## **BT-P Tuff Parallel Motion Gripper**



## **Features**

Α

- Square body design with built in cylinder
- Roller burnished I.D. and • hard-coat anodized for wear resistance
- Hardened steel clevis link .
- Ground steel linkages
- Self-lubrication pivot • bushings
- Four bar linkage design-• no sliding parts
- Hardened pins for • increased cycle life
- Dowel pin & tapped holes • for tooling
- Optional sensing (see page 25)
- Optional tooling jaws •
- Side and bottom mounting with dowel pin & tapped holes

## **Technical Data**

= 60-110 psi **Operation Pressure** = +/-0.002" Repeat accuracy Life expectancy = >5 million cycles

Force diagrams below depict the grip force, which is the sum of the forces of the jaws at the top edge of the jaw. For added on tooling a graph is given for derating the grip force.

Grip Force = Operating pressure * Grip Factor * Derating Factor		
Spread Force = Grip Force		
Туре	Grip Factor	
BT-0P	0.16	
BT-1P	0.53	
BT-2P	0.82	
BT-3P	1.79	

