16-20 x 3/4				
		ACCC12	Coarse		1-9/16	3/4	11/16	3/4	1-3/8	1-1/8	1/2-13	1/2-13 x 3/4	1/16	1/4	8.8	1690
	1/2"	ACCF12	Coarse	Fine							1/2-13	1/2-20 x 3/4				
ACFF12		Fine		1/2-20							1/2-20 x 3/4					
ACFC12		Fine	Coarse	1/2-20							1/2-13 x 3/4					
6.0" 8.0"	5/8"	ACCC58	Coarse		2-1/4	1.0	15/16	15/16	1-3/4	1-1/2	5/8-11	5/8-11 x 15/16	1/16	5/16	24.0	3220
		ACCF58	Coarse	Fine							5/8-11	5/8-18 x 15/16				
		ACFF58	Fine								5/8-18	5/8-18 x 15/16				
		ACFC58	Fine	Coarse							5/8-18	5/8-11 x 15/16				

Rod End Alignment Coupler Combination Sizes

FIRST ANGLE
PROJECTION



Material: Hardened steel
Finish: Black Oxide Finish
Maximum Temperature Rating: 200°F (93.3°C)

NOTE: Do not use alignment couplers on pivoting applications.

Sold separately - Not attached to the cylinder.

All dimensions are in millimeters except where noted.

Applicable Compact Air Cylinder	Part Number	A	B	C	D	E	F	G Male Thread	H Female Thread X Depth	J	K mm (Inch)	Unit Weight (Grams)	Axial Load Rating (N)
1/2" & 10mm	WACC8-M4	14,3	6,1	5,0	8,0	11,2	8,7	#8-32	M4x0,7 x 6		1,98 (5/64)		
10mm	WACM4-C8	14,0	6,35	5,6	6,0	12,5	10,0	M4x0,7	#8-32 x 1/4	0,4	2,5 (.098)	11,4	815
3/4"	WACC10-M5							#10-24					
	WACF10-M5	14,3	7,6	7,0	8,7	14,5	10,3	#10-32	M5x0,8 x 8		2,38 (3/32)		
20mm	WACM5-C10								#10-24 x 5/16				
25mm	WACM5-F10	14,0	7,9	6,35	8,0	15,2	11,0	M5x0,8	#10-32 x 5/16	0,4	3,0 (.118)	14,2	815
-	WACC14-M6	23,8	12,4	10,0	10,3	20,8	14,3	1/4-20	M6x1 x 13		3,18 (1/8)		
40mm	WACM6-C14								1/4-20 x 1/2				
	WACM6-F14	24,0	12,7	11,1	9,7	21,5	15,0	M6x1	1/4-28 x 1/2	0,8	4,0 (.157)	45,4	2045
1-1/8"	WACC516-M8							5/16-18					
	WACF516-M8	23,8	12,4	10,0	17,5	20,8	14,3	5/16-24	M8x1,25 x 13		3,97 (5/32)		
-	WACM8-C516								5/16-18 x 5/8				
	WACM8-F516	24,0	12,7	11,1	11,7	22,5	16,0	M8x1,25	5/16-24 x 5/8	0,4	5,0 (.197)	45,4	2580
1-3/8 1-5/8 2.0"	WACC38-M10							3/8-16					
	WACF38-M10	28,6	15,6	13,0	15,1	26,3	19,1	3/8-24	M10x1,5 x 15		4,76 (3/16)		
-	WACM10-C38								3/8-16 x 5/8				
	WACM10-F38	28,0	15,9	14,3	16	26,5	20,0	M10x1,5	3/8-24 x 5/8	0,8	7,0 (.276)	90,7	3700
2-1/2 3.0 4.0 5.0"	WACC12-F716	39,0	19,1	17,5	17,9	36,5	30,0	M12x1,75	7/16-20 x 13/16		8,0 (.315)		
	WACC12-M12							1/2-13					
	WACF12-M12	39,7	18,8	16,0	19,1	35,1	28,6	1/2-20	M12x1,75 x 19		6,35 (1/4)		
	WACC12-C12								1/2-13 x 13/16				
	WACM12-F12	39,0	19,1	17,5	17,9	36,5	30,0	M12x1,75	1/2-20 x 13/16	1,6	8,0 (.315)	250,0	7540



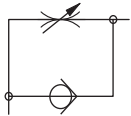
Flow Controls

Unique Inch to Metric Combinations

- Inch Sizes: #10-32, 1/8NPTF, 1/4NPTF
- Metric Sizes: M5, G1/8, G1/4
- #10-32 valves available with a space saving integral barb for 1/8" I.D. tubing.
- Meter Out style valves can be factory installed to your Compact Automation cylinders, guided cylinders, gripper, etc... at no extra charge. See Factory Installed below.

3 Flow Paths

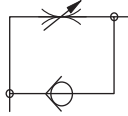
Style "MO" Meter Out



- Metered Output
- Free Flow Input



Style "MI" Meter In



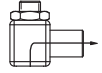
- Metered Input
- Free Flow Output



Style "NV" Needle Valve Meter Both Ways



- Metered Input
- Metered Output



Precision Control

- A unique needle design minimizes turbulence and improves flow control ability.
- A super fine pitch needle thread provides the finest adjustment available.
- Captive needle cannot be adjusted out of the housing.

Sizes	Needle Pitch	Number of Turns
# 10-32	80 TPI	6
M5 x .8	.32mm	
1/8NPTF	60 TPI	8
G1/8	.42mm	
1/4NPTF	56 TPI	8
G1/4	.45mm	

Model Numbers*

Port Thread	"MO" Color Code: Black			"MI" Color Code: Red			"NV" Color Code: Silver		
	Model #	Male Thread	Female Thread	Model #	Male Thread	Female Thread	Model #	Male Thread	Female Thread
# 10-32 M5	MO10	# 10-32	# 10-32	MI10	# 10-32	# 10-32	NV10	# 10-32	# 10-32
	MO5	M5	M5	MI5	M5	M5	NV5	M5	M5
	MO10-5	# 10-32	M5	MI10-5	# 10-32	M5	NV10-5	# 10-32	M5
	MO5-10	M5	# 10-32	MI5-10	M5	# 10-32	NV5-10	M5	# 10-32
	MO10B	# 10-32	1/8" barb	MI10B	# 10-32	1/8" barb	NV10B	# 10-32	1/8" barb
1/8-27NPTF G1/8	MO18	1/8NPTF	1/8NPTF	MI18	1/8NPTF	1/8NPTF	NV18	1/8NPTF	1/8NPTF
	MOG18	G1/8	G1/8	MIG18	G1/8	G1/8	NVG18	G1/8	G1/8
	MO18-G18	1/8NPTF	G1/8	MI18-G18	1/8NPTF	G1/8	NV18-G18	1/8NPTF	G1/8
	MOG18-18	G1/8	1/8NPTF	MIG18-18	G1/8	1/8NPTF	NVG18-18	G1/8	1/8NPTF
1/4-18NPTF G1/4	MO14	1/4NPTF	1/4NPTF	MI14	1/4NPTF	1/4NPTF	NV14	1/4NPTF	1/4NPTF
	MOG14	G1/4	G1/4	MIG14	G1/4	G1/4	NVG14	G1/4	G1/4
	MO14-G14	1/4NPTF	G1/4	MI14-G14	1/4NPTF	G1/4	NV14-G14	1/4NPTF	G1/4
	MOG14-14	G1/4	1/4NPTF	MIG14-14	G1/4	1/4NPTF	NVG14-14	G1/4	1/4NPTF

NPTF = National Pipe Thread Dry Seal (1/8NPTF and 1/4 NPTF)

"G" = BSPP British Standard Pipe Parallel (G1/8 and G1/4)

1/8" Barb is for 1/8" ID polyurethane or vinyl tubing

* = All model numbers are available with the Knob Option, add suffix "K" to the end of the part number.

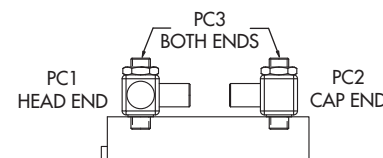
Factory Installed

Compact Automation Products will factory install any "MO" model flow control at no charge.

How to Order:

- 1.) Verify "MO" model number required from the chart above.
- 2.) Choose factory installation: "PC1" Head end only, "PC2" Cap end only, "PC 3" Head and cap end
- 3.) Remove "MO" from model number and add "PC" option to the end

Factory Installed part number example:
G18-18PC3
Flow control required: MOG18-18
Install at: head and cap end PC3
(Remove MO add PC3 to end)

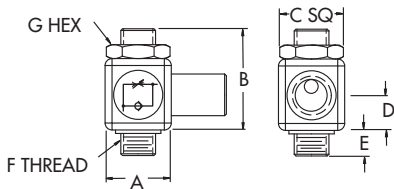


Specify our unique Inch to Metric or Metric to Inch combination flow controls factory installed to convert cylinder ports.

For example, metric cylinder part number WS25x25 - G18-18PC3 would place two metered output flow controls on the cylinder and allow for the use of 1/8-27 NPTF fittings.

Dimension Information Minimum body length for two part controls - 7/8"

Inch Version



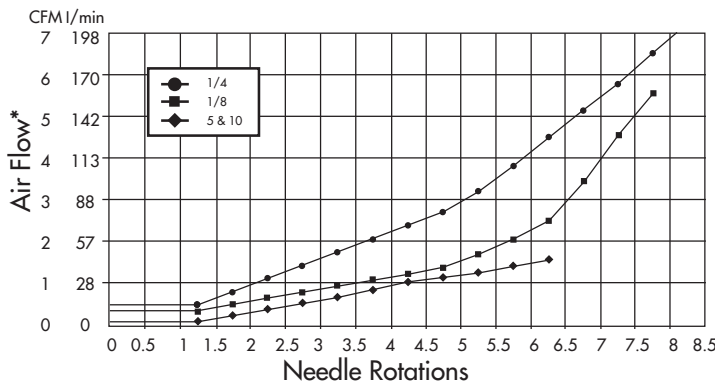
Model #	A	B	C	D	E	F	G
MO10 MI10 NV10	11/16	9/16	3/8	3/16	5/32	# 10-32	5/16
MO18 MI18 NV18	1.0	29/32	9/16	5/16	5/16	1/8-27 NPTF	9/16
MO14 MI14 NV14	1-1/8	1-1/32	11/16	3/8	13/32	1/4-18 NPTF	11/16

Combination

Important Note

The combination units with Inch and Metric threads are modular versions of both drawings.

Flow Chart



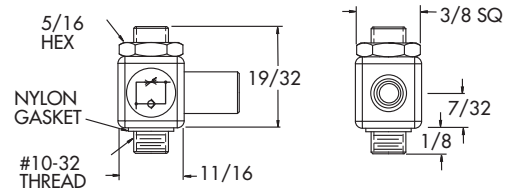
* at 60 PSI (4.1 BAR) and 60°F (15°C)

Materials and Technical Data

Size	Housing	Inner Housing	Needle	Seals	Pressure Ratings	Captive Needle	360° Swivel	Gasket Material
M5 # 10-32	Nickel Plated Brass	Nickel Plated Brass	Stainless Steel	Buna-N 0°F to 200°F -15°C to 90°C	0 to 175 PSI 0 to 12 BAR	Yes	Yes- Prior to tightening 1/8NPTF and 1/4NPTF swivel after mounting	Nylon 0°F to 200°F -15°C to 90°C
1/8 and 1/4	Anodized Aluminum							

Barb Fitting for #10-32 or M5 only

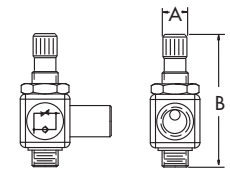
#10-32 or M5 Male to Barb for 1/8" I.D. tubing



Model Number	MO10B	MI10B	NV10B
Examples	MO5B	MI5B	NV5B

Knob Option Available with any valve

Inch Version



Model Number	MO10K MI10K NV10K	MO18K MI18K NV18K	MO14K MI14K NV14K
A	5/32	15/64	19/64
B (max.)	29/32	1-5/16	1-5/8

Cv Factor

Cv = Volume of water in gallons at 60°F (15°C) that will flow per minute through the valve with a pressure differential of 1 PSI across the valve.

Style	Flow Direction (Fully open)	# 10-32 M5	1/8-27 G1/8	1/4-18 G1/4
MO	Free Cv	.08	.25	.42
	Metered Cv	.05	.20	.38
MI	Free Cv	.07	.23	.40
	Metered Cv	.06	.22	.39
NV	Metered Cv	.05	.24	.38

Reverse Assembly

Simple solution to a mounting or porting interference. Compact® cylinders are symmetrical and easily assembled in reverse. When specifying 'RA' the mounting and porting orientations will change; see examples below.

1/2" - 8"
Bore

This option is not applicable to Magnetic Piston cylinders.

Reverse Assembly

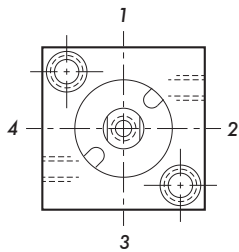
Ordering
Suffix

RA

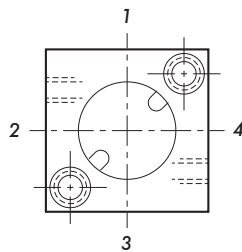
Example 3/4" Bore Short Stroke

Standard Assembly

Front View

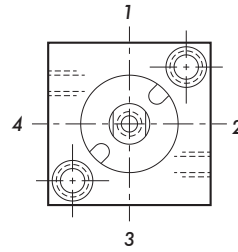


Rear View

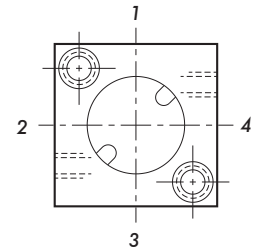


Reverse Assembly

Front View



Rear View

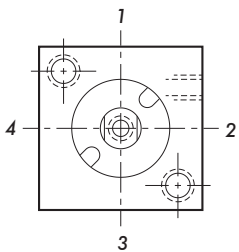


Orientation of porting and mounting change

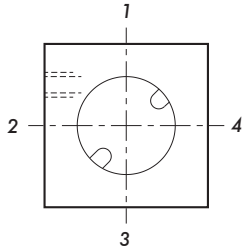
Example 3/4" Bore Long Stroke

Standard Assembly

Front View

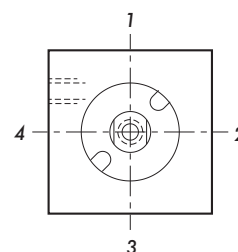


Rear View

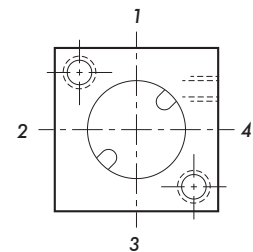


Reverse Assembly

Front View



Rear View

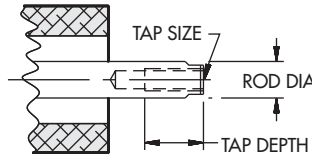


Orientation of porting and mounting change

Reminder: This option is **not** applicable to Magnetic Piston cylinders.

Usable Female Rod Thread

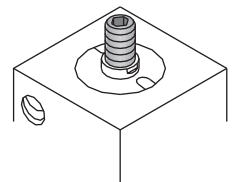
On magnetic piston style cylinders, refer to 1/4" longer **stroke** when determining tap depth.



1/2" - 8"
Bore

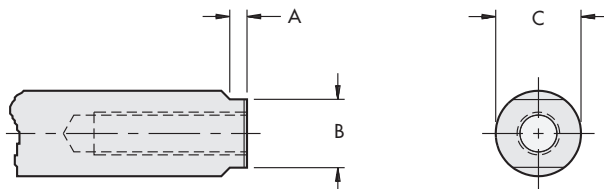
Bore	Rod Diameter	Rod Tap		Duty	Stroke	Tap Depths							
		Standard	Optional Suffix: FT			1/8	1/4	3/8	1/2	5/8	3/4	7/8	1" and longer
1/2	.25	#8-32	?	Standard	.25	.25	.38	.44	.44	.44	.44	.44	.44
				Intermediate	.25	.38	.44	.44	.44	.44	.44	.44	
				Heavy	.25	.38	.44	.44	.44	.44	.44	.44	
3/4	.31	#10-24	#10-32	Standard	.25	.38	.38	.44	.44	.44	.44	.44	
				Intermediate	.38	.44	.44	.44	.44	.44	.44	.44	
				Heavy	.44	.44	.44	.44	.44	.44	.44	.44	
1-1/8	.50	5/16-18	5/16-24	Standard	.31	.38	.44	.50	.63	.69	.81	.81	
				Intermediate	.44	.50	.63	.69	.81	.81	.81	.81	
				Heavy	.63	.69	.81	.81	.81	.81	.81	.81	
1-3/8	.63	3/8-16	3/8-24	Standard	.44	.44	.50	.50	.69	.81	.88	.94	
				Intermediate	.50	.50	.69	.81	.88	.94	.94	.94	
				Heavy	.69	.81	.88	.94	.94	.94	.94	.94	
1-5/8	.63	3/8-16	3/8-24	Standard	.44	.44	.50	.50	.69	.81	.88	.94	
				Intermediate	.50	.50	.69	.81	.88	.94	.94	.94	
				Heavy	.69	.81	.88	.94	.94	.94	.94	.94	
2	.63	3/8-16	3/8-24	Standard	.50	.50	.69	.69	.81	.88	.94	.94	
				Intermediate	.69	.69	.81	.88	.94	.94	.94	.94	
				Heavy	.81	.88	.94	.94	.94	.94	.94	.94	
2-1/2	.75	1/2-13	1/2-20	Standard	.50	.63	.63	.75	.88	1.00	1.00	1.25	
				Intermediate	.63	.75	.88	1.00	1.00	1.25	1.25	1.25	
				Heavy	.88	1.00	1.00	1.25	1.25	1.25	1.25	1.25	
3	.75	1/2-13	1/2-20	Standard	.50	.63	.63	.75	.88	1.00	1.00	1.25	
				Intermediate	.63	.75	.88	1.00	1.00	1.25	1.25	1.25	
				Heavy	.88	1.00	1.00	1.25	1.25	1.25	1.25	1.25	
4	.75	1/2-13	1/2-20	Standard	.63	.75	.75	.88	.88	.88	1.00	1.25	
				Intermediate	.75	.88	.88	.88	1.00	1.25	1.25	1.25	
				Heavy	.88	.88	1.00	1.25	1.25	1.25	1.25	1.25	
5	.75	1/2-13	1/2-20	Standard	.63	.75	.75	.88	.88	.88	1.00	1.25	
				Intermediate	.75	.88	.88	.88	1.00	1.25	1.25	1.25	
	1.00	5/8-18	?	Heavy	.88	.94	1.00	1.25	1.25	1.25	1.25		
6	1.00	5/8-18	?	Standard	.75	.81	.88	.94	1.00	1.00	1.25	1.25	
8	1.00	5/8-18	?	Standard	.75	.81	.88	.94	1.00	1.00	1.25	1.25	

For low cost male thread see the Accessories section, Male Stud on page 76.



Usable Wrench Flats

Bore	A	B Flat	C Dia
1/2	.06	.22	.25
3/4	.06	.25	.31
1-1/8	.13	.44	.50
1-3/8, 1-5/8, 2"	.13	.56	.63
2-1/2, 3, 4, 5"	.13	.69	.75
5FH, 6, 8"	.13	.94	1.00



Cylinder Weight

Approximate Unit Weights (Ounces)

Ounces to Grams (Ounces x 28.349 = Grams)

Example: AS34x214

A Magnetic Piston .55
 S34 Square 3/4" bore 2.0
 x
 214 # of 1/8" increments 3.6 (.2x18)
 6.15 ounces

NOTE: For CR3 multiply weight from chart below by 2.8"

1/2" - 8"
Bore

Rectangular and Square body styles

	Duty	Non-Magnetic Piston					Magnetic Piston Adder				
		Standard		Intermediate	Heavy		Standard		Intermediate	Heavy	
		Single	Double	Single	Single	Double	Single	Double	Single	Single	Double
1/2	Zero stroke	.90	.95	1.10	1.20	1.20	.45	.50	.40	.40	.40
	per 1/8" stroke	.15	.20	.15	.15	.20					
3/4	Zero stroke	2.00	2.10	3.00	3.80	4.00	.55	.60	.70	.85	.90
	per 1/8" stroke	.20	.30	.20	.20	.30					
1-1/8	Zero stroke	3.10	3.30	4.40	5.70	6.10	.75	.80	1.20	1.55	1.60
	per 1/8" stroke	.30	.50	.30	.30	.50					
1-3/8	Zero stroke	5.50	6.10	7.40	9.50	10.10	.95	1.00	1.65	2.10	2.35
	per 1/8" stroke	.50	.60	.50	.50	.60					
1-5/8	Zero stroke	6.80	7.40	9.10	11.20	12.0	1.20	1.20	2.10	2.65	3.00
	per 1/8" stroke	.60	.70	.60	.60	.70					
2	Zero stroke	11.80	12.10	15.30	18.40	19.00	.95	1.65	1.85	3.05	3.50
	per 1/8" stroke	.90	1.00	1.00	.90	1.00					
2-1/2	Zero stroke	18.40	19.40	23.30	27.60	29.00	2.30	2.35	4.55	6.35	6.80
	per 1/8" stroke	1.20	1.50	1.20	1.20	1.50					
3	Zero stroke	30.40	31.10	36.70	42.30	43.60	3.20	3.25	6.10	8.80	9.00
	per 1/8" stroke	1.80	2.10	1.80	1.80	2.10					

Round body styles

	Duty	Non-Magnetic Piston					Magnetic Piston Adder				
		Standard		Intermediate	Heavy		Standard		Intermediate	Heavy	
		Single	Double	Single	Single	Double	Single	Double	Single	Single	Double
1/2	Zero stroke	1.1	1.2	1.3	1.5	1.5	1.6	1.7	1.8	2	2
	per 1/8" stroke	.2	.2	.2	.2	.2	.2	.2	.2	.2	.2
3/4	Zero stroke	2.20	2.20	3.20	4.00	4.10	.11	.16	.25	.43	.44
	per 1/8" stroke	.30	.40	.30	.30	.40					
1-1/8	Zero stroke	3.70	4.00	5.10	6.40	6.80	.38	.40	.78	1.14	1.22
	per 1/8" stroke	.50	.60	.50	.50	.60					
1-3/8	Zero stroke	6.30	6.90	8.30	10.10	10.90	.59	.62	1.26	1.73	1.96
	per 1/8" stroke	.60	.70	.60	.60	.70					
1-5/8	Zero stroke	7.80	8.20	10.00	12.00	12.80	.89	.90	1.79	2.36	2.70
	per 1/8" stroke	.70	.80	.70	.70	.80					
2	Zero stroke	13.10	13.40	16.60	19.70	20.30	.80	1.51	1.72	2.91	3.35
	per 1/8" stroke	1.00	1.10	1.00	1.00	1.10					
2-1/2	Zero stroke	19.60	20.60	24.30	28.80	30.10	2.27	2.31	4.49	6.30	6.75
	per 1/8" stroke	1.10	1.40	1.10	1.10	1.40					
3	Zero stroke	30.50	31.20	36.80	42.40	43.70	3.37	3.41	6.24	8.93	9.15
	per 1/8" stroke	1.10	1.60	1.10	1.10	1.60					
4	Zero stroke	51.50	53.00	60.60	68.90	71.30	5.07	5.01	9.89	14.86	14.65
	per 1/8" stroke	1.60	1.90	1.60	1.60	1.90					
5	Zero stroke	79.30	80.90	88.10	105.70	109.20	8.09	8.19	15.89	23.01	22.93
	per 1/8" stroke	1.90	2.20	1.90	1.90	2.20					
6	Zero stroke	124.20	127.50	?	?	?	12.00	11.27	-	-	-
	per 1/8" stroke	2.40	2.90	?	?	?					
8	Zero stroke	229.10	233.00	?	?	?	19.28	18.27	-	-	-
	per 1/8" stroke	3.10	3.50	?	?	?					

Approximate Unit Weights (Ounces)

1/2" - 8"
Bore

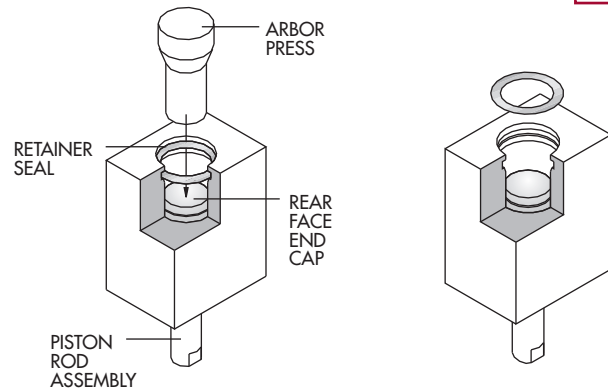
Accessories													
Suffix	Description	Bore											
		1/2	3/4	1-1/8	1-3/8	1-5/8	2	2-1/2	3	4	5	6	8
ADJ	Adjustable Retract Stroke	.37	.61	1.53	1.97	2.31	5.09	5.96	10.10	CF	CF	CF	CF
CBSS	Clevis Bracket	.26	.79	1.37	2.17	2.17	2.17	4.18	4.18	4.18	4.18	39.84	39.84
EB	End Bracket (flange)	.19	.36	.44	.94	1.31	2.01	2.35	4.66	?	?	?	?
FF	Front Flange ("S") style only)	.28	.84	1.11	1.78	1.74	4.85	5.31	9.10	?	?	?	?
FF	Front Flange ("R") style only)	.28	1.28	2.03	1.77	1.89	4.72	5.59	9.10	16.26	61.90	157.0	157.0
LP	Long Pivot Mount	?	2.63	2.79	3.26	5.58	7.21	13.27	14.31	42.57	?	?	?
MS	Male Stud	.04	.06	.24	.43	.43	.43	.96	.96	1.12	1.12	1.90	1.90
NM	Nose Mount	.25	3.43	2.09	3.05	3.78	5.67	9.76	12.33	24.00	33.83	?	?
PS	Pivot Shaft	?	.94	1.10	1.22	1.31	3.28	6.43	7.70	27.00	?	?	?
RE	Rod Eye	.13	.51	.54	1.01	1.01	1.01	3.82	3.82	3.82	3.82	21.80	21.80
RF	Rear Flange ("S") style only)	.28	.84	1.11	1.78	1.74	4.85	5.31	9.10	?	?	?	?
RF	Rear Flange ("R") style only)	.28	1.28	2.03	1.77	1.89	4.72	5.59	9.10	16.26	61.90	157.00	157.00
SB	Side Bracket (flange)	.19	.43	.49	.99	1.26	1.89	2.15	3.94	?	?	?	?
SP	Short Pivot Mount	?	1.96	2.12	2.25	2.34	7.59	10.74	14.17	37.70	?	?	?
SRC	Short Rear Clevis	.28	.86	1.52	2.97	3.35	5.54	10.91	12.88	?	?	?	?
SRCE	Short Rear Clevis with Eye Mount	.50	1.37	2.19	4.36	4.75	7.28	12.69	19.36	?	?	?	?

Disassembly

1/2" - 8"
Bore

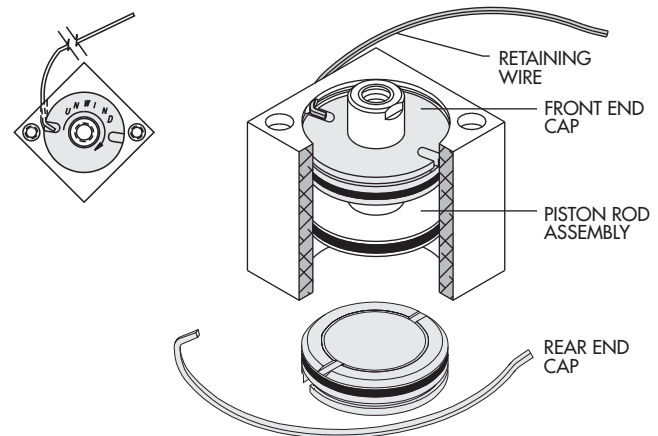
1/2" Bore (Snap Cap)

1. Place cylinder under small arbor press, rear end cap up. Apply 15 pounds of force.
2. Push the end cap down into the cylinder frame, retainer seal will remain in groove.
3. With an o-ring tool remove the retainer seal.
4. Push the piston rod assembly up to remove the rear face end cap.
5. Do not remove the piston rod assembly.
6. Turn cylinder over.
7. Repeat steps 1-3, push rod end cap out with piston rod assembly and remove both.



3/4" - 8" Bore

1. Place cylinder in vise, rear end cap up
2. Place spanner wrench pins in notches of the end cap
3. Turn clockwise. The retaining wire will back out of the cylinder.
4. Stop turning when wire becomes loose.
5. Push the end cap down into the frame.
6. Remove the wire by pulling the hooked end *from the cylinder bore*.
7. Push the piston rod assembly up to remove the end cap.
8. Do not remove piston rod assembly.
9. Turn cylinder over.
10. Repeat steps 1-6, push front end cap out with piston rod assembly and remove both.



General Repair Instructions

1. Remove any seal that becomes visible during repair with an o-ring tool.
2. Clean all grooves with a soft cloth.
3. Lightly lubricate seal grooves, reset seals and lubricate again.
4. Repeat above steps, in reverse, to reassemble.
5. Bubble test cylinder to assure air tight seal.

Double Rod Instructions - 3/4" through 8"

1. Using snap ring pliers, remove first snap ring.
2. Remove piston from rod and remove snap ring from opposite side.
3. Remove inner piston seal with an o-ring tool and reset seals as detailed above.
4. Reset snap ring with flat side facing out from center.
5. Place piston over seal.
6. Reset opposite snap ring with flat side facing out from center.
7. Reassemble and bubble test.

Repair Kits

1/2" - 8"
Bore

Bore	Repair Kits						Tools		Lubrication
	Rod End	Standard	Viton®	Teflon®	Hydraulic	Viton® Hyd	Assembly Wrench	Flat Wrench	
1/2	Single	RK12	RKV12	?	?	?	?	FW1S	Lube One Lubricates approximately 30 medium size cylinders.
	Double	RKD12	RKDV12						
3/4	Single	RK34	RKV34	RKT34	RKH34	RKVH34	W1	FW2S	
	Double	RKD34	RKDV34	RKDT34	RKDH34	RKDVH34			
1-1/8	Single	RK118	RKV118	RKT118	RKH118	RKVH118	W2	FW3S	
	Double	RKD118	RKDV118	RKDT118	RKDH118	RKDVH118			
1-3/8	Single	RK138	RKV138	RKT138	RKH138	RKVH138	W3	FW3S	
	Double	RKD138	RKDV138	RKDT138	RKDH138	RKDVH138			
1-5/8	Single	RK158	RKV158	RKT158	RKH158	RKVH158	W3	FW3S	
	Double	RKD158	RKDV158	RKDT158	RKDH158	RKDVH158			
2	Single	RK2	RKV2	RKT2	RKH2	RKVH2	W3	FW3S	
	Double	RKD2	RKDV2	RKDT2	RKDH2	RKDVH2			
2-1/2	Single	RK212	RKV212	RKT212	RKH212	RKVH212	W3	FW3S	
	Double	RKD212	RKDV212	RKDT212	RKDH212	RKDVH212			
3	Single	RK3	RKV3	RKT3	RKH3	RKVH3	W3	FW3S	
	Double	RKD3	RKDV3	RKDT3	RKDH3	RKDVH3			
4	Single	RK4	RKV4	RKT4	RKH4	RKVH4	W3	FW3S	
	Double	RKD4	RKDV4	RKDT4	RKDH4	RKDVH4			
5	Single	RK5	RKV5	?	?	?	W3	FW3S	
	Double	RKD5	RKDV5						
FH5	Single	RKFH5	RKFHV5	?	?	?	W3	FW3S	
	Double	RKFHD5	RKFHDV5						
6	Single	RK6	RKV6	?	?	?	W3	FW3S	
	Double	RKD6	RKDV6						
8	Single	RK8	RKV8	?	?	?	W3	FW3S	
	Double	RKD8	RKDV8						

Repair Kits apply to Non-Magnetic and Magnetic piston cylinders - any duty.

All Repair Kits Include:

- Endcap Seals
- Shaft Seals
- Piston Seals
- Retaining Wire*
- Lubrication (1 to 4 milliliters)
- Snap Rings - *RKD kits only*
- Magnets

**3/4" through 1-5/8" Bore Repair Kits only
2" Bore and larger -- must be ordered separately.*

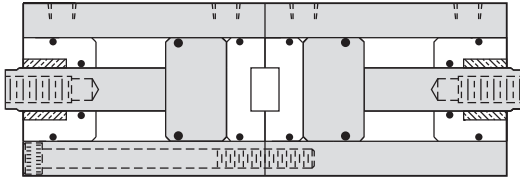
Application Ideas

With only minor modification to Compact® cylinder bodies and rod ends, these non-standard cylinder can be built and delivered quickly and cost effectively in any quantity.

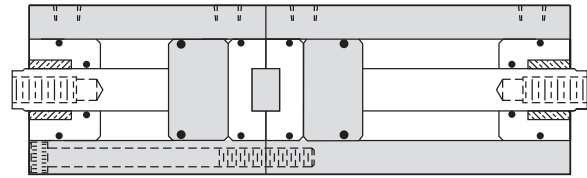
1/2" - 8"
Bore

Back-to-Back 3 or 4 positions

Equal stroke increments provide 3 positions.



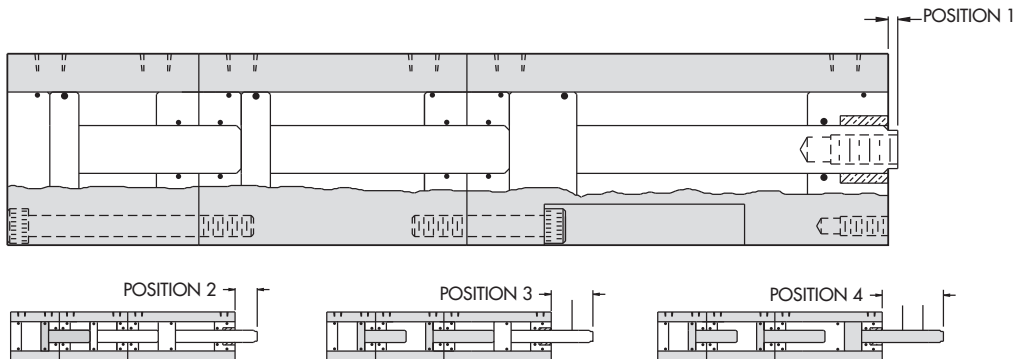
Unequal stroke increments provide 3 or 4 positions, depending on sequence of operation.



- Back-to-back assemblies feature a pilot locator between the cylinder to assure positive alignment.
- Cylinder must have support when used in a non-vertical application.
- 4-way valve circuit required for each cylinder.

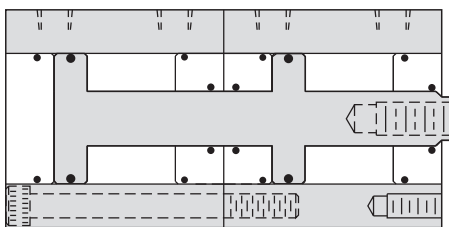
Multi-Position 3 or more positions

Three or more stroke increments can be achieved with "in line" multi-position cylinders.



- Precise valve circuit design is critical.
- Front cylinder must include all previous cylinder increments. Example: Increments include 1" + 1" + 1". Front cylinder stroke 3", middle cylinder 2", back cylinder 1".

Multi-Piston High Output



- Numerous pistons can be coupled to achieve extra output in limited space applications.
- Individual cylinders with a common rod, as shown in this diagram, can provide multiple output for push and pull.

For design assistance and quotes contact your local distributor or our Technical Sales Department at (864) 647-9521.

Modifications to fit Customer Requirements

Compact Automation Product's Technical Sales team understands the ever-changing industry.

Each modified design is its own, requiring application - specific parts and know-how. We at Compact Automation Products pride ourselves in our ability to create or modify a cylinder to fit *your* application.

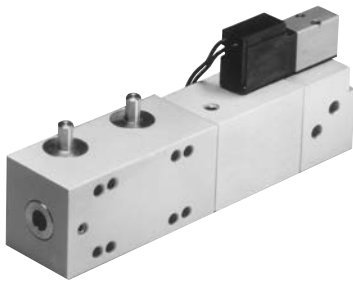
Do you have an unusual space situation, material requirement, or other specific need you think is hopeless?

Never fear, Compact Automation is here... Call us!

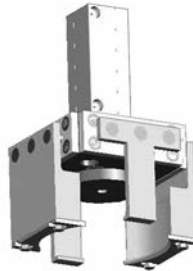
If you think it can't be done, we think IT CAN.

For your convenience, see the Request for Quote form, on pages 101 and 102.

1/2" - 8"
Bore



Medical Device
Twin Pinion/Common Rack 90° Actuator



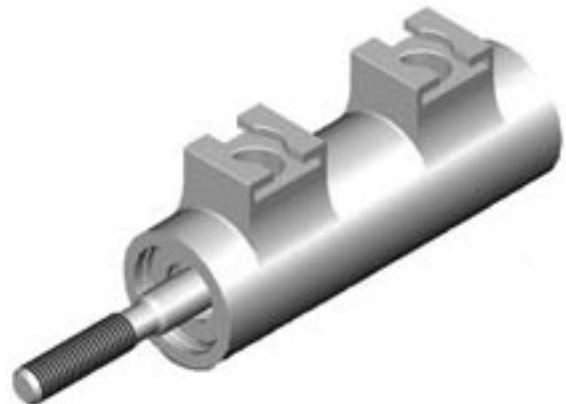
Food Processing Machine
Multi-axis gripper with all Stainless Steel components



Semi Conductor Industry
Heavily modified frame and oversized hollow rod



PCB Machine Tool
Direct mounted control valve



Entertainment Industry Animation Cylinder
Custom stainless steel body for hydraulic service

Modified Cylinder Proposal

Date Requested _____

Date Quoted _____

From

Company Name _____
 City _____ State _____
 Contact _____
 Phone _____ Fax _____
 E-mail _____

To

Compact Automation Products, Inc.
 Contact (if known) _____
 Current Compact Distributor _____
 Contact _____

– All modified and special purpose air cylinders are manufactured from our standard product lines –
To ensure a quick and accurate quote, please include all requirements.

Round or Square Style Cylinder

Basic Cylinder Part Number Required: _____

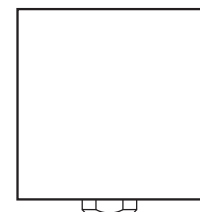
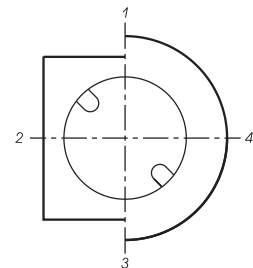
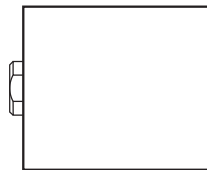
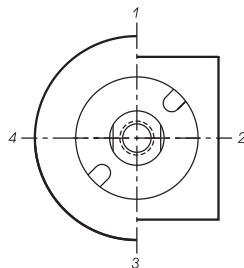
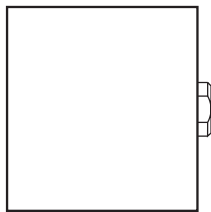
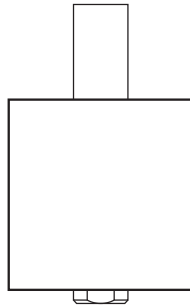
Prototype:

Yes No

Quantity:

- 1 - 9 pcs.
 10 - 24 pcs.
 25 - 49 pcs.
 50 - 99 pcs.

other: _____



Modified Hollow Rod Cylinder Proposal

Date Requested _____
Date Quoted _____

From

Company Name _____
City _____ State _____
Contact _____
Phone _____ Fax _____
E-mail _____

To

Compact Automation Products, Inc.
Contact (if known) _____
Current Compact Distributor _____
Contact _____

– All modified and special purpose air cylinders are manufactured from our standard product lines –
To ensure a quick and accurate quote, please include all requirements.

Round or Square Style Cylinder

Basic Cylinder Part Number Required: _____

Hollow Rod Requirements:

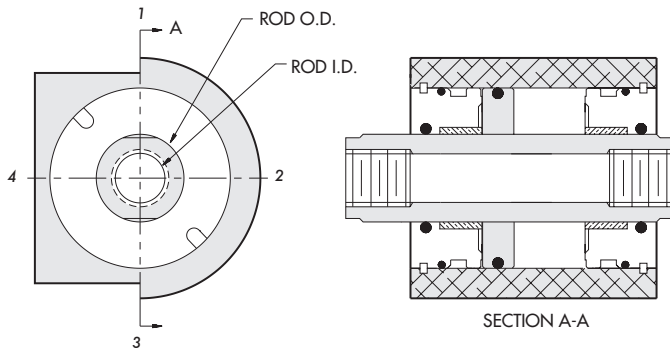
Base Rod Material

- Stainless Steel
- Other _____

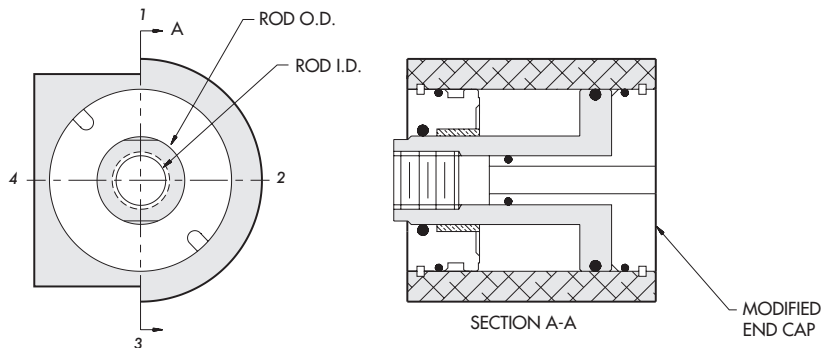
Prototype: Yes No

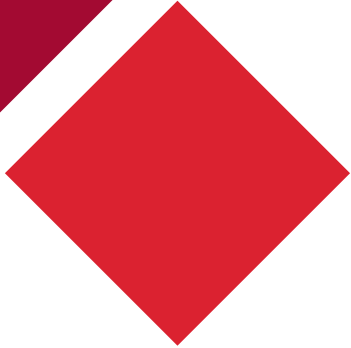
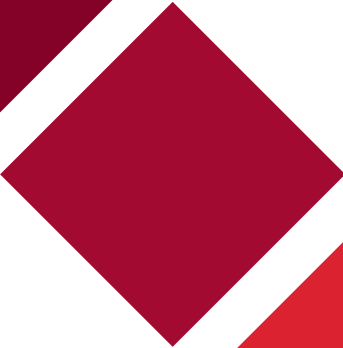
- Quantity:**
- 1 - 9 pcs.
 - 10 - 24 pcs.
 - 25 - 49 pcs.
 - 50 - 99 pcs.
 - other: _____

Double Rod End



Single Rod End Concept only





COMPACT[®]
AUTOMATION PRODUCTS

Compact Automation Products, LLC
105 Commerce Way
Westminster, SC 29693
Tel: 864.647.9521
Fax: 864.647.9574
www.compactautomation.com

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09/20