



1-1/8" Bore Heavy Duty Aluminum Cylinders

Direct replacements for Clippard's 1-1/8" bore cylinders. For jobs requiring more force than smaller cylinders, here is a rugged, heavy-duty 1-1/8" bore cylinder possessing many features desired by engineers and designers. Force factor is one — 100 pounds per square inch of line pressure resulting in a push of 100 pounds. All styles are double acting. Mountings include stud, and combination clevis-stud in single rod cylinders and stud mounting only in double rod cylinders. Construction is completely repairable fine pitch screw together type. Ports are 1/8" NPT. Rods are ground and polished 3/8" stainless steel with milled flats for easy installation. Cylinder tubes are heavy walled aluminum alloy with an extremely

durable hard-surface finish. Heads are black oxide finished steel. Rod bearings are sintered bronze, impregnated with lubricant. Pistons are brass, threaded and locked onto shafts. Piston and rod seals are Buna N Block "Vee" type for fast break away at low working pressures on jobs requiring gradual force applications. Internal cushions absorb shock, reduce noise and promote long life. All cylinders are provided with steel lock washers and 1"-20 nuts, 3/8" thick, for mounting. Use these sturdy 1-1/8" bore cylinders in light and heavy duty applications where extra force and stamina, combined with savings in space are required. Ideal for jigs, fixtures, automated equipment and power applications.

Features

- Very low breakaway force (2 psi breakaway) – Allows for a consistent stroke speed (no sudden jumps)
- Hard-anodized aluminum body - attractive, yet durable
- Force factor of 1 - 100 psig input provides 100 lbs. output force
- Available in many stroke lengths (even up to 8 ft. in special quantities!)
- Brass piston, stainless steel rod

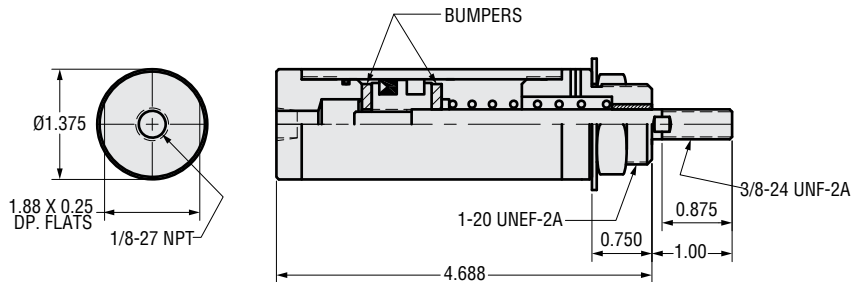
Notes:

1. 1.12 bore double acting with bumpers both ends standard
2. Black oxidized steel endcovers, brass piston, chrome plated SS rod
3. Nitrile seals, 180°F max, 150 PSI max
4. Hard coat anodized aluminum tube, zinc plated nut and lock washer
5. Low friction u-cup seals with moly lube

18SS AIR CYLINDER - TYPE 18 STUD MOUNT, SPRING RETURN (Single Acting)



Mount: Stud **Type:** Single Acting Spring Return
Available Stroke Lengths: 1"

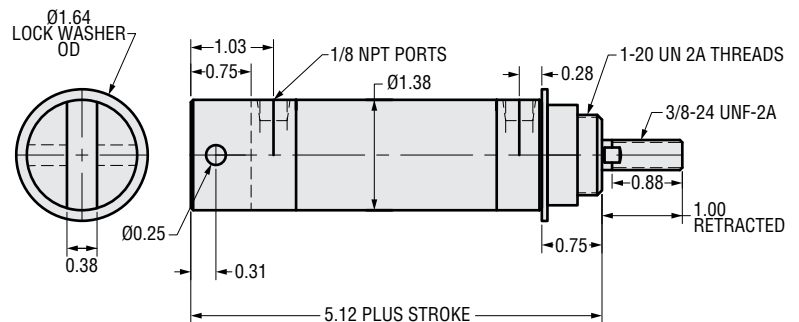


Nuts included, but not shown on drawing

18CSD AIR CYLINDER - TYPE 18 CLEVIS-MOUNT CYLINDERS (Double Acting)



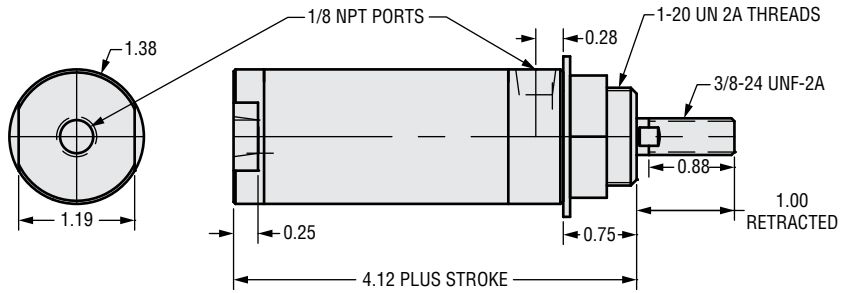
Mount: Clevis **Type:** Double Acting
Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"



Nuts included, but not shown on drawing

1-1/8" Bore Heavy Duty Aluminum Cylinders (continued)

18SD AIR CYLINDER - TYPE 18 STUD MOUNT (Double Acting)



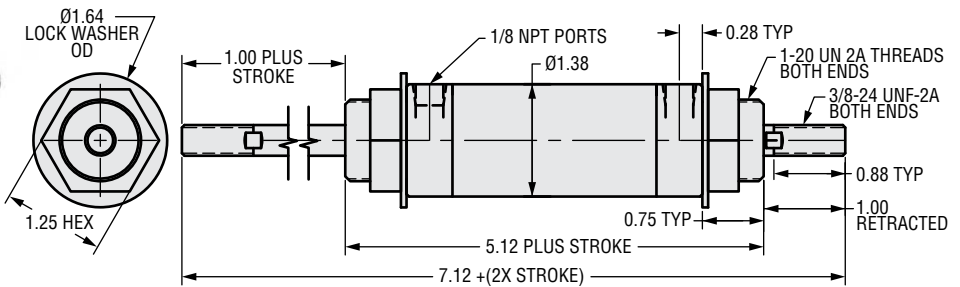
Mount: Stud

Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"

Nuts included, but not shown on drawing

18DD AIR CYLINDER - TYPE 18 STUD MOUNT, DOUBLE ROD (Double Acting)



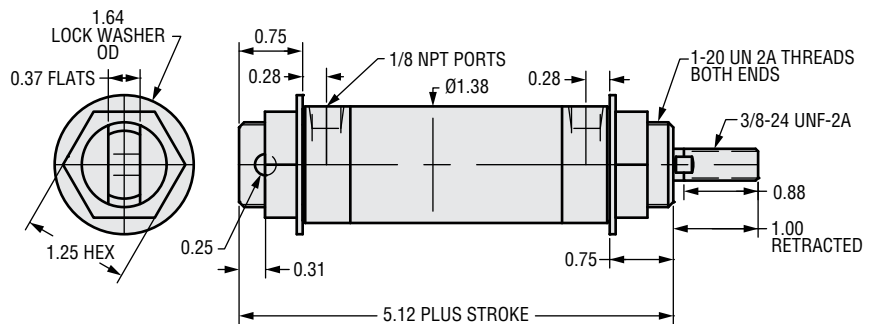
Mount: Stud

Type: Double Acting Double Rod

Available Stroke Lengths: 1", 2", 3", 6"

Nuts included, but not shown on drawing

18D AIR CYLINDER - TYPE 18 UNIVERSAL MOUNT CYLINDERS (Double Acting)



Mount: Universal

Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"

Nuts included, but not shown on drawing

PART NUMBER STRUCTURE

| MODEL | | STROKE LENGTH | | | | THREAD | |
|-------|-----------|---------------|--------|------|--------|--------|--------|
| Code | Mount | Code | Length | Code | Length | Code | Length |
| 18SS | Stud | 01 | 1" | 06 | 6" | 12 | 12" |
| 18CSD | Clevis | 02 | 2" | 07 | 7" | 14 | 14" |
| 18SD | Stud | 03 | 3" | 08 | 8" | 16 | 16" |
| 18DD | Stud | 04 | 4" | 09 | 9" | 18 | 18" |
| 18D | Universal | 05 | 5" | 10 | 10" | 20 | 20" |

Add **-PRE** to the end of the part for non-threaded rod. For threaded rod, leave blank.

Examples:

18SD (stud) model, 1" Stroke, Threaded = **18SD-01**

18D (universal) model, 8" Stroke, Non-Threaded = **18D-08-PRE**

Air Engineering and Supply

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